loio



THE INDIA RUBBER PUBLISHING GO.,

No. 395 BROADWAY, NEW YORK. CABLE ADDRESS: IRWORLD, NEW YORK.

HENRY C. PEARSON, EDITOR.

HAWTHORNE HILL, ASSOCIATE.

Vol. 42.

JULY 1, 1910.

No. 4.

SUBSCRIPTIONS: \$3.00 per year, \$1.75 for six months, postpaid, for the United States and dependencies and Mexico. To the Dominion of Canada and all other countries, \$3.50 (or equivalent funds) per year, postpaid.

ADVERTISING: Rates will be made known on application.

REMITTANCES: Should always be made by bank or draft, Postoffice or Express money orders on New York, payable to THE INDIA RUBBER PUBLISHING COMPANT. Remittances for foreign subscriptions should be sent by International Postal Order, payable as above.

DISCONTINUANCES: Yearly orders for subscriptions and advertising are regarded as permanent, and after the first twelve months they will be discontinued only at the request of the subscriber or advertiser. Bills are rendered promptly at the beginning of each period, and thereby our patrons have due notice of continuance.

COPYRIGHT, 1910, BY

THE INDIA RUBBER PUBLISHING CO.

Entered at New York postoffice as mail matter of the second class.

TABLE OF CONTENTS ON LAST PAGE READING MATTER.

AS TO RUBBER OVER PRODUCTION.

UESTIONS continue to be asked as to the prospects of the over production of india-rubber, either in the near future or later. The question is a most natural one, and calculated to interest the owners of existing plantations and seringaes as well as persons who are being invited to invest in new rubber enterprises.

The subject divides itself under two headings-production and demand. It would be unreasonable to suppose that the production of rubber will not be increased very greatly during the next few years. The normal condition of the rubber business in the Amazon valley has been a yearly increase, steadily maintained even if not on a large scale. Each year sees the extension of rubber gathering to wider fields, and wherever new estradas are opened care is taken to conserve the trees. Undoubtedly large areas yet unworked will, under improved conditions, become more accessible than at present, while the number of seringueiros grows rather than decreases.

As pointed out in these pages many times, there are other regions where the production of forest rubber is on the decline, but there are yet untouched rubber resources in various parts of Africa and perhaps elsewhere, so that on the whole it seems that the world will yet see a larger production of forest rubber in a single year before it sees less,

The question of over production, however, is asked more frequently in relation to the product of rubber plantations. Considering how rapid has been the development of plantation yields, it would be a simple matter to figure that with the same percentage of yearly increase the world's production of rubber would soon become doubled. Or, if all the plantations formed to date should become as productive as the best now matured, so much rubber might become available as to reduce prices below a profitable level.

Much will depend, however, upon the coming demand for rubber. From the beginning of the industry the market for rubber goods has grown constantly at a rate which has forced a larger production of the raw material, and presented the unusual situation of a raw product going up in price while being produced all the while on a larger scale. At no time have high prices of rubber lessened its consumption except temporarily, and it is possible that just as much rubber has been consumed in the world, from first to last, as if the cost had been only onehalf or one-fourth of the prices actually paid for it. But the present price level cannot be looked forward to as permanent, since both plantation and forest rubber can be produced profitably, under favorable conditions, at much less than the present selling prices.

There are yet many people in the world who are not yet users of rubber in any shape, and many more people who are likely to add to the number of their present uses of rubber, so that the total consumption of this material seems likely to continue for a long time to come, and at a rate which seems to make unnecessary, at least for the present, any general fear of rubber over production.

One other point relates to the character of many of the more recent flotations of rubber plantation companies. It must be admitted that for all the capital stated to have been invested in the planting interest since the beginning of the year to yield profits would involve an enormous over production of rubber. But this we do not look for.

In the first place, the more successful of the old companies have been exceptionally well located, managed with skill and sound judgment, and conservatively capitalized. Now if a company less fortunate in the matter of location, management, and so on, should not yield satisfactory results, it is easy to see how it may be difficult after awhile to obtain needed financial support, and it is possible that some plantations once begun may be abandoned. It is more than probable that not a few projected plantations never will be started. It is to be pointed out furthermore that-

Not all of the companies floated in London or elsewhere in the name of rubber are for the purpose of creating or operating plantations. In a number of cases two companies are floated in respect of a single estate: (1) a syndicate to act as a "vendor company," after which it may cease to exist, and (2) the final or purchasing company. In such a case practically the same capital is mentioned twice.

Many of the new companies formed with a view rather to trading in rubber estates than to developing plantations, and in most cases no doubt but a small proportion of the capital authorized has been paid in. Even in case of the substantial productive companies as a rule not all of the authorized capital has been issued.

These reasons alone seem sufficient to indicate that not every new rubber company floated is bound to add to the world's production of rubber.

ANOTHER NEW RUBBER CONDITION.

ONE of the most interesting items in the rubber trade for some time past is the official announcement by the largest existing rubber manufacturing corporation of arrangements for the control, on a large scale, of sources of crude rubber, both forest and plantation. The amount of this company's consumption of rubber is nowhere stated, but it is several years since, in one of its annual reports, the sum of \$16,000,000 was mentioned as having been paid during a twelvemonth for crude rubber. It is common knowledge that the operations of the company are today on a much greater scale, and meanwhile the pound price for rubber has increased very greatly.

The fact that various projects for the purchase of rubber in primary markets by various manufacturers have not always resulted successfully is no argument against the wisdom of the new enterprise here referred to. Two of the most successful individual rubber manufacturers the United States have known were importers of Pará rubber on their own account something like a score of years ago, and the fact that they conducted business on this basis for a considerable period is evidence that they must have found some profit in so doing. It may be mentioned that while neither of these gentlemen is now living, the businesses which they founded are comprised in the larger company now announced to be acquiring control of forest rubber properties in the Amazon basin, and rubber plantations in the Far East.

This latter feature means a distinct departure from precedent. In other words, whereas comparatively small manufacturers formerly competed with other buyers in the open market at Pará, the new system involves absolute control of important rubber sources, without reference to rubber prices generally or the conditions of the rubber market in which other consumers cover their requirements.

Aside from the fact that the company referred to now control financial resources such as were unknown formerly in connection with any one concern in the rubber industry, various conditions have come about more favorable than in the past for a consumer desiring to become also a producer of raw material. It was only recently that extensive plantations of rubber, systematically conducted, have begun to produce largely, at a cost which

can be calculated closely in advance. Today importers in New York are buying rubber practically direct from plantations, and practically for account of individual customers, and it would be quite as easy for a large consumer to buy in Ceylon, for instance, and import on his own account.

Further than this, there seems no logical reason why a manufacturer having capital at command should not buy or develop a plantation on any scale desired, as well as public companies organized for the purpose in London or Edinburgh. After all, it is a question of managing a plantation by a board of directors acting through a local manager, just as a rubber shoe factory or a rubber tire factory is operated nearer at home by a local superintendent, under direction of a board none of whom is able to make a shoe or a tire.

There are plantation managers today as capable in their lines as any factory superintendent, and the system of plantation production of rubber has been as thoroughly developed as any line of manufacture. In fact, today the production of plantation rubber is largely a manufacturing business, if account be taken of the large part which machinery plays in converting latex into rubber. If the plantation be well chosen and is placed under competent management there seems to be no reason why the result should not be as favorable from a plantation controlled by a board of directors banded together for the manufacture of rubber goods as if the board were chosen for plantation management and had no other bond of union.

Not only has a change taken place in respect of rubber being obtained by planting trees, but the Amazon river rubber situation has become vastly more systematized than formerly, the new condition being more favorable to the satisfactory employment of capital on a large scale by outsiders. As has been outlined in The India Rubber World during recent months, new conditions of land ownership have developed in Brazil. Whereas seringueiros formerly worked singly or in small groups in an unbusinesslike way, with uncertain results and often without profit, today large areas of rubber land may be acquired by firms, and advantage is being taken of this condition in the collection, preparation, and shipment of rubber on a large scale.

It is true that at various times foreign capital has been invested in forest rubber propositions in South America with unsatisfactory results, but all the while rubber has been shipped from the Amazon in constantly increasing volume, and presumably profits have been made in the business. Here, as in rubber planting or the manufacture of goods, financial capacity and managerial ability are required, and it is not easy to see why these cannot be combined with respect to business in Brazil as well as in any other country.

The tendency in modern industry is toward the control by manufacturers of the raw material which they require, and rubber does not seem to afford an exception 910.

rters

from

Cus-

con-

1 his

hy a

buy

ll as

idon

ng a

local

tire

erin-

able

e in

tem

igh-

day

11111-

part

ber.

om-

the

on-

the

sen

of

ber

ver

zed

ble

ale

UB-

nd

in-

an

en

be

nis

of

en

ca

as

ng

he

C-

ty

ot

as

7-

to the rule. But the production on its own account of the rubber required by a single manufacturing company by no means makes a monopoly of the raw rubber market, even if it should give such company an advantage over some of its competitors. There is no other industry in the country which does not afford openings for new beginners or for independent factories, whether large or small, and the same appears to be true of rubber today as at any time since Goodyear.

THE LATEST DEMAND FOR RUBBER.

HILE Count Zeppelin's exploits in aviation have been preceded by some very notable flights on both sides of the Atlantic, what he has been doing of late, perhaps more than the work of any one individual, points to the practical development of travel in the air. If one man can build an airship and travel in it 250 miles straight away with twelve passengers in less than four hours, landing them safely according to a pre-arranged schedule, it is reasonable to suppose that longer flights can be made, and as many or more passengers carried, under similar conditions. Moreover the doughty Count -and he is only 72 years old-has organized a daily schedule of travel through the air, booking passengers. It is rather expensive travel, to be sure, but not more so than some people with money are willing to pay for by other mediums.

The interest to the rubber trade of this new sport-or means of travel, or warfare, or however ultimately it may be classed-lies in the extensive demand for rubber to which it points. There is enough rubberized cloth in the envelope of the "Zeppelin" to completely cover one of New York's biggest skyscrapers, and it has to be material of the best quality. For the present it does not matter much whether airships and aeroplanes are "practical" or not; it seems that for some time to come, if not for always, there will be people eager for the sensation of flying, and this may be the only means whereby some of them will ever "get up in the world." There is a harvest in sight for the rubber manufacturers who find themselves in a position to supply suitable fabrics for the new vehicles, even though all of these may not be as expansive as the "Zeppelin."

It is singular how small has been the percentage of aeronauts injured in connection with flights, by whatever type of machine used. Not every one of these bold flyers is able to land just as he may wish, but most of them escape personal injuries, whatever may happen to their machines. The danger has been rather to people who remain on the ground. Even the smallest flying machine is apt to produce unpleasant results in case it falls unexpectedly upon a mere pedestrian. This fact alone may do much to encourage aviation, and thereby stimulate a demand for rubber fabrics. It is possible that in time everybody will make a point of riding in the air, to avoid being killed by other peoples' machines falling on them.

RUBBER AND SPECULATION.

AN after effect of the exceedingly high price to which rubber went some time ago is a tendency on the part of the producers to refuse to sell at present lower prices. In other words, they evidently believe the "level" to be \$3 a pound when it is really \$2 a pound or less. The ultimate result of this procedure will be excellent for the rubber manufacturer. Instead of carrying large stocks themselves, others will do it, and eventually that rubber will be put upon the market at the current price and will act to depress prices and to prevent speculation.

Rubber producers are just as human as any other class of business men and betray the same failings. When rubber was very low they laid it to speculative influences, and clamored for help. When the price became so high that it was almost prohibitive they unctuously talked of the law of supply and demand and pocketed the profits. To them low rubber is speculation with the "s" silent. High rubber a normal, business condition.

SPEAKING OF BUBBLES, it is well to remember that the art of bubble blowing has developed wonderfully in the last few years. At the outset soap and water made a mixture that, properly manipulated, produced a small irredescent globe that lasted but a few seconds. Scientists of our day added glycerine and made a bubble larger and more beautiful, that lasted for hours. Then came the rubber bubble, sold at every county fair, that lasted for weeks and months, and the acme of bubble blowing had been accomplished. Reasoning by analogy, therefore, was not the "Mississippi Bubble" like the primitive soap bubble, inherently weak and sure to perish quickly, and is not the "Rubber [Plantation] Bubble," modern, strong, inherently sound, and therefore bound to last a long while?

A MANUFACTURER ON PRICES.

TO THE EDITOR OF THE INDIA RUBBER WORLD: A paper such as yours that is in business to serve the interests of the rubber manufacturer should incite a public impression that the present situation is only temporary, that it is speedily going to be corrected, and that there is no immediate disaster ahead for either the manufacturer of the rubber article or the purchaser of same.

A MANUFACTURER.

June 13, 1910.

INDIA-RUBBER GOODS IN COMMERCE.

EXPORTS FROM THE UNITED STATES.

O FFICIAL statement of values of exports of manufactures of india-rubber and gutta-percha for the month of April, 1910, and the first ten months of five fiscal years, beginning July 1:

Months.	Beltin Packin and Ho	ng and	All Other Rubbers.	TOTAL.
April, 1910 July-March .	\$163,4	33 \$93,920	\$571,809	\$829,168 6,427,043
	10 \$1,580,0			\$7,256,211
Total, 1907-	08 1,141,6	34 1,365,616	3,122,544	5,530,249 5,629,794
	07 1,040,5 06 1,035,7			5,064,387 4,765,531

The Editor's Book Table.

GOLD COAST. REPORT ON FORESTS. BY H. N. THOMPSON, conservator of forests, Southern Nigeria. (Colonial Reports—Miscellaneous No. 66.) London: His Majesty's Stationery Office. 1910. [Paper. 8vo. Pp. 238 + 24 plates. Price, 1s. 1d.]

THE forest resources of the Gold Coast Colony, a British possession in West Africa. lately have

THE forest resources of the Gold Coast Colony, a British possession in West Africa, lately have been studied with great thoroughness by the expert whose dame appears on the title page of this report. The colony embraces upwards of 40,000 square miles, and is almost wholly covered by forests which are rich in woods of value, but what is of particular interest in this place is the fact that rubber yielding species are found in every part of the colony. Rubber was first exported from the Gold Coast in 1880, when 1,200 pounds were shipped from Accra, which port gave a commercial designation for Gold Coast rubber which is still recognized more or less in the trade.

The export increased steadily until 1898, when no less than 5,984,984 pounds were recorded by the customs. So large a figure has not been recorded in any subsequent year, the export falling to 1,520,000 pounds in 1901. Later, however, the exports have averaged about 3,600,000 pounds a year. This must be regarded as a well sustained yield of forest rubber. The maintenance of the trade is due to a gradual advance of the rubber collectors in the hinterland, and the bringing under European control of regions like Ashanti, which only a few years ago were savagely opposed to the entrance of white men.

Another element in the perpetuation of the Gold Coast rubber trade is the fact that the product is largely tree rubber, derived from the Funtumia elastica, known in different localities by such native names as "ire," "ireh," "ireye," "ireyi," and so on. The product has been known widely as "silk rubber." Mr. Thompson finds that the adulteration of Funtumia rubber with less valuable sorts and even with latices containing no rubber at all is common among the natives, and among the regulations which the government has considered for the benefit of the rubber trade is a prohibition of mixing the latices of the different trees and plants. The enforcement of such regulation is difficult, however, owing to the fact that even inferior grades of rubber are readily saleable though at a reduced price, and the suggestion is made that a small export tax be placed upon rubber with the view to affording funds for paying an official staff to supervise the collection of rubber.

The cultivation of Funtumia has been undertaken with success, and experiments have been made with various exotic rubbers, notably Hevea. Regarding this species it is stated that as regards growth and yield of rubber, it is superior to the native Funtumia, besides being a more hardy type, but there is still the uncertainty as to a sustained annual yield of latex. Another native rubber tree in the Gold Coast is the Ficus Vogelii, the product of which realizes in the markets about 80 per cent. of the prices paid for Funtumia rubber. Ficus elastica has been introduced to some extent but with disappointing results, the yield being small and containing more resin than rubber from the same species in the Far East. There are various species of vine rubber in the colony, that which has proved most valuable being Landolphia owariensis.

RUBBER SHARE HANDBOOK. DETAILS OF COMPANIES OWNING Rubber and Other Produce Companies in Ceylon, the Malay Peninsula, British North Borneo, Sumatra, Java, Africa, and South America. With special chapters dealing with the development of the plantation industry. London: The Financier and Bullionist, Limited. 1910. [Boards. 12mo. Pp. xxviii + 500. Price 2 shillings, net.]

The sixth edition of this useful and very complete book of reference brings its record of rubber companies up to April of the present year. The number of companies of which statistics are given in the book is 467. The directors are named of the companies registered in England and capitalized in sterling, and to a certain extent those of the "rupee"

companies in the Far East. The list of directors embraces 776 names, many of the names being repeated; in fact a single director in some cases will be found on the boards of from ten to fifteen companies. An interesting feature of the more recent development of plantation companies shown in this handbook is the activity with which plantations are being promoted in the Dutch East Indies. Java and Sumatra appear to be no less attractive to the British for rubber investment purposes than to Amsterdam and other centers on the continent.

THE A B C TO RUBBER PLANTING COMPANIES IN MALAYA, their possible production, profits, and dividends for seven years. By M. S. Parry, director Kuala Lumpur Rubber Co., Société Financiere des Caoutchoue, etc., and E. M. Muraour. London: Fred'e. C. Mathieson & Sons. 1910. [Boards. 12mo. Pp. xv + 140. Price, 2 shillings net.]

THE principal feature of this book, which, by the way, is not meant to compete with other directories of planting companies, but rather to supplement them, is a series of forecasts as to production, profits, and dividends for 140 companies, carried out for seven years, or up to 1917. It might seem, at first thought, a rash piece of business to predict the profits of any business for even one year ahead, but the gentlemen named on the title page have made an extensive study of their subject, and in their introductory pages make a plausible argument in behalf of the system on which their forecasts are based. These appear to be conservative at least, being based upon a maximum net price per pound of 5s. and a maxiumum yield of 400 pounds per acre, even from the oldest trees. Yet with these limitations we see predicted for some of the larger companies for the current year such dividends as 340 per cent., 169 per cent., 130 per cent., 173 per cent., 167 per cent., 135 per cent., 137 per cent., and so on. It can at least be said for the book that it is interesting.

SAFEGUARDS FOR THE PREVENTION OF INDUSTRIAL ACCIdents. Edited by David Van Schaack. Hartford: Aetna Life Insurance Co. [1910.] [Paper. 8vo. Pp. 174. Price, 50 cents.]

It appears to us to be most reasonable that a company engaged in insuring working men and others against accidents should promote the study of safety devices and safeguards against mishaps, both by employers and those who have to do with mechanical devices involving danger. It is evident from a study of this handbook, which, by the way, does not claim to be complete, that very many employés in factories endanger their own safety by lack of proper care of themselves. So that it is incumbent upon employers of labor to put such safeguards about the machinery which they employ as to guard workingmen from their own lack of caution. This book relates not only to the proper installation and safeguarding of machinery, but to the proper sanitation of works and other means of protecting the health of employés. There are also suggestions as to what to do in case of accidents. There is little in this book relating to rubber mill equipment, beyond the treatment of safety clutches for calender rolls, but there is much of general application which may well be worth reading in rubber factories, including, for instance, the boxing in of driving belts.

CAOUTCHOUCS BRESILIENS. LA "PARA FINE" D'AMAZONIE (Hevea Brasiliensis). Par Gustave Van den Kerckhove, expert in caoutchoue. Brussels: Ballieu, 1910. [Paper. 8vo. Pp. 23.]

A COMPARISON of conditions of production of *Hevea* rubber on the Amazon and in the Far East, with a favorable showing for the former region.

REPORTS ON THE BOTANIC STATION, EXPERIMENT PLOTS, and Agricultural School, Dominica. 1908-09. Barbados: Imperial Commissioner of Agriculture for the West Indies. 1909. [Paper. Fol. Pp. 41.]

EMBRACES comprehensive notes on experiments with indiarubber of various species, under cultivation. of le n e a r



RUBBER LIGHTERS AND FRONTAGE OF THE CITY OF PARA

Pára, Manáos and the Amazon.

By the Editor of "The India Rubber World."

FOURTH LETTER.

The Life of the Rubber Collector and His Relation to the Seringal Owner.—
A Visit to Oncas Island.—Dr. Huber and the Musee Goeldi.—Alleged Perils of
the Amazon which Do Not Always Materialize on a Trip Upriver.—The Approach to Manãos.

THE first thing the laborers on a seringal are set at, when a new season begins, is the cleaning of the old estradas. Five or six months in a tropical forest bring great changes. Huge trees have fallen across the paths, dragging others in their fall and often making impassable barriers around which a way must be cut. Vines and young trees have sprung up and grown enormously, and everything that nature could do to efface man's work has been done. So that the cleaning of the estradas is no light task. It means not only reopening the path, but cutting a circle about two feet wide around each rubber tree, so that there will be room to work. Then comes the opening of new estradas, if there are laborers enough to work them. And next in order is the tapping.

This starts very early in the morning. The seringueiro rises at 4 o'clock, boils some coffee which he hurriedly drinks, and, provided with a machadinha, or little tapping ax, and several hundred tin cups, starts barefooted for his estrada. When he reaches the first rubber tree he attaches as many cups as the size of the trees warrants, usually in a circle as high up as he can conveniently cut. These cups are attached directly under the cuts, and catch the latex as it flows out. There is a great difference in trees as far as the production of latex goes. Some bleed freely, others reluctantly; some furnish thick, creamy latex, others thin latex, and occasionally one gives none at all.

Although alone in the jungle that shelters many wild beasts and venomous snakes, the rubber worker is very rarely molested. The wild creatures all get out of the way of man when they can. To be sure, if the tree tapper should leave his pile of tin cups for a short time, a trouble seeking monkey might swing down from the branches above, lift the stack, and throw it high in the air just for the delight of seeing the cups scatter.

From tree to tree goes the rubber tapper until all on his estrada have their girdle of cups. He now discards the tapping tool and, taking some vessel, very frequently an empty kerosene can, begins the collection of the latex. His first visit is to the tree first tapped, where the latex has probably ceased running, and the cups may be a quarter, a half, or nearly full, depending on the productiveness of the tree. By the time he has finished

this round and collected all of the latex it is o or 10 o'clock, and he is ready for breakfast. This he prepares himself and it usually consists of dried beef and beans, always accompanied by farinha.

THE SMOKING OF RUBBER.

The rubber worker is now ready to do the day's smoking. On the fire smoldering in his hut he heaps some of the heavy oily nuts that are borne abundantly by the "urucuri" palm (Attalea excelsa). Over this, if he has it, he places a funnel that is like a truncated cone open at each end, part of the lower edge being cut away to make a draught. Until recently these cones were made of earthenware and were heavy and rather fragile. To-day the aviadores supply them in sheet iron with handles on the side. These are much more portable and not breakable, but the seringueiros, that is, the old expert ones, detest them. They complain that the iron throws off so much heat that their work is much more disagreeable than when they used clay cones.

When the smoke is coming thick and hot from the funnel, the seringueiro winds a bit of freshly coagulated rubber about a piece of wood shaped something like a broom handle, and thoroughly dries it in the smoke. Then he dips this in the latex and holds it again over the smoke until that film is dried. Over and over again he repeats this process, the ball growing in size with every dipping. Where large balls are to be made that cannot easily be handled, a rest is made by driving two forked sticks into the ground with a cross piece connecting them. In the middle of this cross piece is a loop of bush rope into which one end of the pole holding the rubber ball is thrust. The seringueiro, grasping the other end, swings the ball over the smoke and turns it easily. As a further assistance a loop of bush rope coming down from the roof of the hut helps the laborer to hold his end of the smoking pole.

At the beginning of the smoking process the core of the pelle is dipped into the latex, drained, and the film smoked. As the ball grows larger and heavier the latex is carefully poured over it as it turns. Much of the latex coagulates in the air. This is in the form of thin films on the sides of the vessels, drippings in various parts of the camp, and latex that started to coagulate before there was time to smoke it. This forms the grade known as coarse Pará.

Day after day until Saturday the seringueiro pursues his monotonous task. On that day, he, with the half dozen others or



DWELLING OF RUBBER GATHERERS ON THE AMAZON.

[Built on poles for protection against the rise which annually takes place in the rivers. Hammocks are covered with mosquito nets—a very necessary precaution.]

more whose estradas join his, take their balls of rubber to the seringal, where they are credited with the number of pounds gathered, at say 50 per cent. of the market value as they know it. The other 50 per cent. is to indemnify the owner of the seringal for shrinkage, freight, and so on. The rubber ball is then branded with the mark of the aviador and stored awaiting shipment. Oftentimes too it is sunned that it may not dry out too rapidly.

His week's work finished, the *seringuciro* goes to the store, gets supplies of provisions for the next week, not forgetting plenty of "cachaca," which are debited to him at about 100 per cent. above the cost price.

The owner of the seringal makes his profit almost entirely out of what he sells to the seringueiro. The latter is obliged to buy goods only at the store, or else hunt some other seringal, the owner of which must assume his debt, which always exists, with a 20 per cent. increase for the transfer.

SIDE LIGHTS ON RUBBER GATHERING.

The tree tappers are not careful of the trees. Naturally improvident they would destroy them in one year if it meant more rubber, but fortunately more rubber cannot be gotten in this way from the Heves, and so the trees survive and continue to produce year after year. There are stories of rubber gatherers on the upper reaches of the river who build fires about the bases of the great trees to stimulate the flow of latex, but no one seems able to verify such tales.

The tapping season may last from three to six months. This depends on location, and on the size and condition of the trees. Sometimes the trees are tapped daily, sometimes every other day. Often they are given a rest for a year. The amount of rubber secured per tree is difficult to estimate, but it probably does not exceed two or three pounds, and in some districts that have been constantly worked for a number of years even less than that. Old rubber men tell stories of estradas of a hundred trees that would turn in 20 to 30 pounds of rubber a day, but they agree that the time of such production is long past.

The actual extent of the rubber forests in the Amazon country is unknown, but according to those who have done a good deal of exploring only the fringe has been touched. The seringaes and temporary rubber camps are all located along the waterways.



TAPPING "HEVEA BRASILIENSIS."

[The scringueiro in one hand holds a hatchet and in the other a latex cup; several cups have been attached to the tree already; he carries also a can for collecting latex, and a gun.]

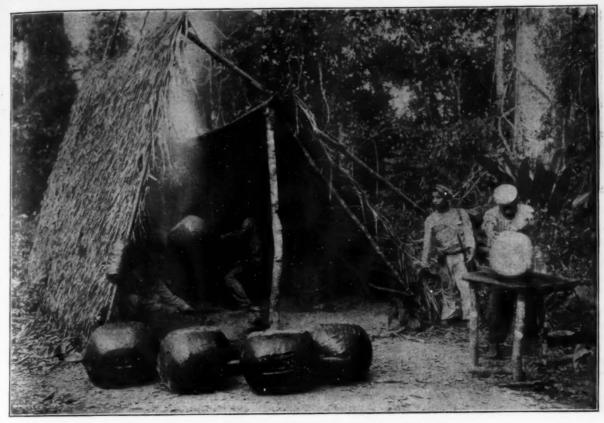
This means working the territory about a mile inland. The rest of the forest, comprising thousands of square miles, is as yet untouched. This is true not only in Amazonas and the other great interior states, but of the state of Pará as well. With labor and proper exploitation four times as much rubber could come out of the Amazon as is obtained at present.



SERINGUEIRO COMING TO CAMP WITH LATEX.

[The trunk of a fallen tree serves, as a bridge over a stream.]

343



SMOKING RUBBER ON A SERINGAL IN THE AMAZON COUNTRY. [In the Foreground are Shown Some Large Pelles of Rubber, Jusi Smoked.]

The securing of laborers is the most difficult part of the undertaking. To get a rubber estate in the Amazon valley is easy. Million of acres of land with rubber trees are without owners. The land costs nothing, the government exacting a fee only when it is registered.

A VISIT TO ONCAS ISLAND.

One of the leading exporters in Pará is a wonderful producer of artistic photographs. It is natural that he should have taken boat journeys through the islands and up and down the great rivers, not only in search of rubber knowledge but in pursuit of his own particular fad. It was most gratefully, therefore, that I accepted his invitation to take a launch trip to Isla des Oncas, the great island that lies some miles to the south of the city. This island is cut in two by a narrow natural canal which at high water is navigable by canoes and rowboats. To catch the tide meant an early start. So I awoke the Yankee Consul and the Visiting Manufacturer at 4 o'clock, and after coffee we hastened down to the water front, arriving just as the Exporter appeared, with several porters laden with eatables and drinkables.

To cross to the island we embarked in a little three-cylinder kerosene launch and soon were chuff-chuffing across the bay for the "Island of Tiger Cats." Once over to the mangrove fringed shore we coasted up and down until finally the sharp eyes of our pilot detected the little opening of the channel. We were then transferred to the rowboat that had been trailing behind.

The launch turned back and we entered the dim tree shaded channel. In some places it was so narrow that there was barely room for the oars; in other places it was from 10 to 20 feet wide. The water was the same yellow brown tint that the whole Amazon affects. From the start we saw rubber trees—old settlers that had been tapped for generations, their trunks swollen, scarred and disfigured by thousand of *machadinho* strokes. Often pole stagings had been erected about them, crude contrivances to allow the rubber gatherer to reach hitherto untapped surfaces.

Here I saw for the first time the curious little surface swimming fish, with a pair of bulging eyes in the top of the head to view the upper world, and another pair underneath to view the nether world.

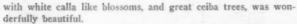
As we got further into the island the waterway broadened. We passed many little river huts, and occasionally met a canoe whose occupants courteously and gravely bade us bom dia. The curving stream, fringed with palms, huge "mocco-mocco" plants



STEAMER "RIO ITUKY," ON THE JURUPARY.



MUSER GOELDI-ADMINISTRATION BUILDING.



Of animal life we saw little; of birds there were parrots and hawks; of animals, one black monkey; and of insects, great blue butterflies, and one huge bird catching spider as big as a saucer.

As we were emerging into the river on the other side of the island a sudden shower fell, and we all held a tarpaulin above our heads until it was over. It was then that my Companion exclaimed that a wasp had stung him. The wound didn't look like a bee sting, as there were two little punctures, close together. Being on the back of his hand he was advised to suck it as a precaution, which he did, and no inflammation followed.

The rain having ceased, the tarpaulin was put away, when somebody said, "There goes a centipede," and we caught a fleeting glimpse of something that looked like an elongated earwig which ran into the Visiting Manufacturer's pocket. It was rather a trying experience, but he never turned hair and sat perfectly calm, while the Exporter with a pair of small scissors very gingerly turned the pocket inside out, but did not find a cent or a pede, either. A moment later the insect was discovered in the fold in his trousers, and very dexterously nipped with the scissors and thrown overboard. Then we all breathed a sigh of relief, for the bite, though not dangerous, is apt to give one fever for a few days.

DR. HUBER AND THE MUSEE GOELDI.

I had visited the Musee Goeldi many times while in Pará, and each time was more and more impressed with the natural wonders of Brazil. The museum is crowded with birds, insects, reptiles, animals—or, rather, their carefully preserved cadavers—and a week of careful looking would not enable one to observe in detail a half of what is there. The result is the visitor goes away with a misty and mixed recollection of moths as big as shingles, flies the size of one's hand, beetles bigger than mice, great lizards, monstrous alligators, and snakes of all sizes, colored in infinite variety. Birds grotesque, birds beautiful; animals unbelievably strange, and fish of such infinite variety that imagination itself pauses helpless in stunned surprise.

In cages, dens, and enclosures surrounding the museum buildings are also housed a goodly number of living representatives of those in the cases inside. Not that I spent all of my time either in the museum or the zoological garden, for there is the botanic garden also. And furthermore, there is Dr. Jacques Huber, who knows more about the Hevea species than any one else in the world, who has gathered many of the typical sorts about him, and is steadily observing them day by day as they develop into mature trees.

The doctor, by the way, in the course of our many conversations, suggested a new theory for the greater "nerve" in smoked rubber than appears in the unsmoked. He explained that a



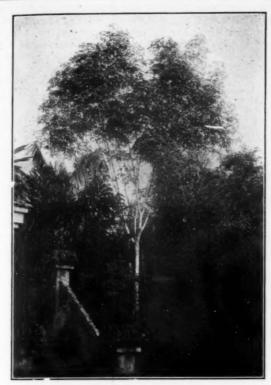
MUSEE GOELDI-RESERVOIR.

pelle, from the time it is formed, undergoes a natural, continuous, solidifying pressure, caused by the evaporation of the water from the outside layers and their consequent contraction. Unsmoked rubber, on the other hand, put up either in sheet or rectangular block form, experiences no such pressure. The theory seemed to me worthy of note. I remember that in Panama, in gathering Castilloa rubber, we rigged some crude presses to get the water out, and in some instances, where the rubber was left for a long time, its strength was greatly enhanced.

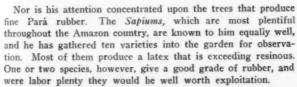
As I have said, the worthy Doctor knows the Heveas. He has quietly, patiently, and persistently specialized on them for years. And it was with exceeding interest that I heard him state that the Hevea Brasiliensis is, after all, the one producer of really high-grade rubber. He knew them all from the Brasiliensis to the Spruceana, and named twenty varieties and their characteristics off hand. One that was new to me was the Randiana, named after the orchid collector Rand whom New Englanders will remember and regret. A very thrifty specimen of this is in the gardens, but it gives no latex. It is this eminent botanist's opinion that many other Heveas will be discovered, and he is ever on the outlook for them.



DR. JACQUES HUBER AND HIS TAPPING KNIFE.



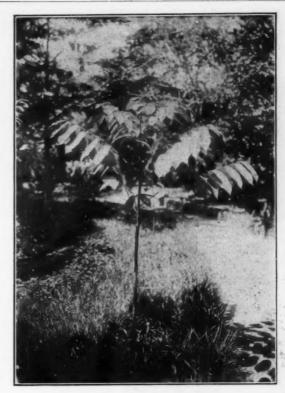
"HEVEA RANDIANA" (HUBER). [In Pará Botanic Garden; thirteen years old.]



I had many samples of balata from the Amazon region and took occasion to ask him of the Mimusops in the Brazils. Just as much at home on that topic as on Hevea, he named a dozen varieties and told of sections where the trees are abundant, although the gum is not gathered or valued at present in Brazil.

The learned Doctor has worked for many years in Brazil, oftentimes I fear without the appreciation that his energy and industry have deserved. At last, however, both the government and the world at large seem to be awakening to his value. What he had long wished for, an experiment station, has been established about 150 kilometers from the city, situated on the railroad that runs down to Bragança, and he is much encouraged. By the by, he has invented a tapping tool that looked pretty good to me. I went out to the gardens at daybreak and saw him "herringbone" some Hevea Brasiliensis trees with it. It is interesting to note that they gave exactly the same product for their size as Hevea trees in the Far East.

The rubber known as "caucho" had been on the market years before the tree that produces it was identified botanically. For a long time it was claimed that it was an *Hevea* product. In 1898, however, Dr. Huber visited the Ucayali river and, after much searching, was able to find a few caucho trees. The difficulty in finding them was due to the fact that those that remained were growing in dense forests far removed from the waterways. It will be remembered that the tree is cut down in every instance to secure the rubber; hence its scarcity. At the



"CASTILLOA ULEI" IN PARA GARDENS.

time of his visit it was not blossoming or fruiting, and only leaves and twigs could be secured, but these proved it to be a Castilloa. Dr. Huber and the Italian botanist Dr. Buscalioni agreed that it must be the Castilloa elastica, and it was not until some years later that it was identified as a different species, Castilloa Ulei.

To those who are interested in the sources of rubber, caucho was for a long time thought of as existing only on the upper waters of the Amazon, notably in Peru. Dr. Huber and his colleagues, however, found it in practically the whole region of the lower Amazon, the Trombetas, Tapajos, Xingu, and Tocantins rivers. Indeed, it is becoming evident that where Heveas flourish Castilloas grow equally well, and the reverse is also true. During the year 1909 the state of Pará shipped nearly 1,000 tons of caucho.

ALLEGED PERILS OF THE AMAZON.

I dislike exceedingly to confess it, but I got badly frightened in Pará and came very near taking boat back to Barbados and sending the usual excuses to friends in Manáos, such as "important cables," "business complications," or the like. It came about this way. The friendly Americans and English resident there are delighted to receive and entertain fellow countrymen. Many of their visitors, however, are woefully unfitted for tropical life and make ideal "fever food." Others pay no attention to cautions, but go out and hunt for fever, and find it. Then resident friends are obliged to answer frantic cables, furnish physicians and nurses, and stand the brunt of all the worry. Oftentimes, too, they supply the funds necessary for cure or decent interment. They are perfectly willing to do this—that is the former—and their kindness and generosity is spontaneous and without limit, but the strain tells.

If they are somewhat fearful for a visiting friend in Pará, they are doubly so for one who goes to Manáos. When, therefore, one after another showed me cables and letters full of to discover what Manáos would do to me. Fur-

ther than that came the

belief that with com-

mon sense and care

I should probably get

through all right. They

were exceedingly nice, those friends of mine,

when I rendered my de-One, with a

whimsical smile, said:

esting anyhow.

in cascara."

"It's sure to be inter-

your prayers and trust

Another secured for

me the cabin de luxe on a fine Hamburg-Ameri-

can boat and outlined a river journey princely in

its comfort and very

speedy. This I refused,

although with real re-

gret. I had my eye on

one of the smaller Booth boats that had accommo-

dations for only sixteen

passengers and would carry on that trip only

two, myself and Companion. It was a freight

boat, going upriver almost empty, which

Say

cision.

fever stories from the upriver rubber center it began to make an impression, and I found myself formulating reasons for dodging. But if one will only dose oneself with a sufficiency of forebodings, a reaction is sure to come, and courage returns. This was my case. And of a sudden I found myself determined

HERRING BONE TAPPING. [Heven at Musee Goeldi.]

would mean hugging the shores to avoid the current. It was a rubber boat, and its captain had been making the river journey for 30 years. There would be no shuffleboard, no pleasantly wasted hours in the smoking room, no fascinating acquaintances. All of which would give me added time and opportunity for observation and work.

We boarded the boat in the early afternoon and the Captain promptly gave us the run of the ship. There was no social hall and the chart house deck, above which was the bridge, was roomy, high above the water, screened from sun and rain, and, although the Captain's private domain, he made it ours for the river voyage. If I had outfitted a swell ocean going yacht the equipment would not have been as practical as that afforded by this steady, roomy, matronly freighter.

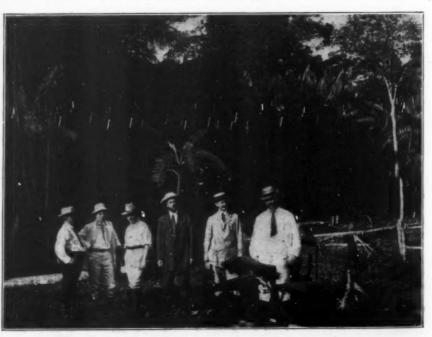
The anchor came up about 5 in the afternoon and, facing a pleasant breeze, with half of the propeller out of water, "grinding air," we started out through the tangle of low, heavily wooded islands that cluster about the mouths of the Pará and Tocantins rivers, heading for the "Narrows" in the care of two Indian pilots who knew the many channels day or night by instinct. Unless it came on to rain very heavily we would run all night. It was soon too dark to see much, so I turned in.

SCENERY ON THE AMAZON.

Every one asserts that there is no need of mosquito bars going up or down the Amazon, but I had mine adjusted in spite of the pitying smile on the face of my Companion, who didn't unpack his. I had an extremely self satisfied feeling when I awoke about midnight and heard him at work hastily getting his protector into position. Not that the mosquitos were bad or numerous, but they were aboard.

I was up at light and, after a bath in the alluvial soup the river furnishes, went on deck. The boat was plowing through a lakelike expanse of water, with islands in all directions. It is difficult for one who has not studied this subject particularly to appreciate how many thousands of islands big and little are crowded into the lower Amazon. The subject is usually dismissed with the time worn statement that Marajó is "twice the size of Massachusetts." Why not say that if all the islands, with Marajó for a base, were piled one upon the other, they would form a pyramid so high that a cannon ball, dropped from the top at half past 7 in the morning, and falling at the rate of 5,280 feet a second, would not reach the base until late in December?

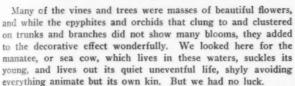
As the river was rising we passed through and by acres of floating grasses, weeds and logs, the larger masses being easily avoided. About 10 o'clock we entered the Narrows, our channel being perhaps 300 yards wide. On either side the low lying alluvial shores were thick with palms of various kinds, together with Spanish cedars, rubber trees, acacias, and a great variety of hard woods, over which ran a riot of vines big and little, every inch of land far out into the water being crowded with luxuriant vegetation.



THE PICNIC PARTY AT ONCAS ISLAND.



ONCAS ISLAND-INLAND WATERWAY,



Every now and then we passed a seringueiro's hut, or barração close to the water's edge, built on posts above the rise of the river, while in front of it were tethered one or more canoes, the only means of transport, and indeed of refuge, when the water is very high. These huts were simple in construction, made of poles lashed together with bush rope, the sloping roofs covered with broad palm leaves. The floors were of rough hewn logs, with a pile of clay or earth for a fireplace and no chimney. Oftentimes the whole front of a hut was open.

So close did we run to the shore that we could see the owners idling in their hammocks and many times surprised coveys of naked children, who promptly fled to cover, only to venture out when we got by. Some of the older ones, to be sure, would jump into canoes and paddle toward us, coming close to the stern as we passed so that the wash of the steamer tossed their frail craft up and down most perilously, which adventure they hailed with shrill squeals of delight.



ON THE BOOTH LINER-THE DOCTOR.



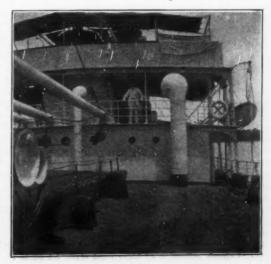
BUNGALOW ON ONCAS ISLAND.

We saw many such huts and it is from them that the impression often is gained that the whole population of the Amazon valley is made up of hut dwellers. Such is far from being the fact. On the rising ground away from the river bank are some magnificent estates, or fasendas, with fine buildings, great herds of cattle and horses, and very considerable plantations. Vast areas of the country are, of course, not only unsettled but unexplored. And these fasendas, widely scattered as they are, do not make the showing they deserve.

As we ran close to the shores we were constantly flushing flocks of birds that looked like short tailed pheasants. They were very striking in their brown and red plumage, and as they flew along the margin of the stream alighting often and balancing themselves on swaying branches near at hand, it looked as if sportsmen were few. We put them down as Brazilian partridges, but learned later that they were a sort of gilded buzzard unfit for food, and altogether despicable. It was a disappointment, for all the way to Manáos they persisted, sometimes in flocks of a hundred or more.

Of alligators we saw not one. Not that this saurian had disappeared permanently, but the high water had driven it into the smaller waterways somewhat removed from the river proper. In the afternoon of the first day the ship's doctor, net in

In the afternoon of the first day the ship's doctor, net in hand, came to our deck and talked very interestingly of his



ON THE BOOTH LINER-THE EDITOR.

ambitions as a butterfly hunter. It was his first visit to the tropics and he was gathering everything insectiverous that he could catch. Like a wise man, he had secured the help of the crew, and it was an object leason to those who venture upriver without mosquito bars to review a night's accumulation. There were enormous beetles, moths, gigantic praying mantis, ichneumon flies, and bugs unclassified by the score. Then in the daytime came the shy, quick moving butterflies in blue, yellow, and green, and thin waisted wasps and hornets, all of which kept him busy.

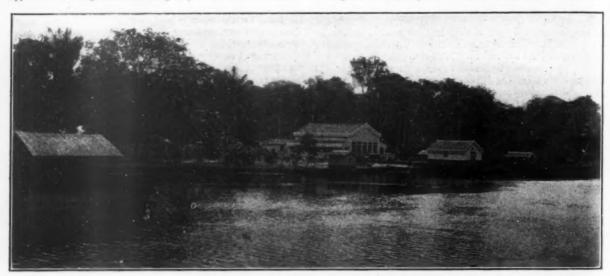
The course for many years was by Breves, the principal settlement on the island of Marajó, at one time the center of the rubber trade. There the channel was so narrow that an anchor was let go and the boat swung round before it could head right to go on. One of the river pilots, however, once asked permission to take a boat through another channel that he had discovered—the one we were in—and since then the old passage had been abandoned.

Almost from the start we secured the use of a pair of powerful glasses, the property of the Captain, which gave us glimpses into the jungle that were fascinating. We could pick out rubber trees nearly every time, particularly where they had been tapped. I had long been wendering why it was that the *Hevea* THE COURSE FROM PARA TO MANAOS.

I do not feel that in the foregoing I have given a clear idea of our course, or what we saw before we emerged into the Amazon. Let me put it briefly.

We went north from Pará, with Oncas island on the left, heading for Point Musqueiro on the mainland, then west and south in the Pará river, passing Caprin light on the southwest. Next came Mandilhy, which also has a light; then through Jaraca channel, with Muru-Muru island on the left, where one out of every three steamers gets stuck in the mud; by the village of Antonio Lemos, where is situated the cable station; past the village of Gurupa, by Baxio Grande island, and at last we were in the Amazon.

The river was now three miles wide, instead of a few hundred yards. The jungle was more open, the clearings larger, and off to the north the eye was delighted by the tree crowned heights of the Sierra Jutahy. One wondered why those broad mesas were not the site of a healthy breeze swept city. We still kept close to the shore, sometimes on one side, then on the other, to avoid great shoals that form and disappear almost overnight. Occasionally there was a break in the forest wall



PANORAMA OF "VILLA NOBRE," A BEAUTIFUL FAZENDA NEAR BREVES.

was able to withstand the inundations and still be thrifty. A very cursory examination of the Amazonian soil tells the whole story. It is an almost impervious, waterproof, clay, which would take months to saturate, and then would not be waterlogged.

That afternoon we ran through an extremely heavy shower and looked back on the biggest, most gorgeous, double rainbow I have ever seen. With nightfall came the great frog concert, varied by the screaming of nightbirds and the chirping of innumerable insects. Sitting on deck, pajama clad, enjoying the gentle breeze caused by the boat's progress, with the dusky loom of the jungle on either side and the "gorgeous Southern Cross" above us, the scene was, in tourists' phrase, "one to inspire sentiments of awe." I always admired this last phrase until I actually saw the Southern Cross. I had read of it as a blazing aggregation of stars of the first magnitude, holding the center of the Cerulean dome. The "intermediate" geography that I first studied had a half page illuminated picture of it. When finally, after much searching, I saw it, I was filled with awe at the imagination that could see beauty in that little shrinking, out-of-plumb collection of blear eyed stars, let alone making a constellation of it. It is an insult to Orion and all of his family.

and we would see vast savannahs, grass covered, their light green surface standing out in bold relief against the dark green background of the forest.

Speaking of floating debris, the bow of our boat caught a log which jammed crosswise and held in that position, and we pushed it upstream. It gathered everything that came its way, and the result was that in a couple of hours the sturdy engineers were not only forcing the boat upstream, but a floating island a quarter of an acre in extent, made up of logs, driftwood, grasses and floating wreckage of all sorts. After a time it grew to be such a burden that the engines were reversed and we ran backwards until clear of it to avoid making an island that might dam the river.

The banks of the river were now strongly marked and from 6 to 10 feet high above the water level. On every tree that fringed the edge, and indeed on the thick growing shrubs and vines, could be seen the distinct highwater mark of the previous season in the shape of mud stains. This line showed that the river had still 10 feet more of rise to reach last year's level, and by the way it was coming up it would undoubtedly do it. More and more we saw the work of the floods. Great stretches of devastated forest, covered with rank reeds and grasses, huge

idea the left, and vest. raca t of the sere

ned

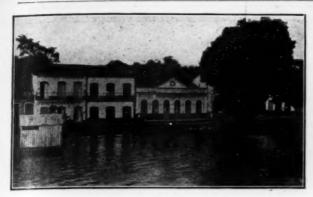
pad

We

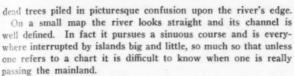
the

ost

rall



Breves, on the Lower Amazon.



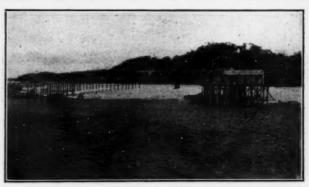
We saw many large birds, water turkeys, blue herons, egrets, and thousands of parrots. We passed the confluence of the Kingu river, then the little settlement of Prainha, a town of some 300 inhabitants, its houses painted blue and white with red tiled roofs, its fleet of canoes and its excellent river wall, with buttresses for strength and steps down at the water's edge at each end. Above the town were extensive cornfields and pasturs where many horses and cattle were grazing.

The current was decidedly swift along there, and we moved up stream slowly. Once fairly by the village we lost touch with mankind, the river broadened to about eight miles, and except for the rounded peak of Serra Urubucoara all that we could see was great forest covered plains. A great river like the Amazon, subject to floods, always builds banks for itself even if it tears them down again. The larger and heavier materials brought down by the floods are piled on the "near" banks and promptly covered with verdure. For miles we passed banks 10 or 12 feet above the water level and the impression was that the land sloped gently up from them. But when a break came in the forest wall great meadows would be shown a trifle lower than the river bank, these meadows in turn sloping up into grass lands where cattle fed by the thousand, shoulder deep in the luxuriant growth.

I had heard many say that the journey up the river, except



PLANTED "HEVEA" (32 MONTHS OLD).
[Estate of David Riker, at Santarem.[



SANTAREM, ON THE AMAZON.

as one passed through the Narrows, was uninteresting and dreary. My mental picture had been of an expanse of water so broad that the shores dimly seen offered nothing of interest. Perhaps I didn't question the right men. I once knew a man in the gas stove business who visited England in the summer time and all he could describe on his return were the thousands of chimney pots on London dwellings. Maybe I had taken the view of a chimney pot traveler. Actually every waking minute disclosed something worth seeing. The river is from 5 to 15 miles wide and the scenery constantly changes. The stories that for example, in one place it is 900 feet deep, are exaggeration. I followed the charts closely and the greatest depth recorded is 300 odd feet, which of course is good.

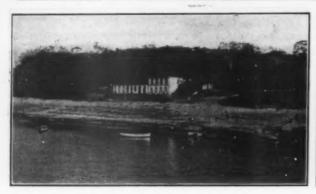
The third night out it was very dark and as we worked slowly upstream we saw a winking light far ahead. Soon we learned that the speedy Hamburg-American boat, on which we so nearly took passage, was fast in a mud bank. We solemnly took her mails and went on through the darkness, promising to report her at Manáos.

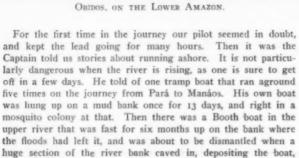
We got to bed late that night because of the excitement, but were up at daylight as usual and found the surface of the river even more thickly littered with logs—logs that were thickly crowded with passengers. There is a little black and white river gull that exists by the million in the upper river. They love to settle on these floating logs and sail and sail. The way they crowd every available inch of space above the water reminds one of a Hudson river boat on a holiday; there is not room for even one more.

AMERICANS IN AMAZON LAND.

During the night it came or very dark with thunder showers, but we did not stop, the pilot calmly steering by the flashes of lightning. Very early in the morning we passed the Tapajos river and the town of Santarem. Here is a settlement of some 2500 people. Santarem is noted, as far as Americans are concerned, as a place where a body of Confederates from Texas established themselves after the civil war. They believed in slavery and moved to a country where they could own slaves. Somebody in Brazil must have heard of it, for not long after their establishment slavery there was abolished. It is rumored that rather than surrender the right to own and rule others they intend to move to New York city and secure positions on the police force.

More and more the character of the river bank changed. Often it was a palisade of clay, 10 to 20 feet high, its face as smooth as if cut with a spade. Near Obidos this was particularly marked. This town, by the way, shows up very well from the water front. Its public buildings, church, and dwelling houses—many of them of the bungalow type—are all in view, as the town is built on sloping ground. Above the town the river bank is very high, and the clay strata, in lavender, yellow and red, is very striking.





right side up, far out in the deep water. Did I mention that we had some hundreds of crickets aboard, and that they gave nightly concerts? Like the cockroach they ate soiled handkerchiefs, starched collars, and book bindings, but they were not sordid about it. They did stop to fiddle now and then. But the cockroach thinks only of filling his little tin clad belly, and racing across the floor to be stepped on when

In the upper reaches of the river, at least along the banks, there seemed to be few rubber trees. This in spite of the statement of the ship's doctor that all of the large ones on the bank were rubber trees-some of the crew had told him so. We did not see the Parintins hills above Obidos, which mark the boundary of the states of Pará and Amazonas, because the rain blotted out most of the landscape. When it ceased we were close in shore opposite a great ranch where were cattle and horses by the hundred. It was imported stock too. One huge snow white Indian bull, standing like a statue in white marble, occupied the foreground until we passed out of sight. More and more we saw clayey palisades, riddled with holes like sand martins' nests,



CAMETA, ON THE AMAZON AND TOCANTINS. [From the first photograph of the landing.]



ITACOATIARA, OR SERPA.

their tops draped with blossoming vines, the body of the bluff often made up of such brilliant colors that it looked like a petrified rainbow.

In the little lagoons and eddies were natives fishing, and oftentimes a turtle hunter, bow and arrow in hand, watching the water for a shot. It was growing warmer all the time, for the breeze was with us, and the smoke of the steamer showed it by drifting upstream a little faster than we could go.

THE APPROACH TO MANAOS.

We got to Serpa, or Itacoatiara, which is situated at the junction of the Madeira, just at nightfall. Here the engineers of the Madeira-Mamoré railroad have their headquarters, and the town is healthy, lively, and interesting. Here also is the home of an American named Stone. He has thousands of acres under cultivation and is prosperous, capable and as much an American as he was when he settled here 40 years ago.

In due time we reached the junction of the Rio Negro and the Amazon, or the Solimões, as it was now called. The Solimões, yellow, muddy, swift, comes resistlessly in from the south, and, meeting the slow, densely black flood of the Rio Negro, holds it back, shoulders by it, crowds what does escape downstream to the northern bank, where for a time it shows a narrow ribbon of black water and then disappears.

Manáos is situated up the Rio Negro, and we therefore turned into that stream. Crossing the water line it was startling to see how plain the demarkation was. On one side a boiling coffee colored flood, on the other a dead black lake. Occasionally an island of coffee colored water appeared boiling and swirling on the inky surface of the Rio Negro, but of blending there seemed to be none.

[TO BE CONTINUED.]

RUBBER IMPORTS AT BOSTON.

T might naturally be supposed that at a port surrounded by so many important rubber goods factories as Boston the importation of raw material there would reach very considerable volume. This happens, however, not to be the case. During the last complete fiscal year, whereas imports of india-rubber into the United States-exclusive of gutta-percha, balata, Pontianak, and the like-amounted to 88,359,895 pounds, the entries at Boston were only 324,348 pounds. THE INDIA RUBBER WORLD'S statistics of rubber imports for the month of May of this year indicate no arrivals at all for the port of Boston. This condition, of course, is due to the fact that, while Boston is an important shipping port, in these days when rubber is transported by the shipload the tendency of the rubber bearing ships is to the larger port of New York, whence the rubber required in the territory of which Boston is the capital is sent by land or water, as may be more convenient or economical.

IQIO.

bluff

re a

ten-

the

the

d it

mc-

the of

der

can

the

nd.

it

to of

ed

to

ee

12

Recent Patents Relating to Rubber.

UNITED STATES OF AMERICA.

ISSUED MAY 3, 1910.

956,625. Joint-tie for cushion tires. F. Buob, Cincinnati. 956,735. Vehicle wheel tire. [Pneumatic.] A. T. Scaramuzzi, Paterson, N. J.

956,741. Nursing bottle and nipple. D. B. Smith, Deerfield, N. Y.

956,884. Inner tube for pneumatic tires. J. H. Brown, West Hoboken, N. J., assignor to Brown Perfection Tube Co. 956,928. Pneumatic tire. A. Bonnet, Paris, France. 956,948. Pneumatic tire. H. L. Dazey, Dallas, Texas.

956,954. Spare tire holder for automobiles. F. E. Fahlstrom, assignor of one-half to C. B. Hickox, both of Bridgeport, Conn.

957,165. Anti skidding tire. Iva B. Kempshall, Boston.

957,166. Vehicle tire. [Pneumatic, with special tread.] Same. 957,167. Tire. Iva B. Kempshall, Boston, assignor to Kempshall Tire Co.

957,168. Tire. Same.

Trade Mark.

48,853. Bowers Rubber Works, San Francisco. The word Crackproof. For rubber belting and hose.

ISSUED MAY 10, 1910.

957,309. Tire grip. A. R. Corrington, Hartley, Iowa. 957,385. Air hose coupling. E. W. Shaw, Weir, Kans.

957,413. Fro. Germany. Protecting cover for pneumatic tires. A. Constantin, Hanover,

957,492. Hose. R. H. Brown, Los Angeles, Cal.

957,495. Process of producing rubber. H. O. Chute and F. L. Randel, New York city.

957,556. Rubber heel. S. Havens, Oakland, Cal.

957,559. Lacing. A. T. Holt, Columbus, Ohio. 957,559. Lacing. A. T. Holt, Columbus, Ohio. 957,569. Garden hose carriage. A. Low, Newark, N. J. 957,597. Tire inflating pump. M. L. Bastian, assignor to Olney Automobile Co., Limited, both of Philadelphia.

ISSUED MAY 17, 1910.

Braided Hose. H. Z. Cobb, Malden, Mass., assignor to Revere

958,053. Tire protector. J. Wilmes, Maquoketa, Iowa.

Tire wrapping and unwrapping machine. N. E. Raber, Akron,

058,629. Cushion padded horseshoe. W. N. Gowing, San Augustine, Tex. 958,693. Tire. W. B. Connell, Chicago.

Trade Mark.

47,282. E. T. Horsey, Cleveland, Ohio. The representation of a fox over the letter Y. For pneumatic tire patches.

ISSUED MAY 24, 1910.

958,748. External armor for pneumatic tires. J. L. La Driere, Albuquerque, N. Mex. 958,867. Can for valve stems for pneumatic tires. G. F. Foss, Los Angeles, Cal.

Vehicle tire. J. Allend, Philadelphia, Pa.

959,058. Wheel. J. L. Jackson, River Forest, Ill.

 $959,^152$ Automatic train hose coupling, J. F. McElroy, assignor to Consolidated Car Heating Co., both of Albany, N. Y.

solidated Car Heating Co., both of Albany, N. Y.
959,176. Resiliert Wheel. G. A. Spaeth, Columbus, Ohio.
959,178. Waterproof fabric. G. Streat, New York city.
959,226. Hose coupling. W. W. Keys, Yonkers, N. Y.
959,391. Tire case. C. A. Russell, New York city.

959.379. Elastic bed pan. F. M. Otis, Ann Arbor, Mich.

Trade Mark.

Boston Rubber Shoe Co., Buston. The word Sledding. For overshoes. ISSUED MAY 31, 1910.

959.579. Elastic tire for vehicles. I. S. McGiehan, London, England. 959.669. Tire remover. P. C. Wiest, York, Pa. 959.732. Vehicle wheel rim. W. E. Greer, Kenmore, assignor of one-third to W. F. Pfeiffer, Akron, Ohio. 959.894. Tire pump. W. S. Stapley, Bridgeport, Conn., assignor to The Coe-Stapley Mfg. Co.

959,957. Protector for pneumatic tires. R. J. Morrison, St. Louis.

960,001. Wheel tire. B. Dahl, Minneapolis, Minn., assignor to Dahl Punctureless Tire Co.

960,070. Tire lifter. J. W. Brown, Arroyo Grande, Cal. 960,119. Automobile tire. H. S. Shafer, Nazareth, Pa. 960,135. Vehicle tire. J. A. Wright, Brownsville, Pa.

960.212. Vehicle wheel tire. F. Wiechard, Hanover, Germany.

Trade Mark.

48,848. F. F. Rick, Buffalo, New York. The representation of a bison (buffalo). For rubber tires.

[Note.—Printed copies of specifications of United States patents may be obtained from The India Rubber World office at 10 cents each, postpaid.]

GREAT BRITAIN AND IRELAND.

PATENT SPECIFICATIONS PUBLISHED.

NO. 956.592. Tire inflater for automobiles. H. P. Maxim, Hartford, Conn. 956.625. Joint-tie for cushion tires. F. Buob. Cincinnati.

*Denotes Patents for American Inventions.

[ABSTRACTED IN THE ILLUSTRATED OFFICIAL JOURNAL, MAY 4, 1910.] 541 (1909). Apparatus for locating punctures in tires. G. E. Dickman, London.

543 (1909). Pneumatic tire with grooved tread. P. Wienskowitz, Berlin, Germany.

*546 (1909). Elastic tire formed of taper segments of leather or other material, ranged on a circumferential wire. L. M. Nelson, Douglas,

722 (1909). Pneumatic tire cover. H. Broomfield, Norley. Cheshire.

892 (1909). Puncture preventing band for tires. C. L. Bonnet and E. J. A. Lecerf, Paris, France.

916 (1999). Toe cap for football boots. J. H. Brown and D. A. Berry, Northampton.

989 (1909). Spring wheel with elastic tire. S. A. Schewczik, Vienna,

[ABSTRACTED IN THE ILLUSTRATED OFFICIAL JOURNAL, MAY 11, 1010.]

1,047 (1909). Tire comprising a tube filled with a resilient material between the air tube and the tread. W. C. Holloway and S. Forster,

1,250 (1909). Lever for replacing pneumatic tires. W. Bobbett and two others, Teignmouth, Devonshire.

1,433 (1909). Solid rubber tire with transverse cavity between the tread and base. W. J. Teufel, Stuttgart, Germany.

1,491 (1909). Rim flanges for a pneumatic tire. E. Kempshall, London. 1,606 (1909). Detachable rim for pneumatic tires. Continental Caoutchoue und Guttapercha Compagnie, Hanover, Germany.

[ABSTRACTED IN THE ILLUSTRATED OFFICIAL JOURNAL, MAY 19, 1909.] 1,694 (1909). Attachment of pneumatic tires to the rims. J. S. Clarke,

1,714 (1909). Spring wheel with elastic tire. J. Langebroek and another, The Hague, Holland.

1,823 (1909). Non slipping tread for twin tires. M. A. Kennedy, Toronto, Canada.

2,084 (1909). Vulcanizing process for repairing tires without removing them from the wheels. J. Cropper, Chepstow, Monmouthshire.

[ABSTRACTED IN THE ILLUSTRATED OFFICIAL JOURNAL, MAY 25, 1910.] 2,457 (1909). Non skid stud for pneumatic tires. H. Baxter and F. Raxter, Birmingham.

2,644 (1909). Revolving heel pad. H. Lewis, Birmingham.

3 (1909). Flexible packing ring for the pistons of vacuum brake cylinders. J. E. Hopkinson, Para Rubber Mills, West Drayton, Middlesex.

2,720 (1909). Spring wheel with rubber cushions. J. Dheyne and A. Bovy, Brussels, Belgium.

THE FRENCH REPUBLIC.

PATENTS ISSUED (with Dates of Application).

408,784 (Nov. 9). C. J. Watts. Pneumatic tire. 408,878 (Sept. 13). C. Vrolyk. Process of repairing tire inner tubes. 408,908 (Oct. 19). J. Muirhead. Tire for automobiles or other vehicles.

409,046 (Oct. 22). Roze et Cie. Detachable pneumatic tire.

408,083 (Nov. 12). The British Muras Syndicate, Limited, and M. Dessau. Apparatus for removing materials from caoutchouc and gutta percas.

Apparatus for removing materials from caoutchouc as 409,169 (Nov. 17). F. Bruggimann. Pneumatic tire tread. 409,260 (Oct. 27). H. A. Palmer. Tire.

409,467 (Nov. 20). P. J. Viel. Pneumatic tire.

409,487 (Feb. 18). L. Llais. Tire. 409,364 (Nov. 24). W. von Nottbeck. Protection tread for tires. 409,631 (Feb. 22). J. B. Berlier. Leather envelope for tires.

409,622 (Nov. 26). W. G. Y. Jones. Pneumatic tire.
409,482 (Nov. 22). A. L. Chodorowski. Process for reclaiming rubber from waste.
409,679 (Sept. 8, 1909). E. C. Gaillard. Changeable tread for tire covers.

409,693 (Nov. 6). G. Giachero. Vuicanizing apparatus. 409,729 (Nov. 23). J. S. Clarke. Tire and rim for automobiles.

409,737 (Nov. 23). A. Metz. Process for the manufacture of products having as a base natural or artificial caoutchouc. L. Valour. Separation of caoutchoue from the barks

409,771 (Nov. 20). 1 of various plants.

409,818 (Nov. 30). A. Pilard. Tire.

409,841 (Feb. 26). A. de Montureur. Elastic tire. 409,854 (Dec. 1). T. L. Carbone. Elastic tire. 409,871 (Dec. 2). Etablissements Falconnet-Perodeaud. Elastic tire.

409,704 (Dec. 3). O. Preusser. Protective tire tread. 409,887 (Dec. 2). Madame R. Koch, Suspender.

409,885 (Dec. 2). J. Olivet. Shoe for pneumatic tire. 410,031 (March 4). Francois Grellon et Cie. Pneumatic tire envelope.

410,047 (Dec. 6). Chaulange. Elastic tire.

410,108 (Dec. 7). R. Beien. Elastic tire. 410,086 (Dec. 6). B. C. Swinehart. Device for holding rubber tires on wheels.

410,109 (Dec. 7). Same. Elastic tire.

410,184 (Dec. 7). A. Loiseleur. Fastening for tire air tubes.

410,203 (Dec. 10). E. Janik. Elastic tire. 410,274 (Nov. 16). E. Greiner. Elastic tire. 410,312 (Dec. 11). R. Miessen and G. Piron.

Pneumatic tire.

410,344 (Dec. 14). A. de Laski and P. D. Thropp. Machine for weaving tire fabrics.

410,366 (Dec. 15). A. Boerner. Elastic tire. 410,370 (Dec. 15). P. J. Viel. Manufacture of metallic cables for tires.

[Note.—Printed copies of specifications of French patents can be obtained from R. Robet, Ingenieur-Conseil, 16 avenue de Villier, Paris, at 50 cents each, postpaid.]

"RUBBERWOCKEY."

THE flotation of rubber plantation companies to operate in the British dominions beyond the seas, with names sometimes so strangely unfamiliar to London ears, has prompted a correspondent of an English exchange to the production of the following jingle, with apologies to "Lewis Carroll," whose "Jabberwock" lines have amused so many youngsters of all ages:

> 'Tis bullig and the rubberspecs Do sweeze and shamble on the stange; All freasy are the boromex, And the sharket booms outrange.

Beware the Chempedaks, my son The shares that rise, that cannot lose; Beware the Karan bird and shun The moistrous Semambus.

He took his Lanlang in his hand, Long time he Kota Bahrose sought; So'vested he all in Seekee, Then stood awhile in thought.

And as in Woodthorpe thought he stood, The Senawangs with wings of flame Came Semeling through the Padang wood And Tebonged as they came.

Too soon. Too soon, 'Twas after June The rubber boom went flicker flack; Before 'twas off, he with his proff Came Kalumponging back.

And hast thou slain the rubbershorts? Come to my arms, by boomish boy! O wild Para! My footer car Shall smell of rubberjoy!

TOO MUCH RUBBER AUCTION.

[FROM "THE FINANCIAL NEWS," LONDON.]

NERVOUS holders of Rubber shares are inclined to attach too much importance to the fluctuations in prices paid for raw rubber at the fortnightly sales in London. The [world's] estimated output of rubber for 1908 was 70,000 tons, and that for 1909 was 75,000 tons. Assuming that 200 tons are sold at each of the 26 fortnightly sales in the year at Mincing lane, this disposes of 5,200 tons per annum in these auction sales, thus leaving some 70,000 tons to be sold outside the auctions.

Large quantities of rubber are sold at Antwerp, at Liverpool, and elsewhere. Large lots are also sold forward by the various producing companies themselves-e. g., the Mabira company have sold forward 36 tons for 1910, the Anglo-Malay company have sold forward 30 tons for 1911; and these are not the only ones. Consequently, it is easy to see that a very small fraction of the rubber used by the world in a year is sold at the Mincing lane auctions. Indeed, it is probable that 26 fortnightly fiascos at the auctions would hardly affect the output of motors at Buffalo (New York), Toledo (Ohio), and Indianapolis (Indiana), to say nothing of the other important industries-taxicabs, cables,

surgical appliances, snow-shoes, waterproofs, etc., in which large quantities of the raw material are now employed.

SOME HEATED IMAGINATIONS.

THE approach of the "silly season" in London, usually most evident in the letters written to the daily newspapers (and printed in them) about midsummer, has been preceded this year by the extraordinary rubber craze, which seems to have permeated every walk of life. This has led to the appearance in the whole British press-daily and otherwise-before the approach of summer, of "news" and comments relating to rubber most amazing to those who know the difference between rubber and the musical glasses, for example, or the law of gravitation. Here is an editorial article from The Rubber Investor:

AKRON.

A paragraph has been carefully distributed through the usual telegraphic agencies to the effect that there is a boom on in rubber in the United States. This no one will deny. It is further stated that the town of Akron, which is the home of the tire industry. 18 using 15,000 tons of rubber a year. People believe these silly stories. If one town in the United States used 15,000 tons of rubber a year, then the whole consumption of rubber in that country would amount to about 60,000 tons a year, if not more. This we know to be absurd. The United States takes a great deal more rubber than any other country, but it uses most of its fine hard cured Parà in the manufacture of overshoes. English people call them goloshes, and avoid them as they would the devil. But then English people do not suffer from the same winter climate as the Yankee. No American ever dreams of going outside the house without his rubbers. They are just as indispensable to the Russian as they are to the Yankec, and the United States Rubber Co. has the practical monopoly of the manufacture in both countries. Its consumption of rubber is about 10,000 tons a year. It is just as well to mention this, and so pour a little cold water over the heated imaginations of the journalist who writes scare pars [paragraphs] for the press agencies.

There are no authentic statistics of Akron's consumption of rubber, but the figure is very large, due to the astonishing recent increase in the demand for tires, largely manufactured there, which is the explanation of the great advance in the price of crude rubber everywhere. The total consumption of rubber in America in 1909 was about 30,000 metric tons, but since July 1 of that year (the beginning of the government fiscal year) imports of rubber have been at the rate of 50,000 tons, and the rate has been vastly larger during the past three or four months. And the increased imports cannot be explained by any evident

growth in the footwear trade.

By the way, it is news to America that any monopoly exists here of the Russian trade in rubber footwear. The United States Rubber Co. do not manufacture any goods abroad, and the total exports of "goloshes" from America to Russia last year, by all producers, were recorded by the customs as 1,676 pairs, of the value of \$997 [= about £204]. Whose "heated imaginations" do these figures "pour a little cold water over"?

And here is the beginning of a prominently placed article in The India-Rubber Journal, which, by reason of its venerable

age, should know better:

THE BRAZILIAN END OF THE BOOM.

Our latest advices from Para mention the state of affairs there as somewhat resembling the plight of the Australian coastal towns in the times of the gold rush. Local facilities are suffering from the absorption of a large part of the able bodied working population by the rubber collecting camps. Wages are higher than was ever known hefore, and so great is the excitement that even the tram drivers, and conductors at Para have deserted. The populace have signified their displeasure by instituting a holocaust of tramcars!

The Pará newspapers reaching North America evidently have been censored, since no reference occurs in them to the destruction of their street railway service. By the way, does our contemporary, in mentioning a "holocaust," use the word in the sense of a religious burnt offering, or of a great sacrifice of life by accident, or in some other sense not recorded in the

dictionaries?

ers his ive ice



NEW YORK BELTING AND PACKING CO., Ltd.

MANUFACTURERS OF A COMPLETE LINE OF HIGH GRADE

MECHANICAL RUBBER GOODS

Including Cobb's Piston & Valve Rod Packing, Indestructible White Sheet Packing, Vulcan High Pressure Spiral Packing, "1846" Para Rubber Belting, Magic Garden Hose, Air Brake, Air Drill, Steam, Suction, Water Hose, etc.

Original Manufacturers of Interlocking Rubber Tiling.

Nos. 91-93 CHAMBERS STREET, NEW YORK

ECCE SIGNUM.

THOROUGHLY RELIABLE.

The policy of furnishing only the finest goods that can be produced with perfect materials, latest and best machinery, and highly skilled workmen of long experience, has been, is now, and will continue to be, the policy of

The Mechanical Rubber Company,

CHICAGO, ILL.

Branch Store, No. 1810 Blake Street, Denver, Colo., where we carry a full line of goods.

Manufacturers of all kinds of rubber goods for mechanical uses—Hose, Belting, Packing, Gaskets, Bicycle Tires, Specialties, Moulded Goods, Etc., Etc.

- If you are not getting fair value for your money, IN ANY EVENT,

If you are unable to satisfy your trade with goods vou are supplying, if you are in search of good goods at fair prices, if you cannot get quick deliveries, QUOTATIONS.

WE CAN SUIT YOU EVERY WAY.

FACTORY, CRAND AVE. & ROCKWELL STS

THE MECHANICAL RUBBER CO., 230 Randolph St., Chicago, III.

The India-Rubber Trade in Great Britain.

By Our Regular Correspondent.

DESPITE the difficult situation caused by the continued high price of raw rubber, it cannot be said that there is any falling off in trade. Indeed, quite the opposite is the case. In one important works I visited lately there are more hands employed than at any period during the last 20 years, while over

STATE OF TRADE. time is general, and all night work by no means uncommon. I am told by a prominent proofing firm that they are

regularly working over time, and altogether there are no signs of slackness. Government contracts have a good deal to do with the activity in some cases, this being a busy season, and a mere matter of price not interfering with this class of business. Hearing a rumor to the effect that if the price of rubber went much higher a certain rubber manufacturer had decided to close his works, I made inquiries and found that the matter had been exaggerated. I was informed, however, that the question of limiting work to four days a week had been seriously considered by some of the firms, though in the present state of activity it would need very concerted action unless individual firms are to suffer by any such move. The recent fall of 2s. 6d. or more a pound in the price of fine Pará instead of the talked-of rise to 15 shillings [=\$3.65] no doubt caused any negotiations of the sort to be suspended if not abandoned.

The abstention from bidding at recent London sales was described in the financial press as the silly conduct of the manufacturers who would soon be brought to their senses. That the action in London was merely an echo of what had occurred the previous week in Liverpool, when only a few hundredweight were sold out of 150 tons of African rubber on offer, was ignored by the London critics. Of course the fall in price has proved very disappointing to the City company promoter, and the last few weeks have shown a decided setback in the issue of new companies. The wild rush on the part of all and sundry to get shares has now subsided, and the revelations at the statutory meetings of three or four of the new companies will tend to frighten people off new issues.

The man who looks with mixed feelings on the situation of the moment is the rubber manufacturer who is prominently connected with some plantation or other. In his works he is considerably hampered by the necessity of notifying his customers of an advance in goods, while at the meetings of his plantation company he points with exultation to the continued rise in rubber. The fortunes that have been made are in the bulk of cases by men quite unconnected with the manufacture. It is only in the last few months that employés in rubber factories have begun to speculate in 2 shilling shares, and not always with success. It certainly must be somewhat falling for a work's manager of long experience when he has at last invested in a plantation to find the shares falling every day. Cases of this sort have recently reached my sympathetic ears, and of course to the man who has made his investment there is nothing soothing in the fact that raw rubber is getting cheaper.

This is one of the recent London flotations of more particular interest. Further, it is the first prospectus I have come across

UNITED MALAYSIAN
RUBBER CO.,
LIMITED.

act that an American company had put up a factory in Sarawak for the extraction of rubber from jelutong has been already noted elsewhere in The India Rubber World, but this European flotation came somewhat as a surprise.

Presumably London was considered the best place to get £2,000,000, rather a large figure in connection with a process which is not patented. Some of our papers commented upon the

absence of a patent, and it was also remarked that an American process or project was usually sold at a good profit. With regard to the business of the company, which is shortly to enlarge the field of its energies, a good deal would seem to depend upon the demand for the extracted rubber. At present it is not easy to come to terms with the rubber manufacturers. Two or three qualities are on offer, with prices varying according to the amount of resin present. As crude rubber is not yet bought and sold by analysis in England, this method of doing business has not jumped into favor at once. Of course when fine Pará becomes cheaper-as is inevitable-the profits of the Malaysian company must decline, as working expenses can hardly, I imagine, be reduced appreciably. As regards the process itself, I gather that the main difference between the new plant and that which was formerly operated in one or two places in Europe is the great reduction in the loss of the volatile solvent employed. Of course the European extractors have also to pay at a much higher rate for their raw material. The main result so far of the new operations in the East has been to raise the price of jelutong to about three times what it was formerly sold at, and as the new company has a virtual monopoly of the production it seems as if the price would remain up. This may not suit the book of those who bought jelutong in the raw, because it was cheap and answered certain purposes. An important point is that the coagulation is now to be carried out by an improved method, though whether the improvement consists in an increased quantity of rubber in the crude jelutong or in a higher grade of rubber is not stated. In a recent patent of V. Scholtz the resins from bodies such as jelutong are extracted by hot carbolic or cressylic acid.

I DON'T remember having previously given any details regarding the English Card Clothing Co., Limited, recently organized.

Competition between several firms led

some years ago to the fusing of five

or six works, all situated in the West

CARD CLOTHING COMBINATION.

Riding of Yorkshire. The Halifax firm of Patchett, however, remained outside, as also did the important Manchester firm of Horsfall & Bickham. The main production of all these works, I may say, is the card clothing used on the rotary carding machines of cotton and woolen mills, this clothing consisting briefly of fine bent steel points inserted in a base of pare cut sheet Pará rubber, which rubber forms the surface of canvas formed of two or more plies, which have been made adhesive by being coated with Pará rubber on the spreading machine. Although the rubber department forms only part of a card clothing factory, I think I am right in saying it is the most important part, not only as regards its details of manufacture, but at the present time, at any rate, with regard to the expenditure. In this trade no cheap rubbers, reclaimed rubbers, or substitutes are used-nothing but fine Pará-and the travelers in the commodities just mentioned are always sent away with nothing to recompense them for time and expenses. The business done is nearly all with the cotton and woolen trades, leather cards being found the most suitable for the strong flax fiber. But to speak more particularly of the Yorkshire works-it may be mentioned that, as is not uncommon in the case of combines, two or three works

 John Whiteley & Sons, Brunswick Mills.
 Halifax.

 Charles Cain, Son & Greenwood, Croft Mills.
 Halifax.

 Joseph Sykes Brothers
 Lindley, Huddersfield.

 Wilson & Ingham
 Mirfield.

 Samuel Law & Sons
 Cleckheaton.

have been closed, and the English Card Clothing Co., Limited,

now consists of the following branch works:

The same class of work is not carried on at all these factories; for instance, Whiteley & Sons make the pure rubber cards for the cotton trade, while Law & Sons make a specialty of the vulcanized rubber cards so largely used in the woolen and worsted mills of the Bradford district. A great deal of card clothing is sold both in England and abroad in the unfinished state-that is, without the steel points, this finishing process being carried out in many small factories by other firms who finally market the goods. John Whiteley & Sons are the largest producers of card clothing foundation in the world independent of their production of the finished cards. Their commodious mills include cotton weaving sheds, as they weave all their requirements of cloth. Some of the machinery used in connection with rubber block making was locally designed and is not to be seen figured in the catalogues of the increasing number of rubber machinery makers. That it has proved its efficiency is testified to by the reputation which the firm's products has attained the world over.

The chairman of the combine is Mr. Sykes, J. P., of the Huddersfield branch, a gentleman who has paid several visits to the cotton spinning districts of America. At one time he was closely identified with cotton spinning in England, and is considered an authority on the industry. Two other directors of the combine, who have the control of the Whiteley & Sons' works, are Mr. Whitley Thomson, late M. P. for the Skipton division, and Mr. J. R. Rawnsley. Mr. Thomson is the present mayor of Halifax.

The mottled cut sheet used for these cards is made in a different manner to the ordinary cut sheet of the rubber works. The masticator is dispensed with, the block being formed from small particles of rubber which have had no more "working" than the previous washing necessitates. At one of the branches there is a plant for the manufacture of emery wheels, which are largely used for sharpening the steel points, and in various other ways the company fills its own requirements. To conclude with a reference to the topic of the hour there can be no doubt that the high price of rubber is somewhat threatening the continued prosperity of the industry, in that it is causing users of rubber cards to turn their attention to the composition cards which are cheaper and which for certain purposes, more particularly where contact with oil is unavoidable, have already an established reputation.

A SERIES of general papers on various industries is being given before the London Section of the Society of Chemical Industry,

RUBBER AND THE CHEMISTS. and on April 5 the subject was "The india-rubber industry," by Dr. P. Schidrowitz. I was unable to be present, and

base my few comments on the report of the proceedings in the society's *Journal*. Whether it is advisable to attempt to cover the ramification of a whole industry in the course of an hour or so seems somewhat open to question; anyhow it leaves plenty of scope for those joining in the discussion to refer to points which have been passed over.

It is not always easy to condense a description of a technical process into a few lines so as to make it intelligible to the uninitiated, and the author in this case must be considered to have achieved success with the exception, if I may say so, of the reference to proofing, where one or two slips are noticeable. The resumé of the raw rubber industry will probably prove most interesting to the bulk of readers of the Journal, as it brings up to date a topic closely touching the pockets of so many.

If I started to refer in detail to the paper I should require more space than can be allotted here, and I must confine myself to one or two points raised in the discussion. Colonel Richard K. Birley seems to have been the only rubber manufacturer who spoke, and the bulk of the speakers approached the paper from the point of view of their own particular interests. The author's references to re-formed rubber were amplified by Mr. F. L.

Rawson, of the Premier Co., Limited, and later on Mr. Philip, chief Admiralty chemist, inquired how to distinguish re-formed rubber from ordinary rubber. Dr. Schidrowitz's answer to this was that he did not know whether they could be distinguished—an answer which may or may not have been of a diplomatic nature. I suppose Mr. Philip is getting nervous about the Admiralty contracts.

Mr. Walter Reid, of Velvril fame, said that it was a pity that rubber was used for waterproof sheeting, as it produced an inferior article which lasted a year at the utmost. This must be news to contractors for Army ground sheets, and in his reply the author disagreed with the statement. Mr. Herbert Wright prefaced some important observations on the state of the plantation industry by a query as to whether the recent researches of Harries on the chemistry of rubber had any technical signification. The answer to this was in the negative. Of course the topic of synthetic rubber cropped up and the chairman, Dr. Lewskowitsch, said that synthetic rubber should be compared with synthetic camphor, scientifically a success but commercially a failure, rather than with synthetic indigo. It all depended upon how cheaply the product could be grown.

A GERMAN VIEW OF JAPAN.

[FROM THE "GUMMI-ZEITUNG" (BERLIN), JUNE 3.]

THE possibility of Japan becoming of constantly increasing importance as an outlet for the products of our industry is as generally recognized as the fact that the said country is attempting to make itself more and more independent in providing for its requirements, and to close its borders to the import trade. For this reason we may with considerable certainty expect that notice of the discontinuance of the commercial treaty now in force between Germany and Japan will be given in the near future, whereupon the said treaty will become ineffective in July, 1911. New negotiations will undoubtedly be opened at once, but it is an argent necessity for our industry to insist most vigorously on the protection of its interests in this connection. As a basis for its future commercial treaties, Japan has recently adopted an entirely new customs tariff, showing very material increases in the duty on important articles. We publish in this issue such items, taken from the said tariff, as are of interest to our trade, and have added for purposes of comparison the duty to which the goods are subject under the present tariff. It would be very gratifying to have these new customs modified very considerably in the new commercial treaty with Japan.

GOOD TIMES ON THE AMAZON.

WHILE on a recent visit to the United States Mr. Waldemar Scholz, president of the Manáos Commercial Association, in speaking of the present conditions in the Amazon country, said:

"The high prices for crude rubber, taken as a whole, have been an excellent thing for every one in Brazil. Hundreds of rubber gatherers and outfitters that for years have only made a bare living or were deeply in debt are today prosperous. Then, too, the high price of rubber is already attracting both capital and labor, so that the state will profit as well as the individual. This is true not only of Amazonas, but of the whole valley. Our present governor is a serious, able and popular man, very much interested in building up the state. He is actively encouraging the planting of rubber, and in many ways planning help in the way of cheaper production and greater output. He is determined that capital invested in Amazonas shall not only have the same protection that it would enjoy anywhere else in the world, but that it shall have every chance to be as remunerative."

A BOOK for rubber planters-Mr. Pearson's "What I saw in the Tropics."

910.

hilip,

rmed this hed_

matic

Ad-

that

d an

must

reply

right

anta-

s of

min-

the

Dr.

ared

ially

pon

im-

is

at-

ing

de.

hat

in

ear

ily,

ce.

ost

on.

tlv

ial

is

est

he

It

ed

n,

y,

11

r

e

d

Some Rubber Interests in Europe.

SEMI-CENTENNIAL AT ST. PETERSBURG.

NE of the most widely known Russian manufacturing concerns, the Russian-American India-Rubber Co., of St. Petersburg, celebrated its fiftieth anniversary on May 9-22. On this occasion the workmen received very liberal gifts in money, while the foremen were presented, in addition to such gifts, with commemorative medals. The company's officials also received medals, partly ornamented with precious stones. The company gave a festival for the officials and foremen, and an entertainment had likewise been provided for the foremen and workmen. At all these festivities the president of the company, Baron von Krauskopf, was the recipient of special honors.

In a review of the history of this important company, the Gummi-Zeitung points out that the business was founded by Mr. Ferdinand Krauskopf. When the first American rubber shoes appeared in the German market he at once foresaw that an important outlet for rubber shoes might be provided, especially in Russia, in view of the quite large rainfall in many parts of that country. He therefore went to America to study the details of rubber shoe manufacturing, and erected in St. Petersburg, in partnership with Mr. Leendert Smith, of Hamburg, and with Messrs. L. Heyse and Ch. Dryssen, the works which were under his management until his death in 1875.

His successor was Mr. Gustav Heyse, who died in 1909. Since 1874 unusually important services have been rendered to the works by the chairman of the board of directors, Baron F. von Krauskopf, son of the founder of the concern. He devoted his especial attention to the development of the institutions for the benefit of employés, among which are a day nursery for 300 children of workmen, a school for the workmen's children, and a recreation home for workmen. All of these institutions were still further enlarged on the occasion of the celebration of the company's fiftieth anniversary. Since 1909 the president has been assisted by Mr. F. Uthemann in the eapacity of business manager and by Mr. Arthur Kraack, who entered the company's employ in 1886, as chief confidential clerk.

At the present time the ground space covered by the buildings is more than 228,500 square meters [=nearly 2,500,000 square feet], most of the buildings being four-story structures. The total length of all the stories would be about 16,000 meters in a straight line. The operating machinery requires at present 12,500 HP., and 60 steam boilers, with a total heating surface of about 69,000 square meters, generate the necessary volume of steam. The number of workmen, expressed in round figures, is 8,000. A large number of German chemists and engineers are employed in these extensive works.

NORTH BRITISH RUBBER CO. GOING TO PARIS.

THE Edinburgh Scotsman says: "It is announced that the North British Rubber Co., Limited, of Castle Mills, have just completed the purchase of a fully-equipped indiarubber factory in the outskirts of Paris, and that they will commence operations there almost immediately. The new works have a capacity for the employment of 1,000 or more hands, and provide ample room for large extensions.

"The North British Rubber Co., Limited, as is well known, are the largest rubber manufacturers in the British empire, employing as they do some 4,000 to 5,000 workpeople. This move has been made following on the recent increase in the French tariff, which has raised the duties on motor tires, cycle tires, cab tires, and other classes of rubber goods, in which this company do a very extensive trade, not only in France but in all other parts of the Continent.

"This event will be regarded as an object lesson in the relative

value of the systems of free trade and protection. It is possible that unless some relief is given in the way of reduced duties that the North British Rubber Co. will open factories in the other principal continental countries."

This announcement is all the more interesting in that it follows the organization in Germany of an independent joint stock company by the North British Rubber Co., Limited, with a view ultimately to manufacturing. [See The India Rubber World, August 1, 1909—page 388.]

A GERMAN RUBBER MANUFACTURER HONORED.

Among the birthday honors distributed by the King of Saxony recently was a signal distinction accorded to an important representative of the German rubber industry. It was the conferment of the royal Saxon title Kommerzienrat (counsellor of commerce) upon Herr Heinrich Brück, general director of Leipziger Gummiwaren Fabrik A.-G., vormals Julius Marx, Heine



KOMMERZIENRAT HEINRICH BRUECK.
[General Director Leipzic Rubber Co.]

& Co. This gentleman ranks not only among the most important representatives of the rubber industry in the German empire, but also among the most popular. For 46 years he has devoted his energies to the Leipziger concern, so that he has become one of the senior members of the trade, entitled to preside by right of seniority particularly over the councils of the surgical rubber goods industry.

FIFTY YEARS OF HONORABLE SERVICE.

Over the building of the rubber manufacturing firm Dr. Heinr. Traun & Söhne, in Hamburg and Harburg, on April 24, the private flags of the company were waving in connection with the celebration of special interest to the firm and its employès. It was in honor of the fiftieth anniversary of the employment by the firm of Mr. Gustav Friebeck, stock superintendent. On the date mentioned he was retired with full pay as an acknowledgment of his merits, and as he is still vigorous many years of quiet repose doubtless are in store for him. As the doorkeeper of the same factory in Harburg, Carl Meyer celebrated his fiftieth anniversary on April 16. Christian Winckelmann, a laborer, expects to follow suit on July 19, when the living employès of the company retired with full pay after 50 years of service with the company will number 13. During the present year honors will be conferred upon 20 employès who have been in the service of

the company for 25 years, and 52 employes who have been with them fr *9 years.

A VISIT TO A RUBBER FACTORY.

An interesting event was a visit paid on May 4 to the works of the North British Rubber Co., Limited (Edinburgh), by about 40 members of the Maatschappij van Nijverheid (Society for Promotion of Industry) of Amsterdam, who had left home mainly for an inspection of these works. The visitors were headed by their president, Mr. Ch. E. H. Bossevain, and were received by Mr. A. C. Baker, the general manager, and Mr. Alexander Johnston, the superintendent and general works manager. In connection with this visit the management of the compay issued an attractive souvenir in the shape of an illustrated booklet descriptive of Edinburgh and the rubber factory. As indicating somewhat the extent of the rubber works, it may be mentioned that the visitors were shown in the stores raw material valued at \$1,500,000.

ARTIFICIAL RUBBER IN GERMANY.

THE Neueste Nachrichten, of Munich, Germany, for May 1, contained the following:

"At the general meeting of the Farbenfabriken, F. Bayer, of Elberfeld, it was decided to declare and immediately pay a divident of 24 per cent. and distribute a bonus of 213 marks [=\$40.69] per share. A report read at the meeting stated that the long continued researches for the production of artificial caoutchous had been successful. It could not at that date be stated when the new product would be put on the market. In view of the fact that raw rubber can be obtained at a comparatively low figure, it will be necessary to overcome many obstacles." In other words it will be necessary to lower the cost of production considerably.

RUSSIAN EXPORTS OF RUBBER.

THE figures herewith, for which we are indebted to the Gummi-Zeitung, indicate the exports under the headings given from Russia during the calendar year 1907, American equivalents being given for the Russian weights and values:

Wests subbes	Pounds.	Value. \$618,728.73
Waste rubber		1,070,602.82
Other rubber goods		523,015.46
Other rubber goods: !!!	-193010004	2-310-3-40

BETTER DUNLOP BUSINESS IN GERMANY.

The Dunlop Pneumatic Tyre Co., A.-G., at Hanau a/M., in the business year 1909, made gross profits of 1,074,534 marks, comparing with 870,460 marks in the preceding year and 829,846 marks in 1907. The net profits (including carry over) were 299,238 marks, against 233,018 marks in 1908 and 105,526 marks in 1907. The capital stock figures at 3,000,000 marks [= \$714,000].

SWEDEN.

THE Kautschuks-& Guttaperchavaru-Aktiebolaget Kuntze & Comp., at Stockholm, manufacturers of and wholesale dealers in rubber goods, at the annual meeting on May 14, adopted a resolution to distribute for 1909—as for five years preceding—a dividend of 10 per cent. on the capital stock of 300,000 kroner [=\$80,400].

GREAT BRITAIN.

ROM Tyre and Rubber Co., Limited, registered in London December 11, 1908, with £5,000 capital, has been acquired by a new company, The Rom Tyre and Rubber Co. (1909), Limited, registered in London April 10, 1910, with £50,000 capital. The new company purposes combining with the manufacture of pneumatic tires the planting of rubber, cotton, and other crops in the Gold Coast Colony.

The North British Rubber Co., Limited, have been granted a warrant by the authorities of Edinburgh for constructing a subway at Viewforth to connect their Castle Mills with the recently acquired premises of the Scottish Vulcanite Co. [See The India Rubber World, March 1, 1910—page 207.]

THE PAN-AMERICAN CAPITAL.

A NOTABLE event was the dedication of the new building of the International Bureau of American Republics, at Washington, on April 26. The desirability of a permanent home for the Bureau had long been recognized, and contributions toward a building fund had been made by the United States and the Latin American republics, but the sum was not regarded by the director of the Bureau as sufficient for such a building as was needed. This was the situation when a gift of \$750,000 by Mr. Andrew Carnegie made it possible to plan a stately and artistic building ample for the purposes of the Bureau, and this has been completed and is now occupied by the Bureau.

This institution, the outgrowth of the first International American Conference, called by Mr. Blaine in 1889, has been of great service already in the promotion of a better understanding between the various American republics and a closer relation between them. With the passing of misunderstandings has come progress in the industries and commerce, and increasing wealth and intelligence. Mention of this institution is particularly fitting in The India Rubber World, on account of the fact that indiarubber is produced in nearly every one of the republics represented in the Bureau. Their combined production amounts probably to two-thirds of the total for the world.

The Bureau of American Republics not only affords the official representatives and likewise private citizens of the various republics an opportunity for intercourse, but an important special library is maintained, and a Bulletin published which has performed a valuable service in disseminating information regarding the various countries of North and South America. It would be well for every business man, particularly if engaged in international trade, to become familiar with the Bulletin.

THE ALLEGED OUTRAGES IN PERU.

CONDITIONS in the rubber producing districts of the upper Amazon, and particularly above Iquitos, continue to receive public attention in England, in connection with the affairs of the Peruvian Amazon Co., Limited. Some months ago a lengthy article in the important London weekly paper Truth was in the nature of a serious indictment of the company named, with respect to the treatment of the natives employed in rubber gathering by the company's agents. [See The India Rubber World, November 1, 1909—page 44.] The charges made in Mr. Labouchere's journal were at once denied categorically from the Peruvian legation in London. Inquiries regarding the matter were at once made in the House of Commons, regarding conditions in Peru but without eliciting any definite statements.

During the past month some interesting correspondence has been made public from the offices of the Peruvian company. For instance, the Dean of Hereford made a public address in which he asserted that the treatment of the company's employés had been "abominable and horrible." On receipt of a letter from the company's solicitors, the very reverend gentleman offered his apologies for having made such statements, while "misinformed on the subject." The secretary of the Peruvian company has made public a copy of a letter addressed from his office to the British government, stating that the very employés against whom the accusations had been brought had written to the chief authorities at Iquitos asking for a judicial inquiry.

The British patent (No. 27,567—1908) issued to G. Capelle, of Belgium, relates to reclaiming rubber. Vulcanized or unvulcanized rubber is regenerated by mixing it with the product obtained by distilling rubber under reduced pressure, or in vacuo, or with the product obtained by polymerizing or condensing the distillate from rubber, whether obtained under normal or reduced pressure, or in vacuo. Soda may be added to reduce the amount of free sulphur.

IO.

lding

s, at

ome

tions

tates

rded

ding

0,000

and

this

eri-

reat

be-

tion

ome

alth

ing

lia-

re-

nts

ial

re-

lai

er-

ng

ild

er-

e-

rs

a

26

đ,

r

Œ

۲.

r

LIVERPOOL RUBBER CO. CHANGES.

A N occasional correspondent who for some years was connected with the Liverpool Rubber Co., Limited, favors us with the following details of the history of that company, which are of especial interest in view of the change of control of the company reported in The India Rubber World, April 1, 1910 (page 245):

"I attended last week [The letter is dated May II] at the funeral of the Liverpool Rubber Co., Limited. The business has been sold to another company who will continue to carry it on, but unlike the old the new company will be a private affair.

"It frequently occurs that a business in the old country establishes a branch manufacturing in the new, but the reverse was the case here; the new company was the root, the old country the branch. The Canadian Rubber Co. of Montreal had built a works and had begun business, but they found they had cut a bigger chunk than they could chew. The output of the works was larger than Canada in that day could absorb, and with a view of selling their surplus production, they sent a traveler over to Europe. His name was William Somerville, and the name still remains in the firm known as William Somerville's Sons.

"The man came here and did a fair business—so good, in fact, that the Canadian company resolved to start a branch works on this side. Liverpool was selected, land was purchased and a works was erected, the works manager of the Canadian company, a Mr. Hibbert, coming over and planning them out. By this time, however, the Canadian company had changed its mind. They found trade at home took all their attention and they resigned the works.

"Mr. Somerville, however, determined to continue them. He completed the works, got a man named Burnham, who understood manufacturing, from America, and began operations. He was stopped by a difficulty which in the light of today is interesting. The Hayward Rubber Co., of America, had disposed of their patents on this side to Messrs. Charles Macintosh & Co., and the patents included the making of shoes. [Now, over fifty years after, Charles Macintosh & Co. become practically the owners of the works they then ried to stop.] Happily the patents had nearly expired, and progress was delayed until they were out, when work was begun in earnest and has never since ceased.

"Mr. Somerville, finding that the business was beyond his means, applied to wealthy Liverpool capitalists and a limited company was begun in 1862, being one of the first under the new "limited companies" act. The sole business at first was shoes, but it was soon determined to extend operations. A large new building was put up and the making of mechanicals, hose, belting and thread was commenced. It was thought necessary to have a man of more general manufacturing experience than Mr. Burnham, and Mr. Robert Storey was induced to come from the Russian-American India-Rubber Co., at St. Petersburg, and take charge in Mr. Burnham's place. Mr. Storey continued to be manager of the company until 1874, when he resigned in favor of his son who was manager until 1886.

"To revert back, about 1865 Mr. Somerville and the directors of the limited company had some disagreements and he resigned all active oversight over the business. A new board had been appointed, and the chairman of this new board took the control of the commercial side of the business and retained it until his death in 1886. His health latterly not having been good a deputy had been appointed in 1884 and on Mr. Taylor's death he continued to control the commercial side until he resigned in 1895.

"Mr. Henry G. Tippet, who had been elected to the board in 1886 and made chairman in 1888, became sole business manager in 1895. The company was reconstructed, on a broader basis, in 1894, new articles of association being registered on June 16, in that year. About 1903 Mr. Tippet gave up all detail work, though remaining chairman, to Mr. Lace, one of the staff to whom succeeded Mr. Eccles. After the resignation of Mr. Storey, Jr., in 1886, the manufacturing was in the hands of Mr. S. H. Foden until 1897, when he resigned and was made a member of the board. An American succeeded him for a short time, but in 1899 Mr. Wild was appointed and remained until 1909. Mr. Davis is now in charge of the works.

"Financially the early years of the business were poor. Much money was lost in getting the work in order, and from the bad debts which so often fall to the lot of a new concern trying to push trade. About 1870 matters had, however, settled down, and from then until about 1897, with one or two slight breaks, very fair dividends—7½ or 10 per cent.—were paid. From 1898 the record has been poor. The dividend on the ordinary shares has never been above 2 per cent. and usually nothing. The shares fell till from being at a premium of about 40 per cent. they touched a discount of about 75 per cent.

"By the present sale, which means a discount of 20 per cent., some of the recent buyers will have done well. One block of about 400 shares was bought for about £500 not three years ago, and will now realize about £1,600. The older shareholders will suffer, but the sale is on the whole a wise one. Under new control better days equal to anything in the past may be before it."

[Note.—A report from another source is to the effect that the terms under which the new company gains control of the old is the for each ordinary £1 share a preferred share of £1, debenture stock of £1, and about £1 in cash, or a total of nearly £4.]

GERMAN RUBBER GOODS PRICES HIGHER.

A DVANCES in the prices of automobile pneumatic tires are the most recent result of the continued rise in the crude rubber market. After a more or less considerable advance in the prices of nearly all rubber goods, manufacturers were likewise compelled to decide on an advance of from 5 per cent. to 10 per cent. in the prices of automobile tires. It was to be expected that such a step would be necessary and it appears rather surprising, in fact, that the advance was restricted to the above mentioned small figures. The reason, may, perhaps, be found in the desire of manufacturers not to deal too harshly with the automobile sport, now in a flourishing state of development, and with the automobile industry which is at present slowly recovering from the effects of the recent financial and commercial panic.

The manufacturers of rubber covered canvas and flax woven hose have also recently joined in the advance in the prices of rubber goods. The latest issue of their discount lists show the advance to amount to about 5 per cent. to 10 per cent.

An announcement issued by the various works engaged in making insulating tape proves that an advance in the prices of all rubber goods is at the present time an imperative necessity, unless goods of inferior quality are substituted for the standard goods sold in the past. The price of insulating tape, which was exceptionally unfavorable for manufacturers, has been advanced to per cent.

Hard rubber is likewise advancing, prices of hard rubber goods having advanced 10 per cent. since the middle of April. Advances of 10 per cent., to be in force on and after April 15, have also been announced for cycle fittings and materials for cycle repairs, solid rubber tires, and the like. The advance consequently extends to all lines of the rubber goods trade, and although it was of course, to be expected, there has never before been such a general advance in the rubber trade.

GARE'S WASTE RUBBER PROCESS.

THE process brought out in England by Gare for utilizing rubber waste is now protected by patents both at home and abroad. In Great Britain and in Germany the grant of the patents was strongly though ineffectually opposed. More recently a patent has been granted in the United States, to obtain which a visit was made to the country by Mr. C. J. Grist, of London.

Mr. Thomas Gare, the inventor of the new process, is well known in England as a clever and indefatigable worker in the direction of the utilization of wastes. Some years ago he turned his attention to waste rubber and came to the conclusion that "reclaiming" is not necessary. Mr. Gare is not a chemist, nor had he at that time experience in rubber, but he started experimenting which culminated in this process.

The Gare process, in short, consist in taking waste rubber, grinding it by means of special grinders, which he has invented, into the condition of a very fine and homogeneous powder. Afterwards this powder is placel in a cold mold; then pressure is applied for the purpose of expelling all air. Finally the mold and the powdered rubber waste contained are heated up to a stemperature of about 400° F.

The difference between the above methods and those known



CHARLES J. GRIST.

to rubber manufacturers (except the high temperature) will not be apparent at first sight; but there is one very great difference—i. e., the applying of pressure to the mold before the application of heat. Up to the introduction of Mr. Gare's process all rubber manufacturers had looked upon the reheating of waste rubber as a vulcanizing process and considered that nothing but a vulcanizing action—i. e., some chemical action between the sulphur and the rubber—could take place.

The vulcanizing process is very little understood even by the foremost chemists. Mr. Gare heated waste rubber far above the vulcanizing temperature—i. e., 400 to 450° F.—and yet the goods made by his process show no signs of over-vulcanization, and are as good and in some cases even better than they were when first compounded and vulcanized.

The proof of this is that there is now a company of £150,000 capital in England which has more orders for mechanical rubber goods, such as tires, valves and the like, than it can turn out. Besides there exist two smaller companies, licensed by this company, operating successfully. A powerful German syndicate has obtained the control of the Gare patents for continental Europe.

Some eighteen months ago Mr. C. J. Grist, who has had nearly a quarter of a century's experience in rubber and vegetable oils, and who is a Fellow of the Chemical Society of Great Britain, was asked by a strong financial group in England to investigate the process and he reported that he considered the inventor had by his systematic and untrammeled line of experiments hit upon a method by which waste rubber could be remade into goods without being revulcanized, or in fact, any chemical action taking place between the sulphur and rubber contained in the waste, although the material was raised to a temperature far above the vulcanizing period.

He stated as his opinion that this was caused by the fact that Mr. Gare pressed out all air from the material and the mold before heat was applied. Mr. Grist analyzed the powdered waste and the finished goods and found no chemical difference between them, although the temperature had been raised to over 400° F., thereby establishing the fact, in his opinion, that chemical action between sulphur and rubber could not take place except where free oxygen was present.

The effect of the heat during the process is to accomplish the perfect mechanical fusion of the particles of powdered vulcanized waste rubber. This he maintains is new to the manufacturer, and also to the chemist. That it opens up a fresh field of industry is obvious, and its importance at the present time, when rubber is at such a high price, cannot be gainsaid.

Mr. Grist's opinion has during the last few months been backed by that of the well-known German chemical rubber expert, Dr. Fritz Frank, of Berlin, after a most thorough investigation. Mr. Grist having not only chemical but also practical and commercial knowledge of rubber, is peculiarly well suited to conduct negotiations for the working in the United States of the process here described.

GUTTA-JELUTONG IN BORNEO.

N De Indische Mercuur appears this note regarding jelutong, which in the Dutch is spelled djeloetoeng: "The journey to the southern and eastern Districts of Borneo, made in accordance with a previous announcement in the Java Bode ("Java Messenger"), by the chief of the agricultural chemical laboratory of the department of agriculture, Dr. W. R. Tromp de Haas, and the inspector of the forestry department, A. Th. L. Salverda, has made it appear advisable to take such measures immediately as will prevent the native population from continuing their present destructive methods of working the djeloetoeng trees. The terms on which the Dutch resident is to grant to the Nederlandsch-Indische Boschproducten Maatschappij (Dutch East Indies Forest Products Co.) of Amsterdam the concession to gather this product, have now been finally determined. The operations of this company will presumably also benefit the native population.

"In addition to the supervising force to be employed by the company, the government probably will also appoint inspectors whose duty it will be to guard against the use of injudicious methods of gathering gutta-percha on the part of the Dyaks. The first-named official has also visited Sarawak, where the aforesaid company is already engaged in working the djeloetoeng trees, which are not found in groves in that territory and South Borneo, but interspersed among other growths."

A writer in an earlier number of *De Indische Mercuur*, in an article on the Malaysian Rubber Co.—which company has been reported on in The India Rubber World—doubted whether the use of any coagulant for gutta-jelutong could be monopolized in Dutch Borneo. The editor of *Mercuur* comments: "If a constant supply [of jelutong] is to be insured, the only available means will be planting. However, if such cultivation is to be a paying enterprise, the market price of the product will have to advance quite considerably."

10.

had ege-

of land

ered

of

be

any

ber

0 2

hat

old

red

nce

ver

on,

ike

ish

ul-

ıu-

sh

ent

id.

en

ti-

al

ia y d

y -

Vulcanized Carriage Cloth.

R UBBER covered cloth for upholstering seats and covering the tops of automobiles and other carriages, as it comes from the calender, is of a dull dead black or brown color, similar to the finish found usually on rubber boots and rubber blankets. While this sort of finish is suitable for some classes of work, most users require cloth with a small raised design or impression, to add to the appearance of the made up article. In compliance with these requirements, four styles of impressions are rolled in, from which to choose.

I. The pinhead pebble. The name describes it quite well. The cloth looks as though it were just covered with pinheads scattered every way about 1-32 inch apart.

2. Long grain. This grain is quite popular with the automobile body manufacturers, and it looks as though marked all over with the point of a pin, apparently no regular design being carried out.

3. English. The English grain is gaining rapidly in popularity. The raised lines are about 1-16 inch wide by 3-4 inch long, and all run one way; that is, no two lines cross. It might remind one living near salt water of the rills left in the sand by the action of the waves when the tide falls.

4. Flat grain. This is the hardest of all to describe. The lines are about 1-16 inch wide and very short and crooked, being scattered over the cloth close together and running every way.

In order to give the cloth this finished appearance it is run

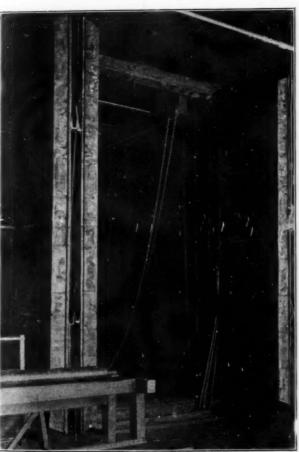
through a mill having two steel rolls about 18 inches in diameter and about 5 feet long. The top roll is engraved the reverse of the design that is to be desired on the cloth. Generally this is rolled in with a knurling tool, but sometimes a secret process is used, the main point of which is that the work is done by an etching acid that eats that part of the steel roll that is not covered with wax.

The bottom roll is of the same diameter as the top one, but the surface is a layer of compressed paper. To make the bottom roll have impressions that will just match the top roll is imperative; therefore the top roll is heated and the two rolls squeezed together, rolling the impressions into the lower or paper covered roll. This paper impression is called the matrix.

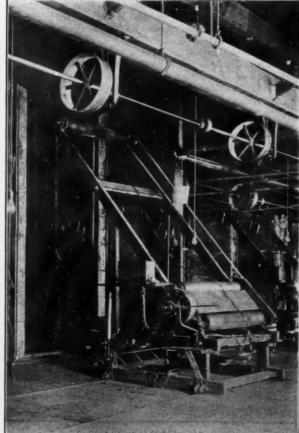
The cloth in 100 yard lengths taken from the calender is put on an arbor in the front of the machine and then fed through, automatically winding up on an arbor at the back of the rolls. Although the compressed paper covered roll is nearly as hard as the steel one, still when the cloth comes out the impression is on the rubber side only, leaving the cloth back perfectly smooth.

As for the vulcanizing process: The rolls of impressioned cloth are loaded upon a truck made especially to carry six rolls—three on each side, supporting them by the ends of the arbor through each roll—and taken to the vulcanizing room.

The two machines shown in this room are for varnishing and



DRY HEATER FOR CARRIAGE CLOTH.



VARNISHING AND FESTOONING MACHINE.

carrying the rubber cloth to the vulcanizer. The cloth goes under the varnish rolls, then up to the top of the machine. Here it is transferred to a traveler that carries it into the vulcanizing oven. The cloth then goes over the edge of the machine, and when near the floor is again caught up by the traveler and a second loop carried into the vulcanizer. This is continued until that section of the oven is full. The machine is then pushed to the next section, and the same operations are continued.

At the extreme left corner of the room is the door that opens to the vulcanizing room, and as there is a fireproof wall between the two departments the danger of destroying the finished cloth, should fire break out in the vulcanizers, is practically nil.

FRANK B. LUCAS.

Bridgeport, Connecticut, June 4, 1910.

ANOTHER AMERICAN BALATA FACTORY.

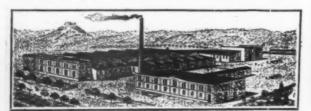
The growing employment of balata belting in the United States, in which country, by the way, this class of goods did not come into use to an important extent until several years after its merit had become recognized in Europe, has led recently to plans for the manufacture of such belting on this side of the Atlantic. In spite of the high duty on imports, it is stated that at least \$1,000,000 worth of balata belting is sold annually by European manufacturers in the United States. These imports are mainly from Great Britain and Germany.

Announcement is made of a combination of German and American capital for the establishment of a great balata belting factory in the United States, under the corporate style of Victor-Balata and Textile Belting Co., with the idea of putting up buildings and equipment, at an expenditure of \$500,000, at Easton, Pennsylvania, located about 67 miles north of Philadelphia, on the Delaware river, and connected with the outside world by four important railway lines.

The American interest in the new corporation is represented by Charles E. Aaron and John R. Stein, respectively president and treasurer of the New York Leather Belting Co. (No. 51 Beekman street, New York), pioneer importers of balata belting into the United States. The German interest is represented by members of the important firm C. Vollrath & Sohn, manufacturers of balata and other machinery belting at Blankenburg (Saxe-Weimar), Germany, among the largest manufacturers in the world of textile machinery belting, and making a specialty of balata belts. The proprietors of the last named firm are Wilhelm and Albert Vollrath. These gentlemen will be interested in the new undertaking, together with Edwin Vollrath, a son of the first named, who will make his home permanently in the United States and become the active head of the company. The installation of the Easton plant will be under the personal supervision of Mr. Wilhelm Vollrath.

The officers of the new company are Charles E. Aaron, president; Edwin Vollrath, secretary; and John R. Stein, treasurer. It is expected that the installation of machinery in the new plant will be begun in September and that the same will be in operation by the end of October.

All the machinery for the operation of the important Vollrath



WORKS OF C. VOLLRATH & SOHN, BLANKENBURG. [The Balata belting factory proper.]

factory in Germany has been constructed behind closed doors in that establishment. Workmen who know the secrets live and die in the employ of the concern. Specially woven cotton duck is also made in this plant, on looms and by processes which never have been seen by visitors under any pretext. The machinery complete for the manufacture of balata belting, as well as for the weaving of the duck, is being constructed in Germany for shipment to the United States at the earliest possible date. The first printed reference to this new American enterprise appeared in The India Rubber World, January 1, 1910 (page 113).

CHUTE'S NEW DERESINATING PROCESS.

THE chief feature of a newly patented process for extracting rubber, particularly from such plants as the Mexican guayule, is the deresination of the shrub after grinding it dry and subsequently extracting the rubber from the wood in the usual way by grinding in water.

It is claimed that by first extracting the resin from the wood by the use of solvents for resin which do not attack the rubber, such for instance as alcohol, ethyl acetate, and acetone, the subsequent separation of the wood and rubber is facilitated, as the resin adheres to both gum and wood, while the rubber will cohere together and easily separate from the wood if not made to adhere to it by the presence of resin. The resin and solvent are recovered and to completely do this the water with which the wood is ground may be distilled for the recovery of the solvent after the fiber and rubber are separated. The wood is ground dry and solvent applied in a tightly closed receptacle. After the resin is removed the wood is placed in the usual pebble mill.

The United States patent for this invention, granted to Harry O. Chute and Frank L. Randel, of New York (No. 957,495—May 10, 1910), comprises in its specification twelve claims, of which the most comprehensive is—

9. The process of preparing rubber which comprises deresinating a crude vegetable material of the character described containing rubber by a volatile solvent adapted to extract resin, but having substantially no solvent power for rubber, separating the rubber from such material by maceration in the presence of water, and thereafter recovering the solvents by fractional distillation.

Other claims relate to the deresination only, and others specify ethyl acetate and alcohol as the solvents, but all seem to contemplate grinding the wood dry, putting into an airtight extracting vessel, extracting the resins with alcohol or similar resin solvents, then placing the ground wood in the ordinary pebble mill to extract rubber in the ordinary way. The claim is made that by this raethod the extraction of the rubber from the wood is facilitated and a rubber free from resin is produced which is of high grade.

The same process is covered by the Mexican patent, issued to the same parties, No. 9441, dated August 5, 1909, the date of application for the Mexican patent being the same as in the United States.



WORKS OF C. VOLLRATH & SOHN, BLANKENBURG.
[Textile belting plant and weaving department.]

10.

loors

and

duck

hich

ma-

well

nany

date.

ap-

13).

ting

ican dry

the

ood

ber,

sub-

the will ade vent nich the l is

cle

ual

rry

5-

of

tile wer

the

dis-

ify

n-

ct-

sin

ole

de

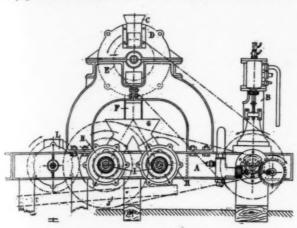
od

is

te

RUBBER EXTRACTING MACHINES.

THE recent utilization to an important extent of rubber yielding species formerly not recognized as having commercial value has been due to the discovery of processes of securing their latex and its coagulation differing from those employed, for example, on the Brazilian Heveas. If the production of rubber from the Mexican guayule depended upon such methods as are employed on the Amazon, the trade would yet be without any general knowledge of the merits of guayule. There are on



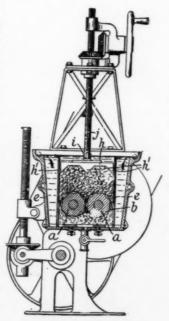
THE GUIGNET MACHINE.

[Invented by Leon Guignet, of Lyons, France. French patent No. 399,896 (July 9, 1909) granted to Société pour Exploitation du Caoutchouc au Congo.

other continents many plants containing rubber, but not always capable of being worked at a profit, which of late have been the subject of much study by inventors, with the result that new mechanical devices have been developed that have

appealed strongly to investors. Among the references to such devices that have been published may be mentioned articles in The India Rubber World March 1, 1910 (page 202), and June 1, 1910 (page 312). The following inventions may be mentioned as having specific interest just now.

THE machine devoted by Leon Guignet is designed particularly for extracting rubber from vines, but further for purifying the rubber. The machine is planned for use in the localities where the vines and shrubs grow. Described briefly, it is a crusher which reduces the rubber containing wood or bark to a paste; then a machine for tearing and agglomerating the particles that make up the paste to free the bits of wood. This done, any water and other particles are



MURAC-DESSAU MACHINE.

[British patent 24,438—1908, to British Murac Syndicate and Morland M. Dessau, of London.]

floated away. This agglomerating machine is a drum in which revolves a core shaped like a truncate cone. This core is provided with screw shaped teeth and the sides of the drum in which it revolves are corrugated. The idea is that by alternately pressing the paste together and then tearing it apart while it is subjected to the curing of water, it is purified.

In the line of washing lower grades of crude rubber for the market is a machine which is the invention of M. M. Dessau, of the British Murac Syndicate, of London. It is something like the two roll rubber washer, with the addition of an enclosing watertight frame into which is fitted a platen or piston operated by a screw which forced the rubber into the rolls, the platen being arranged so that it oscillates and thereby produces a continuous surging in the water, preventing impurities from settling to the bottom of the tank.

RUBBER PRODUCTION OF THE AMAZON.

THE amount of rubber produced in the Amazon region for the last two crop years is stated in detail in a report by the imperial German consul at Pará, from which these figures are compiled:

STATE OF PARA,		
Rubbertons	1907-08. 9,428 857	1908-09. 10,457 1,070
Total	10,285	11,527
STATE OF AMAZONAS.		
[Including the Federal territory	of Acre.]	
Rubbertons	16,771 4,969	16,587 5,270
Total	21,740	21,857
REPUBLIC OF PERU.		
Rubbertons Caucho	3,407 1,720	3,176 1,853
TotalSUMMARY.	5,127	5,029
Rubber	29,606 7,546	30,220 8,193
Totaltons Totalpounds 81,	37,152	38,413

The first point of general interest in these figures is the fact that the yearly increase of production is so slight, while the world's demand for rubber grows more pressing all the while, and prices constantly climb higher.

Another fact worth mentioning is that such increase as is shown is relatively greater in respect of caucho than of Hevea rubber. All over the Amazon rubber region caucho trees are being found nowadays, and the seringueiros are learning to deal with this product. As will be seen, Peru is now shipping more rubber than caucho, for which reason Pearson's "Crube Rubber and Compounding Ingredients" has discarded the term "Peruvian rubber" as applied to caucho, and used it descriptive of the Hevea rubber shipped from Peru.

Over a thousand tons of caucho were produced last year in the state of Pará, where, only a few years ago, this grade of rubber was not known to exist. There is an increasing output likewise up the river, in Brazilian territory.

It speaks well for the persistence of the *Hevea* rubber supply that the yield of Pará state—the region first worked for rubber—not only maintains its output, but shows a notable increase. Amazonas and the Acre, on the contrary, shipped less rubber in 1908-09 than in the preceding crop year.

A nook for everybody interested in tires—"Rubber Tires and All About Them"—this office.

THE COMING RUBBER EXHIBITION.

THE International Rubber and Allied Trades Exhibition, 1911, will be held on June 28 in the Royal Agricultural Hall, Islington, London. Not only is this building admirably equipped for exhibition purposes—with spacious club, lecture and dining room—but it is more accessible from all parts of London than the building in which the first great rubber show was held. The suitability of Agricultural Hall for exhibition purposes is shown by the fact that for thirty-one years the Stanley Show—of bicycles and accessories—has been held there.

A matter of first interest in relation to next year's rubber exhibition is that the management is to be the same as that under which the notable success of last year's show was scored. Again the president is to be Sir Henry A. Blake, G. C. M. G., and the chairman of the advisory committee Colonel William J. Bosworth. Mr. A. Staines Manders again is organizing manager.

The show this year is to be under royal patronage, his Majesty George V, while the Prince of Wales, having signified his willingness to become Patron. This is to be taken as a signal expression of the interest that the King takes in the prosperity of the British empire and its colonies.

From every source from which support was derived for the exhibition two years ago evidences of greater interest in the 1911 exhibition are being received. Naturally in the first instance the exhibition was regarded by many as experimental, but the great success achieved proved the wisdom of this enterprise, and the practical results attainable. It appears, therefore, that not only a larger number of exhibits may be looked for next year, but a greater variety of exhibits. In the 1908 show most of those participating were interested in planting, or the production of forest rubber. The organizing manager is able to announce already a very liberal amount of support from the manufacturing interest.

Most of the leading British rubber manufacturers have consented to serve on the exhibition committee, and a number have reserved exhibition spaces. The Central Union of German Rubber manufacturers has officially approved of the exhibition and recommended to the authorities that the German colonies be well represented. In the line of this suggestion the Kolonial-Wirtschaftlichen Komitee have appointed Professor Dr. O. Warburg as commissioner.

The plan of the exhibition, as last year, embraces plantation rubbers of every description and illustrations of processes of production; likewise wild rubber and processes employed in connection with them. Included under these heads are guttapercha, balata, and the like. These exhibits will embrace botanical specimens and all the various utensils and machines required for the preparation of 'ubber, together with all of the requisites for rubber estates, wild or cultivated.

The manufacturers' section will be open for machinery, molds, utensils, and so on, employed in making rubber goods of whatever class. Room will be provided also for chemicals and fillers used in the rubber manufacture, including rubber substitutes and reclaimed rubber. Fabrics and all other materials other than rubber used in connection with this industry also will be included.

A separate class will be opened for the literature of the rubber and allied trades. The exhibition offices, from which detailed information may be had, are at 75, Chancery Lane (Holborn), W. C., London.

An interesting exhibit in the way of Amazon rubber will be a single ball (pelle) weighing a metric ton [= 2,046 pounds], sent by the Alves Braga Rubber Estates and Trading Co., Limited, of Brazil.

On June 8 a meeting of shareholders of the Liverpool company was held to comply with the law relating to voluntary liquidation of companies; preliminary to a reorganization of the business, under the name New Liverpool Rubber Co., Limited.

THE GUAYULE PRICE CONVENTION.

EARLY in the past month notice was given of an intended convention of owners of guayule factories,, and of growers of guayule on a large scale, to be held at Torreon on June 15, with the object of discussing the best form of grading guayule rubber so as to secure for it a price in proportion to its actual value as compared with other grades of rubber in the world's market. One proposal made was that a commission be named which should fix a minimum price for the sale of guayule rubber, producers being obligated not to sell at a lower price than that named by the commission. There are now thirteen factories engaged in producing guayule in Mexico and of these all but four have their headquarters in Torreon. Respecting the proposed convention, the communication which follows has been received from the office of one of the Torreon companies:

To the Editor of the India Rubber World: The conference of guayule rubber manufacturers which it was proposed to hold in Torreon on the 15th instant was called by a circular letter from the Compania Guayulera de Torreón, S. A., one of the smaller companies in Mexico. This circular letter states that in their view guayule rubber has not been paid for in proportion to the percentage of true caoutchouc contained, and that the price has been unduly held down by speculation and by combinations or agreements of manufacturers. These ideas are not so explicitly expressed as here given, but this is the insinuation, especially with regard to combinations. All guayule manufacturers in Mexico were invited to attend the convention in the offices of the above named company, with the object of forming an agreement not to sell their product below a certain figure.

We, and several others, declined the invitation on the ground that it did not agree with our views; that we did not believe that an artificial price could be maintained in view of the competition of other grades of rubber, nor did we believe that there was any combination or agreement of buyers not to pay for guayule rubber all that it is worth in open competition with other grades.

On the 15th instant no one appeared excepting representatives of one or two unimportant factories, though we understand some of the larger factories had signified their intention to take part—that is to say, take part in this preliminary meeting which was to discuss the plan of fixing the price. The date was postponed to the 20th (today), and we are just advised by telephone that only three persons presented themselves, these being, in one case at least, minor employés sent to report. We understand that the Continental company sent a letter saying they had not heard from New York whether or not they would take part, and the Madero interests did not even write, so that it looks as if the matter is not to be taken seriously, though the local papers are giving it some prominence. The three persons present at the meeting decided to send out another circular letter, to call the proposed convention on July 5.

We do not attach any broad significance to this proposal, considering that it emanates from persons of little experience in the trade, who, under the guise of remedying an evil, are merely trying to squeeze the market.

We ask that you do not, on the basis of this letter, say anything condemnatory of the affair; our attitude toward those concerned is entirely friendly, but we think they are "barking up the wrong tree."

COAHUILA.

Torreon, Mexico, June 20, 1910.

MENTION has been made in various quarters that July I will terminate the period for which a number of contracts were made for the forward sale of guayule, at prices lower than the current quotations for this product for some time past.

It is stated that the plantations of *Hevea* in French Indo-China already amount to about 1,500 hectares [=3,707 acres].

led

ers 15,

ule

ual

d's

ed

ıb-

an

ies

ut

·e-

ce

ld

er

he

at

110

1e

n-

ot

n, c-

ie

g

d

e

e

60,000

100,000

95,000 150,000

200,000

150,000

£85,000 120,000 50,000

The British Rubber Craze.

HE number of companies in connection with the rubber interest brought out in London during April-May and the amount of their nominal capital exceeded largely the record of any other two months. In fact, the total is greater than for the three months preceding, of which details have appeared in former issues of this paper. What follows is not presented as a complete list of British registrations of rubber companies during these months, but only as a record of those that have come to the notice of this journal in respect of this period. The 163 new companies mentioned in this list have a combined stated capitalization of £22,937,105 [=\$111,623,421.48]. This brings our list for the year up to 294 companies, capitalized at a total of \$176,447,683.50.

It is to be noted that a considerable number of the companies registered lately are for the stated purpose of dealing with oil as well as rubber, and also that several are investment trusts and financial companies rather than planting companies proper. These deserve to be mentioned in the list, however, as their primary object is the investment of capital in rubber in some manner.

CEYLON.

Beverley Tea and Rubber Estates, Limited; April 6	£50,000
Pindenioya Rubber and Tea Estates, Limited; April 9	75,000
Tismoda Estates Co., Limited; April 13	30,000
Piccadilly (Kelani Valley, Ceylon) Rubber and Tea	
Estate, Limited; April 15	30,000
Hewagam Rubber Co., Limited; April 18	240,000
Doranakande Rubber Estates, Limited; April 21	100,000
Uva Ceylon Rubber Estates, Limited; April 23	60,000
Neboda (Ceylon) Rubber and Tea Estates, Limited;	
April 25	200,000
Beau Sejour (Ceylon) Tea and Rubber Co., Limited;	
April 26	80,000
Duckwari Tea and Rubber Estates, Limited; May 26.	50,000
FEDERATED MALAY STATES.	

PEDERATED MIALAY STATES.	
Rubana Rubber Estates, Limited; April 6	£250,000 100,000
Sengat Rubber Estate, Limited; April 13	170,000
Madingley (Malay) Rubber Estates, Limited; April 13. Anglo-Straits Rubber and General Trust, Limited;	40,000
April 14 Ayer Kuning (F. M. S.) Rubber Co., Limited;	125,000
April 18	140,000
April 20	25,000
Klian Kellas Tin and Rubber Co., Limited; April 26 Narborough (F. M. S.) Rubber Estate, Limited; April	70,000
27	75,000
New Crocodile River (Selangor) Rubber Co.; April 29	80,000
Sembilan Estates Co., Limited; April	100,000
British Malay Rubber Co., Limited; April	120,000
Harewood Rubber Estates, Limited; May 7	25,000
North Perak Rubber Estates, Limited; May 10 Peranang (Selangor) Rubber Plantations, Limited;	50,000
May 13	70,000
Tanjong Malim Rubber Co., Limited; May 19	500,000
Gunong Pari Rubber Estates, Limited; May 28	20,000
Caledonian Rubber Estates of Malay, Limited; May 28.	34,000
ORTER MAYAN CRAPPE	

OTHER MALAS STATES.	
United Malaysian Rubber Co., Limited; April 2	£100
Pandan (Johore) Rubber Estates, Limited; April 9	85,000
North Labis (Johore) Rubber and Produce Co., Lim-	
ited; April 26	150,000
Majedie (Johore) Rubber Estates, Limited; April 28.	130,000

STRAITS SETTLEMENTS.

Segari Rubber, Limited, April 2	£20,000
Garing (Malacca) Rubber Estate, Limited; April 4.	80,000
Seletar Rubber Estates, Limited; April 6	90,000
Atherfield (Hevea) Rubber Estates, Limited; April 8	25,000
Jasin (Malacca) Rubber Estates, Limited; May 6	60,000

			INDIA.			
Flak	/ Couthann	India	Dubber Co	Timitad.	Annil	

Poonmudi	Tea	and	Rubber	Co.,	Limited;	May	27	60,000
				Bui	RMA.			

Tenasserim Hevea Plantations, Limited; April 13....

Kalijeroek Rubber Co., Limited; in Java; April 2	£40,000
Dolok Rubber Estates, Limited; in Java; April 4	200,000
Djaboong (Java) Rubber Estates, Limited; April 4	60,000
Badek Rubber Estates, Limited; in Java; April 7	120,000
Daejan (Java) Rubber Estate, Limited; April 7	55,000
Eastern Sumatra Rubber Estates, Limited; April 13	150,000
South Sumatra Rubber Estates, Limited; April 14	100,000
Anglo-Dutch Plantations of Java, Limited; April 16	1,500,000
Serdang (Sumatra) Rubber and Produce Estates,	
Limited: April 19	105,000
Java Pará Rubber Estates, Limited; April 20	160,000

DUTCH EAST INDIES.

Java Pará Rubber Estates, Limited; April 20	160,000
Insulinde (Sumatra) Rubber and Tobacco Estates,	
Limited; April 26	100,000
Loogedee (Central Java) Rubber Estate, Limited;	
April 27	50,000
Gondang Legi (Java) Rubber Plantations, Limited;	
April 27	125,000
East Coast Rubber Estates of Sumatra Limited:	-

East Coast Rubber Estates of Sumatra, Limited,
April 29
Waverley Rubber and Produce Estates of Java, Lim-
ited; May 3
British Rubber Estates of Java, Limited; May 5
Tempeh (Java) Rubber Plantations, Limited; May 13
Bila (Sumatra) Rubber Lands, Limited; May 18
Mandau (Sumatra) Rubber and Timber Estates, Lim-
ited; May 21
Marawan (Java) Rubber Plantations, Limited; May 23
Bantam (Java) Rubber Estates, Limited; May 24

HCG, May 21	150,000
Marawan (Java) Rubber Plantations, Limited; May 23	55,000
Bantam (Java) Rubber Estates, Limited; May 24	165,000
Bantardawa Rubber Estates, Limited; May 26 Galang Besar Rubber Plantations, Limited; in Rhio;	150,000
May 27	150,000
Kali Baroe (Java) Rubber Estates, Limited; May 28.	75,000
Kebonso Rubber Estates, Limited: May 31	120,000

Donateo

£50,000
18 1,000,000
80,000
20. 300,000
90,000
75,000
11. 200,000

Upolu Rubber an	I Cacao Estat	es, Limited; April	19 £90,000
-----------------	---------------	--------------------	------------

WEST AFRICA.	
Keraia Rubber Estates, Limited; April 1	£100,000
April 4	45,000
S. E. D. Syndicate, Limited; April 4	1,000
April 5	75,000
Ilaro Rubber and Produce Estates, Limited; April 8	80,000
Boinsu Rubber Co., Limited; April 8	125,000
Panni Lands and Rubber Estates, Limited; April 13 West African Rubber and Produce Association, Lim-	80,000
ited: April 14	21,000
Sikassoo Rubber Estates, Limited; April 19	100,000
Ankobra Rubber Estates, Limited; April 20	50,000
Limited: April 22	20,000
Vine and General Rubber Trust, Limited; April 23	1,250,000
Rom Tyre and Rubber Co., Limited; April	50,000
Aguna Rubber and Trading Co., Limited; April 26.	100,000

GOLD COAST.

Aowin Rubber and Produce Co., Limited; May 3
Aywara Rubber and Cotton Estates, Limited; May 3.
Koshea Rubber and Produce Co., Limited; May 6

SIERRA LEONE. Konoh Rubber and Trading Co., Limited; May 5	£145,000
SOUTH AFRICA.	
Rubber, Oil and General Promotions, Limited; April.	£75,000
RHODESIA. Lochard Estates (Rhodesia), Limited; May 6 NATAL	£35,000
Tongaland (Natal) Rubber Co., Limited; May 14	£160,000
BRITISH EAST AFRICA.	
Malindi Cotton and Rubber Estates, Limited; May 27. German East Africa.	£90,000
Mkumbi Rubber Plantations, Limited: April 21	£70,000
Bondei Rubber Estates, Limited; May 11	200,000
GERMAN WEST AFRICA. Bai Rubber and Cocoa Estates, Limited; May 27	£80,000
Mexico.	
Guayule Rubber Co., Limited; April 6	
April 16	120,000
Amistad Rubber Plantations, Limited; April 21	120,000
Anglo-Mexican Rubber Estates, Limited; April 22	895,000
Santa Gertrudis (South), Limited; April 28	40,000
PANAMA. Castilloa Rubber Plantations, Limited; April 5	£115,000
COLOMBIA.	
P. P. B. Rubber Estates, Limited; April 6	£7,000
H. and U. Rubber and Coffee Estates, Limited; April 16	195,000
British Guiana.	
Essequibo Tea and Rubber Estates, Limited; April 6.	fen 000
Demerara Rubber Co. Limited: April 12	£50,000
British Guiana Balata Co., Limited; May 6 David Young Rubber Estates (British Guiana), Lim-	60,000
David Young Rubber Estates (British Guiana), Lim-	9 = 000
ited; May 7	85,000 50,000
DUTCH GUIANA.	
Surinam Rubber Estates, Limited; May 3 Dutch Guiana Balata and Rubber Concessions, Limited, May 6	£200,000
ited; May 6 Dutch Guiana Rubber Syndicate, Limited; April 20	25,000
Brazii.	
St. Antonio (Pará) Rubber Estates, Limited; April 1.	£75,000
Rubber Corporation of Brazil, Limited; April 9 Lagoa Rubber Plantations, Limited; April 28 Pará (Marajo) Islands Rubber Estates, Limited;	250,000 50,000
April 28	125,000
Javary Rubber Estates, Limited; April 29	350,000
Envira (Brazilian) Rubber Estates, Limited; April 29	85,000
British Amazon Rubber Estates, Limited; April 29 River Acre (Brazil) Rubber and Finance, Limited;	400,000
May 6	20,000
Lafayette Rubber Estates, Limited; May 26 Peru.	150,000
Iquitos Rubber Syndicate, Limited; April 11	£20,000
ECUADOR.	
Caamano Tenguel Estate, Limited; April 15 El Oriente Rubber Estates, Limited; April 16	£300,000 250,000
BOLIVIA. Anglo-Bolivian Rubber Estates, Limited; April 13	£125,000
GENERAL	
[Including companies for which no region is named in reaching us.]	the data
A. R. T. Syndicate, Limited: April 2	£1,000
A. G. Syndicate, Limited; April 5	2,505
Mid-East Rubber Investments, Limited; April 6 E. and W. Rubber, Limited; April 6	10,000
Rubber Planters' Trust, Limited; April 11	31,000
International Rubber Trust, Limited; April 12	25,000
International Rubber Finance Syndicate, Limited; April 13	50,000
	Johnson

-		
	British and Continental Rubber and Oil Syndicate,	
	Limited; April 14	20,000
	Anglo-Dutch Balata, Produce and Rubber Co., Lim-	
	ited; April 15	500
	ited; April 15 Congo Rubber Plantations, Limited; April 15	45,000
	Sungei Muda Rubber Syndicate, Limited; April 15	25,000
	Rubber and Tea Investors' Trust, Limited; April 15	75,000
	Igalkande Rubber and Tea Estates Co., Limited;	
	April 20 United Rubber and Oil Investment Trust, Limited;	75,000
	United Rubber and Oil Investment Trust, Limited;	
	April 21	255,000
	Sorata Rubber Estates, Limited; April 21	90,000
	Atlantic Oil and Rubber Trust, Limited; April 22 Rubber and Petroleum Trust, Limited; April 22	150,000
	Rubber and Petroleum Trust, Limited; April 22	10,000
	O. and R. Syndicate, Limited; April 23	20,000
	Mamia River Rubber Estates, Limited; April 25	90,000
	Merchants' Rubber and General Development Corpo-	
	ration, Limited; April 25 Premier Rubber and Oil Development Trust, Limited;	75,000
	Premier Rubber and Oil Development Trust, Limited;	
	April 26 Rubber Planters' Oil and Investment Trust, Limited;	50,000
	Rubber Planters' Oil and Investment Trust, Limited;	700 000
	April 26	500,000
	A same Park as and Trading Co. Limited: April 20	30,000
	Aguna Rubber and Trading Co., Limited; April 26	100,000
	Matwapa Rubber Estates, Limited; April 27 Rubber and Oil Consolidated Investments, Limited;	30,000
		100,000
	April 4 Rubber, Oil and German Promotions, Limited; April 15	75,000
	British and Foreign Oil and Rubber Trust, Limited;	75,000
	April 18	1,000,000
	Rubber and Oil Traders, Limited; May 9	25,000
	Rubber Land and Industrial Investment Corporation,	25,000
	Limited: May 10	1,000,000
	Limited; May 19	22,000
	Odumowo Rubber and Mahogany Estates, Limited;	
	May 21	50,000
	A. D. T. Syndicate, Limited; May 25	2,000
	Rebber Rubbers, Limited, May 31	50,000
	British and International Produce Corporation, Lim-	- '
	ited; May 31	500,000

MR. RYAN'S INTEREST IN THE CONGO.

BEFORE sailing for Europe recently Mr. Thomas Fortune Ryan, of New York, authorized the publication of a statement which is given here in part. Mr. Ryan has been mentioned in these pages already as being interested in the American Congo Co.—organized for exploiting rubber—and also in the important mining concessions granted to Americans by the late Leopold, King of the Belgians. Mr. Ryan said:

"Of all my business concerns that which most interests me now is the Congo development. I expect to give a great deal of attention to it. It is not at all unlikely that I shall make a visit there. The mines in which I am interested are just north of those known as King Solomon's Mines. The outlook for gold there is probably unsurpassed anywhere in the world.

"I am interested not only in the industrial development of the Congo—which country I am convinced affords the greatest opportunities now to be found in the world—but also in the moral and social conditions. The solution of the negro problem there is perhaps the one which deserves the greatest attention. The great exaggerations to which currency has been given have not in any way changed the firm purpose of those responsible for the future of that region to correct any abuses that heretofore have existed.

"It may be of interest to the public to know that I have now in the Congo exploring it in every part more men than Henry M. Stanley had upon his expedition in search of Dr. Livingston. These men are working under the direction of the very best men that America can produce in their various departments of activities."

An extensive sketch of Mr. Ryan appeared in The India Rubber World December 1, 1906 (page 72), in connection with the first public mention of his interest in rubber. Later we published a note on his retirement from active connection with most of his multifarious business interests.

000

000

00

00

00

00

00

00

00

00

00

00

00

00

30

00

00

d

News of the American Rubber Trade.

RUBBER WORK TO BE RESUMED AT OLNEYVILLE.

THE plant of the Joseph Banigan Rubber Co. at Olneyville (near Providence), Rhode Island—one of the subsidiary companies of the United States Rubber Co.—is being enlarged and otherwise put into readiness for the manufacture of tires and mechanical rubber goods. It is stated that about \$1,000,000 will be expended on the Olneyville plant, with a view to taking over there an important part of the production of the Revere Rubber Co., which a few months ago was amalgamated with the Rubber Goods Manufacturing Co., which in turn is controlled by the United States Rubber Co.

The Joseph Banigan Rubber Co. was incorporated in November, 1896, with \$1,000,000 capital, under the presidency of the late Joseph Banigan, and the manufacture of rubber footwear was begun January 11, 1897, the nucleus of the factory plant being the old Saxon woolen mill property at Olneyville. Following the death of Mr. Banigan, his executors sold the factory and business to the United States Rubber Co., in 1899. Three years later the capital of the Banigan company was increased to \$1,500,000.

Since March 10, 1908, the Banigan factory has not been operated, the management of the United States Rubber Co. deeming it in the interest of economy to combine the production of the Banigan company and the Woonsocket Rubber Co. in the factories of the latter. The plant at Olneyville, however, has been kept in a state of efficiency, with a view of its being put in operation whenever conditions of trade might render this desirable. President Colt is quoted as saying that when the Olneyville factory is again at work the four plants in Rhode Island controlled by the United States Rubber Co. will have a combined yearly output of \$25,000,000.

PICTURES OF THE RUBBER INDUSTRY.

The B. F. Goodrich Co. (Akron, Ohio) are utilizing motion pictures to a wide extent in advertising their products. In connection with these pictures, which will be shown all over the country, is a lecture by Mr. F. M. Tillisch, from the company's office, entitled "From Tree to Tire." The picture films show successively forest views in the rubber districts above Pará, Brazil; the tapping of rubber trees, coagulation of the latex by smoking, and other details in the production of the rubber of commerce. These are followed by views in the interior of the Goodrich factory, illustrating all the processes of treating rubber, by washing, grinding, and the like; the building up of a tire, and, finally, mounting the tire on an automobile. This lecture has

been attended largely wherever it has been presented, and, together with the pictures, has been received with great interest.

RUBBER GOODS DIVIDEND.

The directors of the Rubber Goods Manufacturing Co. on June 1 declared from net earnings the forty-fifth regular quarterly dividend of 1¾ per cent, on the preferred stock, payable on June 15.

MEMORIAL TO THE LATE R. D. EVANS.

At the annual banquet of the alumni of the school of medicine of Boston University, on June 1, the gift was announced of a fund of over \$200,000, for the establishment of a department of chemical research as a memorial to the late Robert D. Evans, some time president of the United States Rubber Co. The gift is from Mrs. Evans. By the way, the "Stetson cottage," owned by the late Mr. Evans, at Beverly, Massachusetts, is occupied this summer, as last, by the President of the United States.

RUBBER FACTORY EMPLOYES CELEBRATE.

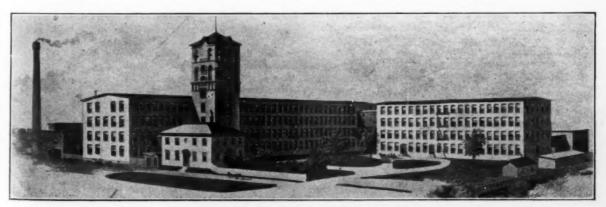
THE Converse Rubber Shoe Club gave a successful entertainment in connection with the opening of the new building of the Converse Rubber Shoe Co. (Malden, Massachusetts). The new building is two stories high, 150 x 70 feet, designed partially for manufacturing and partially for storage purposes. The club mentioned is composed of employés of the rubber company.

NEW YORK MERCHANTS' ASSOCIATION.

The twelfth annual report of the Merchants' Association of New York shows a total membership of 1,294 corporations, firms and individuals. There are no debts, and the association has a comfortable cash balance. During the year attention was given to various questions of commercial and general interest, and the belief is entertained that much good has resulted from the activity of the association. The membership embraces 17 companies and firms more or less directly connected with the india-rubber interest, and a much larger number whose interests is less direct.

SOLID RUBBER TIRES IN EUROPE.

THE Colonial Tire and Rubber Co.—a corporation under the laws of Ohio to hold the foreign patents on the Swinehart side wire tire report that their licensee in Europe are all doing a good business. These tires are made on royalty in France by Establissements J. B. Torrilhon at Clermont-Ferrand; in Germany by the Continental Caoutchouc- und Guttapercha-Compagnie, at Hanover; and in England by the Sirdar Rubber Co., Limited, of London. The management of the company for the

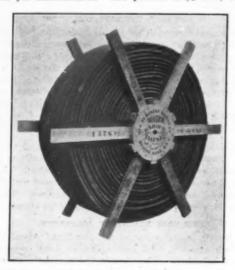


THE BANIGAN RUBBER FACTORY, AT OLNEYVILLE, RHODE ISLAND.

past nine years has been in the hands of Mr. P. D. Hall, its treasurer, at Akron, Ohio. The trade in these tires, known in France as "Bandes Amèricaines B. & S. Torrilhon"—the initials relating to the patentees, Byrider and Swinehart—is reported to amount to about 80 per cent. of the business in solid rubber tires in that country.

A LARGE REEL OF HOSE.

THE illustration herewith was made from a photograph of a reel of hose 1,578 feet long, made by the Boston Belting Co., and which is believed to be one of the longest continuous lengths of hose yet manufactured. The product is ½ inch, two ply,



Forsyth Roxbro braided hose, and this particular reel was sent to the manufacturers' agents in Pittsburgh, Messrs. J. & H. Phillips. The hose was vulcanized by direct steam, not in a mold or form.

RUBBER INDUSTRY AT CATASAQUA.

THE O'Brien Rubber Thread and Webbing Co. (Catasauqua, Pennsylvania), have gone into voluntary bankruptcy, proceedings having been instituted in the United States District Court at Trenton, New Jersey, too late to be reported in the last issue of THE INDIA RUBBER WORLD. The company named was incorporated April 1, 1908, under the laws of New Jersey, with \$250,000 capital authorized. Among the incorporators named was William J. O'Brien, who became president, and Richard Barlow, who now figures as a principal creditor. The company acquired a plant at East Catasauqua, Pennsylvania, occupied formerly by the Catasauqua Rubber Co., incorporated in the District of Columbia, July 21, 1904, with an authorized capital of \$500,000, and of which the Rev. Father James Regnery, of Easton, Pennsylvania, was elected president. Later-- on February 16, 1905-a charter was obtained by the Catasauqua Rubber Co. under the laws of Pennsylvania, with a stated capital of \$100,000. Financial difficulties ensued and in December, 1905, the assets of the Catasauqua company were offered at a sheriff's sale.

William J. O'Brien sailed from New York on June 1 for Russia for the purpose, as is reported, of entering into an engagement with an important rubber company there to take charge of the Catasauqua plant.

GIBNEY & BROTHERS' NEW YORK BRANCH.

THE opening of a New York branch of the Philadelphia tire house of James L. Gibney & Brother was mentioned in the June INDIA RUBBER WORLD (page 329). The location will be Nos. 248-252 West Fifty-fourth street, and the manager Mr. Walter A. Schott. The Gibney business was established in Philadelphia

in 1898, being confined to bicycle tire repairing on a small scale. The sale of bicycle tires was then taken on, and later automobile tires and tire accessories. The firm now are numbered among the largest tire dealing firms in the country.

CONCERNING RUBBER GOGGLE PATENTS.

HARVEY S. COVER, of South Bend. Indiana, issues a warning to dealers in rubber goggles for motorists, against infringing the patents granted to him for goggles. He states that decrees have been entered in favor of the patents in the United States circuit court in Indiana against G. H. Westing Co., and in the northern district of Illinois against Beckley-Ralston Co. and American Thermo-Ware Co. Mr. Cover's goggle has been described in The India Rubber World. Later a goggle by another firm was mentioned in this paper, and Mr. Cover writes that this "was the first intimation I (he) ever had of anybody besides myself (himself) that made or offered a rubber goggle of any kind."

RALEY RUBBER CO.'S PRODUCTS.

THE Raley Rubber Co., the incorporation of which was reported in the last issue of this paper, are manufacturing seamless nipples for nursing bottles. Charles Hofacker is president and Hiram S. Raley secretary-treasurer. The other directors are H. B. Raley and C. H. Hofacker. They are located at No. 440 Elm street, New Haven, Connecticut.

TRIBUTE TO THE LATE HENRY C. BURTON.

At a special meeting of the Executive Committee of the Rubber Sundries Manufacturers' Association, held on May 21, 1910, the following preamble and resolutions were adopted:

WHEREAS, It has pleased the Almighty to remove from our midst by death, May 10, 1910, Mr. HEREY CLAY BURTON, formerly president, and an active member of the Executive Committee since the organization of this Association; and,

Whereal, The success achieved by the Rubber Sundries Manufacturers' Association was largely due to his deep personal interest, conscientious, energetic and intellectual labor for the welfare of our Association, as presiding officer and as a member of the Executive Committee; and,

WHEREAS, His noble character and genial personality and his great belief in the benefits of co-operation has endeared him in the love and admiration of his fellow members of this Association; be it

Resolved, That the members of the Rubber Sundries Manufacturers' Association, through the death of Mr. Henry Clay Burton has suffered a great loss; and, be it further

Resolved, That in commemoration of the love and esteem in which he was held by all members of this Association, and as evidence of their sorrow and their deep sympathy with the bereaved family, this preamble and resolutions be spread upon the minutes of this Association and a copy be forwarded to the family of our deceased associate and beloved friend.

G. B. HODGMAN, President;
ED. E. HUBER, Secretary-Treasurer;
H. E. RAYMOND.
F. H. JONES,
CHAS. J. DAVOL,
ALEXANDER M. PAUL,

Executive Committee,

TRADE NEWS NOTES.

NOTICES were posted at the Millville works of the Woonsocket Rubber Co. on June 2 of a shut down of two weeks for the purpose of installing a new fly wheel in the engine room.

The Mound City Duck and Rubber Co., of St. Louis, have removed from the premises so long occupied by them to larger quarters at No. 832 North Broadway, which they have leased for a long term.

The Diamond Rubber Co. of New York, have taken title to the property in Boston, Nos. 869-871 Boylston street, embracing 5,928 square feet of land, on which there are three story brick buildings. The property will be improved for the new occupants.

The Kokomo Rubber Co. (Kokomo, Indiana) issue an exceptionally attractive hanger illustrating their tires for motor-cycles.

The B. F. Goodrich Co. (Akron, Ohio) issue a poster of unusual interest entitled "The Goodrich Rubber Man's Vacation," relating to the various forms of summer enjoyments in which rubber tired vehicles figure.

obile

nong

ning

ging

rees

ates

and

de-

her

this

des

any

re-

ess

ind

аге

140

he

21,

is

nd

RUBBER CLUB OF AMERICA-MIDSUMMER OUTING.

THE annual midsummer outing of the Rubber Club of America will take the form this year of a baseball carnival, arrangements for which have been completed by the executive committee. The date is Tuesday, July 19. The place is the beautiful Riverside Recreation grounds, at Weston, on the Charles river, near Boston, which have been secured for the exclusive use of the club and its guests for the day. Besides the "water baseball" and other aqueous sports, there will be regulation baseball, golf (at the Woodland Golf Club), tennis, swimming, and so on. The banquet will be served in the balcony dining room at 6.30 P. M. The famous Lynn Cadet band will be in attendance from first to finish. The entire cost wil be \$5 per person. The secretary of the club, Mr. George H. Mayo, No. 197 Congress street, Boston, will be pleased to be informed, as early as possible, of what members will attend and the number of guests which each will invite. An aeroplane glider will be shown,

A NEW RUBBER RECLAIMING PLANT.

THE plant of the Harmer Rubber Reclaiming Works (East Milestone, New Jersey), recently incorporated, as mentioned in THE INDIA RUBBER WORLD (May 1—page 291), has been practically completed. It is equipped with machinery of the latest design and best quality. The president, Mr. Thomas W. Harmer, has had many years of experience, both in the manufacture of mechanical rubber goods and in reclaiming rubber. Situated on the Delaware and Raritan canal and on the Pennsylvania railroad, the new company have shipping facilities such as can hardly be surpassed. A. Marcus is secretary and treasurer.

PENNSYLVANIA RUBBER CO .- INCREASE OF CAPITAL.

The capital of the Pennsylvania Rubber Co. (Jeannette, Pennsylvania) has been increased to \$2,000,000 by the issue of \$500,000 in additional preferred stock, subscribed for at par in cash by the former shareholders. The officers of the company today are:

President—Herbert DuPuy.
Vice President—Charles M. DuPuy.
Secretary—George W. Shiveley.
Treasurer—H. Wilfered DuPuy.
General Manager—Seneca G. Lewis.

Mr. Lewis is a recent acquisition to the company's staff, having been connected before with the sales department of the Winchester Repeating Arms Co., from which he resigned to assume his present duties. The factory manager is John J. Moriarty, some time with The B. F. Goodrich Co., and later with the Gutta Percha and Rubber Manufacturing Co. of Toronto, Limited. The additional capital reported is to be utilized in the erection of additional buildings and the installation of new machinery.

INCREASE OF CAPITAL.

L. J. MUTTY Co., manufacturers of rubber carriage cloth in Boston, have increased their capital stock to \$250,000, fully paid. They were incorporated February 4, 1909, with \$120,000 capital authorized, succeeding to the business of a partnership under the same style. The present address of the business is Nos. 91-93 Federal street, Boston.

INCREASED FACTORY SPACE.

Wearwell Rubber Co. (Marion, Indiana) advise The India Rubber World that they have lately trebled their space, and are now occupying three floors instead of one. They make inner sleeves and other accessories for rubber tires, cements, tire paste, and the like. They have also an extensive repair department. S. Hal Smith is the president of the company; G. R. Van Aucken, vice president and manager, and G. D. Lindsay secretary and treasurer.

ST. LOUIS CEMENT IN THE EAST.

The business of the St. Louis Rubber Cement Co. (St. Louis) has grown until it has become necessary to establish a distributing center of their product in the East. They have therefore concluded negotiations with C. A. Spencer & Son., No. 183 Essex street, Boston, for handling their cements and tape in New England and Canada, and also in the states of New York, New Jersey and Pennsylvania. Messrs. Spencer & Son are thoroughly equipped to handle this character of business, and anticipate carrying large stocks of cement in or near Boston; also in Philadelphia, Newark, N. J., and Rochester, N. Y.

TWO NEW INSULATING MATERIALS.

The Dickinson Manufacturing Co. (Springfield, Massachusetts) are manufacturing several new insulating materials under processes originated by Mr. Kurt R. Sternberg, general manager and treasurer of the company. One of these is known as "Sternoid," and another as "Stern-Bakelite," the binder of which consists of "Bakelite," the invention of Dr. L. H. Baekeland.

TIRE MEN IN THE AUTOMOBILE TRADE.

Ar the latest election of officers and directors of the New York Automobile Trade Association, there was a more equal distribution of officers among kindred lines affiliated. Of the twelve members of the board, four are car dealers, four represent big garage interests, and four represent the accessories trade. W. H. Yule, of The B. F. Goodrich Co. of New York, is the new treasurer of the association, and E. H. Broadwell, of The Fisk Rubber Co., is a director. A new committee has been formed devoted to aviation, and including Mr. Yule, of the Goodrich company.

TRADE NEWS NOTES

Mr. Alfred Passler, of Binghamton, New York, lately connected with the rubber trade as a traveling man, has gone to London as a special representative of the Kempshall Tyre Co. of Europe, Limited.

The Firestone Tire and Rubber Co. (Akron, Ohio), have taken a ten years' lease on property in San Francisco, at Fulton street and Van Ness avenue, on which they will erect a three-story and basement brick building 30 x 109 feet.

The Easton Rubber Manufacturing Co. is being organized at Easton, Pennsylvania, for the purpose of reclaiming rubber by a new process, and ultimately of manufacturing mechanical rubber goods in which the reclaimed material may be utilized. Wilmer Dunbar, of Greensburg, Pa., is mentioned as president and general manager.

The Southern Packing Manufacturing Co. has been organized in New Orleans, with \$25,000 capital, to make packings of rubber, asbestos, hemp, etc., for various purposes; also roofing and other building materials, and to act as manufacturers' agents for similar lines. The officers are C. T. Sondley, president; P. F. Strieman, vice-president and manager; and D. B. Rogan, secretary and treasurer. The location is No. 801 Baronne street.



THE RIVERSIDE RECREATION GROUNDS.

CHANGE AT THE GOODRICK BUFFALO BRANCH.

Mr. H. B. Niblette, for 12 years past connected with The B. F. Goodrich Co., and latterly with their New York branch, has been appointed manager of the Goodrich branch at Buffalo, New York, and has taken charge of his new position. The Buffalo branch, which has grown steadily since its establishment seven or eight years ago, is now among the most important of their selling establishments. Mr. W. O. Rutherford, whom Mr. Niblette succeeds at Buffalo, has returned to the factory, at Akron. The staff of the New York branch gave Mr. Niblette a dinner on the evening of June 23.

LIEUTENANT FRANCIS H. APPLETON.

ONE of the best known club men in Boston is Mr. Francis H. Appleton, who, with his son, owns a rubber reclaiming factory at Frankin, Massachusetts. In addition to prominent official positions that he holds in such clubs as The Rubber Club of Amer-



LIEUTENANT FRANCIS H. APPLETON.

ica, the Rubber Reclaimers' Club, the Point Shirley Club, and such societies as Boston Commandery, Knights Templar, the Governor of Massachusetts recently presented him with a document which makes him a lieutenant in that famous and abstemious body, The Ancient and Honorary Artillery of Boston.

NEW INCORPORATIONS.

Detroit Airless Tire and Rubber Co., June 7, 1910, under the laws of Michigan; authorized capital, \$1,500,000. Incorporators: George C. Clark, George E. Stevenson, F. G. Van Dyke (trustee), Detroit, Michigan, and J. A. MacMillan, Dayton, Ohio, This company succeeds the Dayton Rubber Manufacturing Co., of Dayton, Ohio, incorporated May 17, 1905, following a reorganization of a business established at Dayton several years previous. Of late the company have taken an active interest in the "Airless" clincher tire, patented by J. A. MacMillan, who has been general manager. Mr. MacMillan will sustain the same relation to the new company. The Hooven interest will be represented in the Detroit enterprise. The Hoovens are connected with an important manufacture of steam engines, and have been represented on the board of the Dayton company from the beginning.

Hudson Mechanical Rubber Co., June 15, 1910, under the laws of New Jersey; authorized capital, \$25,000. Incorporators: William A. Harding, No. 918 Lincoln place, Brooklyn, New York; J. Harrington Sickel and Welling S. Katzenbach, both of Trenton, New Jersey. The two gentlemen first named are respectively president and secretary-treasurer. The New Jersey address is No. 25 West State street, Trenton. They will have

an office and storeroom at No. 48 Dey street, New York, where they will sell mechanical rubber goods. Mr. Harding for some years has been the New York representative of the United and Globe Rubber Manufacturing Cos. Mr. Sickel is the son of Welling G. Sickel, former president of the United and Globe.

Leicester Rubber Co., June 17, 1910, under the laws of New Jersey; capital authorized, \$50,000. Incorporators: Anthony De Piano, William H. Maher, and George B. La Barre. To take over the manufacture of mechanical rubber and molded goods carried on for some years at No. 53 Paul avenue, Trenton, under the same name. [See The India Rubber World, March 1, 1908—page 197.]

Puncture Proof Spring Tire Co., June 1, 1910, under the laws of Delaware; authorized capital, \$100,000. Incorporators: E. J. Forhan, G. F. Martin, and H. P. Jones, No. 154 Nassau street, New York city.

Rubberoline Manufacturing Co., June 7, 1910, under the laws of New Jersey; authorized capital, \$125,000. Incorporators: Ferdinand C. von Heydebrand, No. 35 Washington place; Henry Mielck, No. 122 Palisade avenue; and John Karh, No. 32 Passaic street—all of Garfield, N. J. Mr. Karh has been elected president of the company. Further details appear in another column, and the office of the company is at his address as given.

Ferromatic Tire Manufacturing Co., June 7, 1910, under the laws of Wisconsin; capital, \$11,500. Incorporators: Charles F. Wren, Stella Theresa Wren, and Conrad Werra. Location: Manitowoc, Wisconsin.

Perfect Tire Co., June 8, 1910, under the laws of Ohio; capital, \$50,000. Incorporators: M. J. Kirby, W. A. Moyer, Frank L. Smith, and Jacob Boepple.

Michelin Tire Co., February 10, 1910, under the laws of Missouri, to cover the business in that state of Michelin Tire Co. (Milltown, New Jersey). Capital invested in Missouri: \$10,000. Incorporators: M. A. Wilson, E. M. Gough, J. O. Wilson, H. L. Dyer, and A. J. Goodbar.

City Auto and Rubber Co., April 28, 1910, under the laws of Tennessee. To engage in tire repairs. Location: Memphis, Tennessee

Amherst Manufacturing Co., May 25, 1910, under the laws of Massachusetts; authorized capital, \$45,000. Incorporators: Edwin D. Marsh, Mason A. Dickinson, and David Barry, all of Amherst, Massachusetts. E. D. Marsh is president and M. A. Dickinson treasurer and clerk. The company are referred to as intending to engage in manufacturing.

Rio Tambo Rubber Co., May 31, 1910, under the laws of Illinois; capital, \$60,000. Incorporators: John Henry, Marie Hahn, and Alexander Smietanka. Location: Room 901, No. 120 Randolph street, Chicago.

Horseshoe Auto Tire Co., April 29, 1910, under the laws of New York; capital, \$25,000. Incorporators: Walter E. Holloway, No. 249 West 123d street, New York City, Henry D. Foster. Tompkinsville, Staten Island, and William Huber, No. 110 Worth street, New York City. This company has been formed to market in the eastern United States the special form of tire controlled by the Racine Auto Tire Co. (Racine, Wisconsin). recently incorporated. The special feature of this tire is a tread protected with renewable metal washers. The officers of the New York company are D. R. Van Vechten, president and general manager; H. D. Foster, vice-president; Walter E. Holloway, secretary and treasurer. The headquarters of the company for the present are in the Produce Exchange Annex, in the offices of Mr. Holloway, who is retiring from the crude rubber trade, to become connected with the new company.

L. Candee & Co. are among the larger manufacturing establishments of New Haven, Connecticut, with extensive sidewalk frontages who will be obliged shortly to pave new sidewalks to conform to the recent specifications adopted by the board of autermen

nd

of

ce

ds

m.

th

C

UNITED STATES RUBBER CO.'S ISSUES,

TRANSACTIONS on the New York Stock Exchange for five weeks, ending June 25:

COMMON STOCK, \$25,000,000.

[The treasury of a subsidiary company holds \$1,344,000.]

			Last Di	vidend,	April 30,	1900-1	%.		
Week	May	28	Sales	1,800	shares	High	421/8	Low	401/4
Week			Sales	8,750	shares	High		Low	36
Week	June	II	Sales	4,100	shares	High	39	Low	37
Week	June	18	Sales	200	shares	High	381/2	Low	381/4
Week	June	25	Sales	5,340	shares	High	4134	Low	40
For t	the year	r—H High	igh, 523/2 57%; L	Jan. 3	3; Low, 35	5, Feb. 7			

FIRST PREFERRED STOCK, \$39,824,400.

		Last Div	idend,	April 30,	1910-2	1%.		
Week May	28	Sales	540	shares	High	1121/4	Low	112
Week June	4	Sales	2,750	shares	High	112	Low	107
Week June	II	Sales	2,910	shares	High	1101/2	Low	10758
Week June	18	Sales	2,000	shares	High	1091/2	Low	1083/4
Week June	25	Sales	500	shares	High	1101/2	Low	110
For the year-	r—I High	High, 1165 , 1233/2; 1	Low, 9	. 19; Low 8.	, 107,]	June 3.		

SECOND PREFERRED STOCK, \$9,965,000.

		Last Divide	nd,	April 30,	1910-1	1/2%.		
Week May	28	Sales .		shares	High	_	Low	-
Week June	4	Sales	300	shares	High	77	Low	76
Week June	II	Sales	300	shares	High	76	Low	753/4
Week June				shares	High	_	Low	_
Week June	25	Sales	500	shares	High	77	Low	76
For the ye	ar—I	ligh, 84, Jan	1. 3;	Low, 753	4, June	6.		

SIX PER CENT. TRUST GOLD BONDS, \$19,500,000.

Week	May	28	Sales	71	bonds	High	103	Low	1023/8
Week	June	4	Sales	18	bonds	High	1021/2	Low	1023/8
Week	June	11	Sales	34	bonds	High	1021/2	Low	102
Week					bonds		1021/2	Low	1021/4
Week	June	25	Sales	64	bonds	High	1021/2	Low	1023/8
For t	he year	r—H High,	igh, 104½, 106; Low,	Jan. 102	15; Low,	102, Ju	ne 11.		

DETROIT'S \$1,500,000 SHOW.

The Detroit Industrial Exposition, organized under the auspices of the Detroit Board of Commerce, opened on June 20 and is due to close on July 6. According to all reports the exposition is a most creditable representation of the industries and commerce of Detroit, and has been well supported by the public. The formal opening of the exposition was accompanied by the starting of all the machinery and the lighting of the building by means of an electric signal given by President Taft in Washington. The collection of exhibits in place, it is estimated, exceeds \$1,500,000 in value.

DERBY RUBBER CO .- INCREASED FACTORY CAPACITY.

The Derby Rubber Co. are enlarging their rubber reclaiming plant at Shelton, Connecticut, having ordered mills sufficient to more than double their capacity, and they are installing an additional boiler plant. Among other improvements is the erection of a commodious office. The factory of late has been run 24 hours daily. Mr. J. W. Cary has been appointed factory manager and is now in charge. He has been several years in the employ of the Safety Insulated Wire and Cable Co. (Bayonne, New Jersey), and latterly as assistant superintendent.

BOSTON WOVEN HOSE CONVENTION.

FIFTEEN of the office managers and traveling representatives of the Boston Woven Hose and Rubber Co. assembled at Cambridge about the middle of June for the annual conference. The results obtained during the past year and conditions in every territory were fully considered, and plans made for the coming season.

STREAT'S NEW WATERPROOFING PATENT.

A PATENT relating to a waterproof fabric, issued to George Streat, of New York, is No. 959,178, dated May 24, 1910. The claims describe the yarns and their relation to each other, and

the filling of the interstices of the fabric with a waterproofing compound. Some 28 years ago Mr. Streat obtained his first patent for a waterproof fabric, which was the basis of considerable litigation with the mackintosh trade. [See The India Rubber World, February 1, 1909—page 167.]

TRADE NEWS NOTES.

THE International Rubber Co. (Barrington, Rhode Island), have begun operations in the old Annawamscutt mill, in West Barrington, in the manufacture of rubber sheeting, to which other products will be added.

Angie W. Pierce has resigned as superintendent of the druggists' sundries department of the National India Rubber Co. to become connected with the International Rubber Co. (Barrington, Rhode Island.) With the exception of one interval of a little more than a year Mr. Pierce has been continuously in the employ of the National company since September 6, 1865.

The directors of the Walpole Rubber Co. (Walpole, Massachusetts), have declared quarterly dividends of 134 per cent. on the preferred stock and I per cent. on the common stock, payable July 15 to holders of record on July I.

The Ajax-Grieb Rubber Co. (Trenton, New Jersey), report that out of eight cars in the Atlanta-New York Good Roads Contest equipped with their tires, not one was obliged during the entire trip of 1,100 miles to put on a new casing.

The Bailey "Won't Slip" tread tire is now manufactured under license by nine American tire firms, the latest additions to the list being the Empire Tire Co. (Trenton, New Jersey) and the Consolidated Rubber Tire Co. (New York).

Mr. E. H. Sprague, president of the Omaha Rubber Co. Omaha (Nebraska), was lately elected president of the Omaha Automobile Club.

The factory of the Archer Rubber Co. (Milford, Massachusetts) has been very busy of late, and additional machinery is being installed with a view to increasing the capacity of the factory. They were reported lately to have in hand orders for proofing over 1,000,000 yards of cloth, in addition to the other lines of work that they are turning out.

PERSONAL MENTION.

A RECENT visitor to the United States was Senhor Waldemar Scholz, a leading exporter of rubber from Manáos, Brazil, and president of the Associação Commercial do Amazonas. Readers of The India Rubber World will remember that he was the president of the recent Congresso Commercial, Industrial e Agricola held at Manáos, and which was attended by the Editor of this journal.

Colonel Samuel Pomeroy Colt, president of the United States Rubber Co., has issued invitations for a celebration of the one hundredth anniversary of the erection of the De Wolf Homestead, to be held at the Homestead, Linden place, Bristol, Rhode Island, on the afternoon of Monday, July 4. Colonel Colt, by the way, has caused to be published at denial of report othat he will be a candidate to fill the next vacancy in the United States senate from Rhode Island.

Mr. James Bishop Ford, first vice president and treasurer of the United States Rubber Co., though an exceptionally busy man in connection with the corporation named and his private affairs, is often called upon to serve on the grand jury of New York county. He was selected to serve on a special grand jury sworn in on January 3 of this year, the deliberations of which were prolonged until early in June, when the foreman of the jury, Mr. John D. Rockefeller, Jr., appeared in court, presented a report, and asked that the jury be discharged. This motion was denied by the court, however, and the jury were ordered to continue their work. No other case of jury duty so long continued is on record in the county.

Mr. G. Edwin Alden, of Boston, is one of the directors of a very swell country club that has just been started in Wellesley, Massachusetts.

THE RUBBER TRADE IN SAN FRANCISCO.

BY A RESIDENT CORRESPONDENT.

IT is a question in the minds of many of the manufacturing and rubber supply men whether the real business conditions in San Francisco and on the Pacific coast are not considerably underrated. For the past three years the farmers all through this western territory have raised immense grops and have been getting good prices for their products. They have made money, and have, to a certain extent, improved their holdings materially. More than that, they have been living better than ever before, and just at present the farmers are buying more automobiles than the residents of the cities. But at the same time, although the farmers have for the past few years been making the money and spending some of it, the farmer is not a reckless spender. He puts away a good part of his money, and in that he is different from the wage earners of the cities, who, when they are making money spend it lavishly.

When money is spent in this fashion mechanical rubber goods' houses, as well as other merchants, begin to think that they are having splendid times, and so they most certainly are when there is speculation and booming going on in a big city. But the question is, whether the present conditions are not more healthy, and whether they will not bring results which are of more lasting benefit? The prosperity of the farmers comes to the city more slowly, but it is bound to come there, and if the farmers are well supplied with money, the city will enjoy the wave of prosperity for many years. This is the condition upon which the local merchants are placing their hopes. They are making some complaint, but right now they are forced to admit that they are doing a safe, substantial business, and their prospects for the future certainly were never on a more sound basis.

It is likely true that there are too many business houses here in proportion to the population. The census has shown a great increase in population in the country districts, but not so much in the cities as had generally been expected. Nearly all of the Pacific coast cities are built up to accommodate, by their numerous and large stores, a third again as many people as they have to wait upon. This is anticipation of the larger things that are to come, but in the meantime it looks as though some of the weaker ones must retire from the field. Eight or ten years ago the dealers did not have to pay so much rent, nor did they deem it necessary to keep up such elaborate stores, nor did they have the automobile for one of their competitors.

It is estimated that there will be 30,000 automobiles sold in California this year, and although it makes a big inroad upon some luxuries, it has some certain drawbacks to the rubber business, saving, of course, the tire departments. And when the merchants compare their present business with some that they enjoyed during the years of less expense and less competition, they are apt to say that trade is quiet now, although when they take the present business for what it is, all the live houses find that they are doing well.

THE many friends, both west and east, of Henry C. Norton, manager of the American Rubber Manufacturing Co., are very grateful to learn that he has passed the danger point of his very serious attack of typhoid fever, and is now fairly on the road to recovery.

A CHANGE has been effected with the Phoenix Rubber Co., of San Francisco. Mr. Austin Kanzee, one of the founders of this firm, has purchased the interest of J. D. Ralph and C. P. Overton. Mr. Fred W. Burgers, a prominent member of the Olympic Club and a well-known athlete, has become associated with Mr. Kanzee as a member of the Phoenix Rubber Co., and this company, as reorganized, intends to specialize on tires. To that end they will handle the "Republic" tires—pneumatic and solid. Mr. Kanzee will move his seat of operations to the district most suit-

able to the automobile trade, and will secure a new store in a fireproof building. The mechanical end of the business has been disposed of to the Crandley Rubber and Supply Co., who will handle the Republic Rubber Co.'s mechanical lines.

Mr. W. J. Gorham has been in Los Angeles supervising the fitting up of the new branch store which the Gorham Rubber Co. are preparing to move into in that city. They will be located in the new store by the first of August. In Portland, Oregon, the firm's branch is also moving into a new store, at No. 308 Oak street. The promised raise in the price of tires on July 1 has created such a demand that the shelves of this firm, as well as all the others, have been practically cleaned of tires, and if they had more stock they could do all kinds of business. Mr. Gorham will come to San Francisco for a week or two in a few days, and then will take his family back with him to Los Angeles to stay a few months.

Mr. L. L. Torrey, formerly manager on this coast for the Pennsylvania Rubber Co., has returned from his eastern trip, where he secured the Coast agency for the Quaker City Rubber Co., of Philadelphia.

The Pennsylvania Rubber Co. have placed their tires with the Regal Automobile Co. of San Francisco, leaving the coast branch of the firm under the supervision of Mr. French, with the company's remaining lines to specialize on.

Mr. Joseph V. Selby has returned from his trip to the east, where he visited the headquarters of the Boston Woven Hose and Rubber Co.

Mr. C. C. Eichelberger, manager of the Pacific coast branch of the Firestone Tire and Rubber Co., states that his firm has closed a long lease for the premises on the northeast corner of Van Ness avenue and Fulton street. A three-story structure of the Mission type will be built for the firm.

ADDITIONAL TRADE NOTES.

TRENTON is arranging to have a "sane" celebration of the Fourth this year, to be in charge of a general committee headed by Mr. Welling G. Sickel, a former mayor of the city and an important member of the rubber trade.

The Mexican Crude Rubber Co., engaged in the guayule rubber business in Mexico and having headquarters at Detroit, Michigan, have announced an initial quarterly dividend of 3 per cent., for the quarter ending June 30, and payable July 15.

Mr. Hoskison Gates, of Riverbanl court, Cambridge, Massachusetts, has accepted a position as solesman with the Picher Lead Co. Mr. Gates will cover the Eastern seaboard territory, with headquarters at the office of the company, No. 100 William street. New York.

The Le Fort Rubber Cement Co, have begun the manufacture of rubber cement for the shoe trade at Brockton, Massachusetts. The location is at Mason and Standish streets.

The Canadian Consolidated Rubber Co., Limited, announce that the regular quarterly dividend of 134 per cent. on preferred shares will be payable on July 2.

EASTHAMPION RUBBER THREAD CO.

At the annual meeting of this company (Easthampton, Massachusetts, June 21) these officers were re-elected: William G. Bassett, president; L. S. Stowe, treasurer; F. W. Pitcher, clerk and general manager; W. L. Pitcher, superintendent.

AVIATION FOR RUBBER MEN.

A FEATURE of interest novel on the program of the outings of the Rubber Club of America has been arranged for the annual event of this Club, which, as announced on another page, is to take place this month. It is an exhibition of an aeroplane glider by an expert.

0.

in a been

will

the bber ated gon, 308 ly 1 well d if Mr. few geles

the

trip,

ber

the

nch om-

ast,

and

nch

has

of

of

the

tee

ity

uboit, 3 15.

ry, am are

ice

G. rk

gs

Review of the Crude Rubber Market.

THE Amazon output of rubber during the crop year, which ends with this date, was larger than in any preceding year, but the amount of the increase was not sufficient to have a marked influence on price conditions. It may be of interest to analyze the year's arrivals (including caucho) as compared with three preceding years, as follows:

	1906-07.	1907-08.	1908-09.	1909-10.
July-Decembertons	14,720	14,240	15,735	16,715
lanuary	3,780	4,860	5,480	5,490
February	5,060	5,340	5.040	4.760
March	5,830	4,240	4,140	5,210
April	4,490	3,100	3,760	3,600
May	2,625	3,210	2,340	2,175
June	1,500	1,660	1,570	a 1,070
Total, crop, year	38,005	36,650	38,065	39,020
[a To and in	icluding .	June 29, 1	910.]	

It will be seen from the table that the only gain over last year was recorded in the first six months of the season, when the arrivals were practically 1,000 tons in excess of the corresponding arrivals one year before. Since January 1, in spite of the exceptional prices prevailing in the consuming market, the receipts have been smaller than in the second half of any recent season. The January-June arrivals for four years have been as follows (in tons):

*****	1907.	1908.	1909.	1910.
Ianuary-Inne	 23,285	22,410	22,330	22,305

The record of the month has been full of fluctuations, but within a narrow range. At the London auction of June 14, the offerings of plantation sorts were larger than on any previous occasion—amounting to 255 tons—and the sale continued through three days. The bidding was slow at first, but became more active, and prices advanced somewhat as the sale progressed. The results of the sale had a firming effect on the market, as had also the Antwerp auction on June 23.

At the latter about 279 tons were offered whereof about 75 per cent. is understood to have been sold at an average advance of about 95 centimes per kilogram [=about 83/3 cents per pound]. The offerings embraced an unusual quantity of plantation sorts.

NEW YORK QUOTATIONS.

Following are quotations at New York for Pará grades, one year ago, one month ago, and June 30—the current date:

Para,	July 1, '09.	June 1, '10.	June 30, '10.
Islands, fine, new	140@141	225@226	225@226
Islands, fine, old	143@144	none here	227@228
Upriver, fine, new	147@148	240@241	238@239
Upriver, fine, old	149@150	242@243	240@241
Islands, coarse, new	68@ 69	95@ 96	104@105
Islands, coarse, old	71@ 72	none here	none here
Upriver, coarse, new	104@105	160@161	159@160
Upriver, coarse, old	none here	none here	160@161
Cametá	80@ 81	109@110	120@121
Caucho (Peruvian), ball.	94@ 95	155@156	153@154
Caucho (Peruvian), slab.	80@ 81	none here	none here
Ceylon, fine, sheet	155@156	229@230	218@219
AFRICAN.			
Lopori, ball, prime	110@111	none here	none here
Lopori, strip, prime	none here	none here	197@198
Aruwimi	-@100	none here	none here
Upper Congo, ball, red	104@105	190@191	none here
Ikelemba	none here	none here	none here
Sierra Leone, 1st quality.	106@107	165@168	167@168
Massai, red	106@107	165@168	167@168
Soudan niggers	101@102	none here	none here
Cameroon, ball	74@ 75	111@0111	none here
Benguela	67@ 68	none here	none here
Madagascar, pinky	98@ 99	none here	none here
Accra flake	22@ 23	none here	none here
CENTRALS.			
Esmeralda, sausage	90@ 91	133@134	131@132
Guayaquil, strip	77@ 78	106@107	none here

Nicaragua, scrap	87@ 88	128@129	126@127
Panama	67@ 68	none here	90@ 91
Mexican, scrap	80@ 90	128@120	126@127
Mexican, slab	65@ 66	none here	none here
Mangabeira, sheet	61@ 62	none here	none here
Guayule	34@ 35	95@100	94@ 95
EAST INDIAN.			
Assam	95@ 96	none here	133@135
Pontianak	43/4@ —	81/2@ 9	71/2@ 8
Borneo	35@ 45	none here	none here
Late Pará cables quote:			
Per Ki	lo.		Per Kilo.
Islands, fine9\$6	ioo Upriv	er, fine	11\$000
Islands, coarse4\$0		er, coarse	6\$800
		inge	167/sd
Latest Manáos advices:			20/80.
Upriver, fine12\$5	oo Excha	inge	16 12/164
Upriver, coarse 7\$0			
abarrent compo sessions the			

Statistics of Para Rubber (Excluding Caucho).

		YORK.				_
	ine ar			Total	Total	Total
λ	f ediun	n. Coa	irse.	1910.	1909.	1908.
Stocks, April 30tons	127	1	6 =	143	543	357
Arrivals, May		12	0 =	332	1062	1506
Aggregating		13	6 =	475	1605	1863
Deliveries, May	248	12	I =	369	1421	1493
Stocks, May 31	91	I	5 =	106	184	370
		PARA.		1	ENGLAN	D.
	1910.	1909.	1908.	1010	. 1909.	1908.
Stocks, April 30tons	260	935	1040	IIO	720	2005
Arrivals, May		1370	1955	1308		700
Aggregating	1600	2305	2005	2408	3 1550	2705
Deliveries, May		1750	2360	858		1110
Stocks, May 31	675	555	635	1550	600	1595
				1910.	1000.	1908.
World's visible supply, M	av ar			2,871	2,367	3,469
Pará receipts, July I to M					29,040	28,420
Pará receipts of caucho, s				7,380	7,540	6,370
Afloat from Pará to United			7 21	60	481	750
Afloat from Pará to Europ	pe, IVI	ay 31.		480	542	424

African Rubbers.

	cs (In Tons).
268	December 1, 1909 134
156	January 1, 1910 228
268	February 1 134
	March I 161
123	April 1 121
	May 1 125
	June 1 90
	268 156 268 130 123 67

Liverpool.

WILLIAM WRIGHT & Co. report [June 1]:

Fine Pará.—With an absence of trade demand, both here and in the States, prices have declined fully 1s. 6d. [= 3.5.6 cents] per pound since our last; stocks in America are small, and although large here are well held. Until there is a resumption of trade demand, prices will be subject to speculative manipulation. The Manaos receivers have taken 900 to 1,000 tons off the market, and so far this has had no appreciable effect.

Rubber Scrap Prices.

LATE New York quotations—prices paid by consumers for carload lots, per pound—show practically no change from last month:

Old rubber boots and shoes-domestic	103/4@107/8
Old rubber boots and shoes-foreign	101/8@101/4
Pneumatic bicycle tires	71/4@ 73/8
Automobile tires	101/2@107/8
Solid rubber wagon and carriage tires	101/4@103/4
White trimmed rubber	10 @11
Heavy black rubber	61/2@ 63/4
Air brake hose	6 @ 61/4
Garden hose	27/8@ 3
Fire and large hose	
Matting	13/4@ 17/8

0/2		ODDER WORL				,	, -9-01
IMPORTS FROM PARA AT 1	IEW YORK.	Edmund Reeks & Co William E. Peck & C	3,200	300	1,300	****	4,80
[The Figures Indicate Weight in	Pounds.]	Total	-	9,400	105,400	13,700	221,9
JUNE 3By the steamer Cuthbert, from	Manáos and Pará:						19
	arse. Caucho. Total.	JUNE 21.—By the		o Paulo		ra:	
Henderson & Korn	3,500 6,000 86,100 41,400 41,400	A. T. Morse & Co L. Johnson & Co	13,200		4,600	****	25,10
- Iohnson & Co 300 3	2,300 33,400 5,100 25,400	Poel & Arnold New York Commercial		****	3,300	****	25,1
i. Amsinck & Co 4,400 900	3,400 6,900 15,600 5,500 16,500	William E. Peck & Co	1,100		700	****	3,3
Sdmunk Reeks & Co	300 10,900 11,200	Total	14,300	****	58,800		73,1
		JUNE 23.—By the	steamer Cl	amont fo	om Pack.		
Total 48,200 17,600 10	1,400 65,200 235,400						
JUNE 14.—By the steamer Dominic, fro	n Pará:	Poel & Arnold Hagemeyer & Brunn	21,100	2,500	9,900	****	33,50
Poel & Arnold 32,100 4	,200 10,600 ga,goa	L. J. Johnson & Co A. T. Morse & Co	12,900	****	2,600	1,300	17,30
New York Commercial Co. 27,500 7,500 1 Henderson & Korn 24,700 700	,200 1,300 51,500 1,600 28,000	New York Commercial Henderson & Korn William E. Peck & Co	Co	****	5,900	4,300	8,20
1. T. Morse & Co 2	,800 21,800 ,900 14,600	William E. Peck & Co	3,300	300	3,300	****	6,90
	,800 1,800 9,000	Total	61,900	8,500	101,700	5,600	177,70
PARA RUBBER VIA EUROPE.	Manhattan Rubber Co	2,500	JUNE 13.	-By the	Celtic=Live	erpool:	
Pounds.	Neuss Hesslein & Co Eggers & Heinlein	1,500	A. Hirsch				13,50
MAY 31By the Arabic=Liverpool:	JUNE 1By El Alba:	=Galveston:	JUNE 13		Merida = Me		
Tune 1.—By the Coppaname=Bolivar:		ber Co *300,000	E. N. Tibbi	Als	**********	7,000	
eneral Export Co. (Fine) 3,500	June 2.—By the Jose: Eggers & Heinlein		H. Marquai	rdt & Co.		3,500	29,00
June 8.—By the Caronia=Liverpool:	A. Rosenthal & Son Manhattan Rubber Co	\$,000			Lapland = Ar	ntwerp:	
aw Products Co. (Coarse) 10,000 ivesey & Co. (Coarse) 7,000 17,000	June 2.—By El Paso:						
June 10 By the Pennsylvania=Hamburg:		*22,500	Stanley Jor	dan & Co.	Alleghany=(2,500	2
eorge A. Alden & Co. (Coarse) 10,000	JUNE 4 By the More		J. H. Rossb Kunhardt &	oach & Br	06	1,000	
June 14.—By the Suriname=Bolivar: eneral Export Co. (Fine) 45,000	Harburger & Slack E. N. Tibbals & Co New York Commercial	7,500	Delima, Co	rtissoz &	Co	1,000	5,50
eneral Export Co. (Coarse) 11,000	New York Commercial H. Marquardt & Co	Co 3,500			Segurança=		:
merican Trading Co. (Fine) 13,000 merican Trading Co. (Coarse) 36,000	H. Marquardt & Co General Export Co J. W. Wilson & Co	1,500	Fd. Mange	· ·	d Co	125 000	
glesias Lobo & Co. (Fine) 15,000 glesias Lobo & Co. (Coarse) 9,000 Amsinck & Co. (Fine) 5,500	Maldonado & Co E. Steiger & Co	1,000	Poel & Ar General Ex For Europ	port Co.	**********	*2,500	
Amsinck & Co. (Fine) 5,500 Amsinck & Co. (Coarse) 2,000 136,500	June 6By the Volta						
JUNE 17By the Mauretania=Liverpool:	Poel & Arnold	65,000	G. Amsinck	& Co	rınz Joachi	3,500	1:
Y. Commercial Co. (Fine) 22,500 Y. Commercial Co. (Caucho) 22,500 45,000	A. Hirsch & Co J. H. Rossbach & Bros.	27,000	J. A. Pauli	inkley & Co	Co	1,500	6,50
	A. D. Hetch & Co		-		Advance=Co		-10-
OTHER NEW YORK ARRIVALS.	JUNE 6.—By the Mata Continental-Mexican Rubi	ber Co.*160.000	G. Amsinck	& Co		6,300	
CENTRALS. [*This sign, in connection with imports of Cen-	Ed. Maurer	45,000	Isaac Branc L. Johnson	& Co.		3,500	
als, denotes Guayule rubber.] Pounds.			American T	Heinlein.		1,000	
May 27.—By the Pres. Lincoln=Hamburg:	JUNE 6.—By the Colon G. Amsinck & Co		Demarest P. New York Bartling &	Commercia	al Co	1,000	
eorge A. Alden & Co 7,000	Isaac Brandon & Bros Piza, Nephews & Co	8,000				1,000	17.00
MAY a8.—By the Mexico=Trontera:	National Sewing Machine	Co 1.700	A. T. Mors	e & Co	Comus=New	6,000	B:
arburger & Stack 17,500	Pablo Calvet & Co R. Fabien & Co New York Commercial C	1,700	Manhattan	Rubber C	0	5,000	
eneral Export Co	New York Commercial C L. Johnson & Co Demarest Bros. & Co	0 1,500	Robinson & New York Eggers &	Commercia	al Co	1,500	16,000
Marquardt & Co 3,500 I Wadleigh 3,500	Demarest Bros. & Co Mecke & Co	1,000 30,400			El Norte=(
reebe & Ultze	June 6 By the Crown	n Prince=Bahia:	Continental-l				
W. Wilson & Co 2,000 nerican Trading Co 1,500	J. H. Rossbach & Bros Poel & Arnold	80,000			American=3		
u.c Kubie Co 1,000 43,500	New York Commercial C	0 22,000 136,000	Geo. A. Ald		Byron = Bahi		3.50
MAY 31.—By the Monterey=Tampico:	JUNE 7By the Vade		A. Hirsch &	k Co		65,000	
ntinental-Mexican Rubber Co. *150,000 Maurer *90,000 Y. Commercial Rubber Co *67,000 *307,000	Poel & Arnold	Eitel Friedrich=Colom-	I. H. Kossb	ach & Br	08	5,600	
	biat		Poel & Arr A. D. Hatel			15,000	186,000
MAY 31.—By the Altai=Colombia: aitland, Coppell & Co 2,500	J. H. Rossbach & Bros Maitland, Coppell & Co	3,500	H. Marquard		Esperanza=	Vera C: 3,000	ruz:
zarte & Whitney 2,500 mhardt & Co 2,500 7,500	Caballero & Blanco	3,000 14,000	J. A. Kend Amercian T	all Co		1,500	
MAY 31By the Finland=Antwerp:	June 7.—By El Dia=G Continental-Mexican Rubb		A. Klipstein	& Co		1,500	7,000
el & Arnold *11,000	June 8 By the Trent:		JUNE 18	-By the P	anama = Col		
May 31.—By the Allianca=Colon: Amsinck & Co	A. M. Capen's Sons Suzarte & Whitney	9,000	Piza, Nephe A. Rosentha Henry Man	1 & Sons		2,500	
blo Calvet & Co 5,500	G. Amsinck & Co	1,500 12,000			Prinz Sigism	1,000 und = Co	14,500
Santos & Co	JUNE 9By the Momu.		Cortez Com	mercial (Co	3,500	J.UHUI4
T. Morse & Co 2,500	A. T. Morse & Co Manhattan Rubber Co	2,000	Caballero & Maitland, Co	pppell &	Co	1,500	
ac Brandon & Bros 2,000 32,500	Mohinson & Co	I,000	Isaac Brando	n & Bros		1,000	7,500
MAY 31.—By El Norte = Galveston.	Robinson & Co New York Commercial Co	0 1,000 6,500	1	D 44	mandan com Phys	min.	
ac Brandon & Bros 2,000 32,500 Max 31.—By El Norte=Galveston. T. Wilson & Co	New York Commercial Con June 10.—By the Penn	sylvania=Hamburg:	Continental-N	fexican R	syamo = Tam ubber Co.*;	200 000	
MAY 31.—By El Norte=Galveston.		sylvania=Hamburg:	JUNE 21.— Continental-M Ed. Maurer New York C Poel & Arno For Europe	fexican R	uhher Co. *	200 000	

RUBBER FLUX

No. 17. Particularly adapted to softening material for tubing machine. Almost universally used for waterproofing wire.

No. 48. For fluxing pigments in compounding. A valuable adjunct to the manufacture of moulded goods as it DOES NOT BLOW UNDER CURE.

WRITE FOR PRICES.

Massachusetts Chemical Co., Walpole, Mass. Margarian Margarian Co., Walpole, Mass.

SOLF FACTORS
WALFOLE RUBBER WORKS
WALFOLE VARNISH WORKS



THEODORE HOFELLER & CO. BUFFALO, N. Y.

LARGEST DEALERS IN

OLD RUBBER

IN THE WORLD

MINERAL RUBBER

NOW THAT YOU HAVE TRIED THE REST, TRY THE BEST

MALTHA HYDRO-CARBON

PROVED BEST

Rubber manufacturers who adopted Maltha Hydro-Carbon when it was placed on the market three years ago, have continued to use it ever since. MIND YOU, we have yet to lose the trade of a single customer who has once adopted our product. THERE'S A REASON. Write us today, NOW, and we will tell you why.

Mr. Insulated Wire Manufacturer.

Mr. Rubber Boot and Shoe Manufacturer.

Mr. Mechanical Goods Manufacturer.

1

AMERICAN WAX COMPANY, Boston, Mass., U. S. A

Boston

New York

BOSTON YARN CO.

86 Worth Street, New York

MOTOR TIRE FABRICS

"Lowell Weaving Co."

"Passaic Cotton Mills"

Yarns for every purpose Sheetings

Mechanical Ducks Osnaburgs Auto Top Ducks Specialties in Weaving

PARRA

Unequaled in strength and elasticity

MADERO

Light in color and absolutely clean

STANDARD BRAND OF

GUAYULE

RUBBER

DURANGO

Washed and dry, ready for use

LION

Refined, washed and dried

FOR SAMPLES AND PRICES APPLY TO

ED. MAURER,

97 WATER STREET NEW YORK

General Sales Agent for the Madero interests in Mexico

TEXAS RUBBER CO.

MARATHON, TEXAS, U. S. A.

PRODUCERS OF

GUAYULE RUBBER

LONE STAR BRAND

ALAMO BRAND

TEXAS BRAND

CHARLES T. WILSON

SALES AGENT

46 Cortlandt Street.

NEW YORK

Telegraphic Address: "CRUDERUB"

(I invite inquiries from Manufacturers respecting the various grades of rubber I market)

910.

JUNE 21 Ey the Lao Panlo = Bahia:	JUNE 20By the Chicago=Havre:	June 21 By the Minnetonka=London:
A. Hirsch & Co 9,00		Raw Products Co
JUNE 22.—By the El Albo=Galveston: F. S. Churchill	JUNE 23.—By the Blucker=Hamburg: George A. Alden & Co 20,000	George A. Alden & Co 2,500 22,500
	Poel & Arnold 10,000	JUNE 23.—By the Adriatic=London:
JUNE 23.—Py the Kroonland=:Antwerp: Poel & Arnold*11,50	W. L. Gough Co 4.500 34.500	
AFRICAN.	EAST INDIAN.	
Pound	[*Denotes plantation rubber.] Pounds.	GUTTA-JELUTONG.
MAY 26.—By the Adriatic=London: Poel & Arnold	May a6 _ By the Advictic Tondon:	June 2. by the Sikk Singapore:
A Date of The Control	Poel & Arnold	Heabler & Co
MAY 27.—By the Krooaland=Antwerp: W. H. Stiles		
MAY 28By the President Lincoln=Hamburg	MAN 2/. By the I resident Lincon-Hamburg.	Poel & Arnold
A. T. Morse & Co 15,000	Livesey & Co 4,500 13,500	
Rubber Trading Co 3,500	May as _By the Philadelphia Tondon:	Heabler & Co
W. L. Gough Co 2,500 21,000	Poel & Arnold	
MAY 31.—By the Arabic=Liverpool: George A. Alden & Co 100,000		L. Littlejohn & Co
Robinson & Co 4,500	JUNE 2.—By the Drumcree=Colombo:	Winter & Smillie 11,200 2,261,000
Rubber Import Co 2,500 Raw Products Co 2,000 109,000	New York Commercial Co *11,500 A. T. Morse & Co *11,500 *23,000	
MAY 31.—By the Amerika=Hamburg:	JUNE 2By the Teutonic=London:	Heabler & Co
George A. Alden & Co 40,000		Poel & Arnold
JUNE 3 By the Lusitania=Liverpool:	JUNE 2By the Sikh=Singapore:	
H. A. Gould Co 11,000	W. L. Gough Co	L. Littlejohn & Co 200,000 1,475,000
Raw Products Co 5,000 16,000	Otto Isenstein & Co 5,500	GUTTA-PERCHA.
JUNE 6.—By the St. Louis=London:	Ed Maurer	BALATA. POUNDS.
George A. Alden & Co 25,000 Livesey & Co 2,500 27,500		JUNE 2.—By the Guiana = Demerara:
JUNE 6 By the Cincinnati=Hamburg:	JUNE 3.—By the Moltkefels=Colombo:	Suzarte & Whitney 2,500
Pool & Arnold 34.000	A. T. Morse & Co *40,000 New York Commercial Co *22,500 *62,500	June 6.—By the Saramaça=Trinidad:
George A. Alden & Co 11,500 W. L. Gough Co 11,500	June 6By the St. Louis=London:	Frame & Co
A. T. Morse & Co 4,500	New York Commercial Co *7,000 A. T. Morse & Co *2,500 *9,500	JUNE 13.—By the Cleveland = Hamburg:
Robert Badenbop 3,300 64,800		Schulz & Ruckgaber
JUNE 7.—By the Vaderland=Antwerp: Robinson & Co 18,000	JUNE 6.—By the Indravelli=Singapore: Heabler & Co	JUNE 14By the Suriname = Demerara:
Livesey & Co 3,500 21,500	Robinson & Co	Ed Maurer 3,500
JUNE 10 By the Pennsylvania=Hamburg:	June 8 By the Oceanic=London:	JUNE 21 By the Marowijne=Trinidad:
Poel & Arnold 45,000	New York Commercial Co *33,000 Poel & Arnold*15,000	Ed Maurer 9,000 Middleton & Co 2,500
Muller, Schall & Co 5,500 50,500	Poel & Arnold 5,000 53,000	J. A. Pauli & Co
JUNE 13.—By the Collic=Liverpool: George A. Alden & Co	JUNE 13 By the Cleveland = Hamburg:	JUNE 22 By the Korona=Demerara:
	Livesey & Co 10,000	Ed Maurer 3,500
JUNE 13.—By the New York=London: General Rubber Co	JUNE 13By the New York=London:	George A. Alden & Co 3,500 7,000
George A. Alden & Co 6,500 20,000		
JUNE 13 By the Cleveland = Hamburg:		CUSTOM HOUSE STATISTICS.
George A. Alden & Co 13,500	JUNE 13.—By the Minneapolis=London: Ed Maurer*17,000	PORT OF NEW YORK-MAY.
JUNE 13.—By the Lapland = Antwerp:	JUNE 16.—By the Majestic=London:	Imports. Pounds. Value. India-rubber 4,965,349 \$4,908,595
A. T. Morse & Co 85,000 Rubber Trading Co 27,000	Poel & Arnold	Balata
H. A. Gould Co 15,000	Poel & Arnold	Gutta-jelutong (Pontianak). 5,235,690 290,647
W. H. Stiles	June 18 By the Dochra = Singapore:	Total 10,255,375 \$5,213,845
W. L. Gough Co 7,000 154,500	W. L. Gough Co	Exports.
JUNE 17By the Caroline=Havre:	Poel & Arnold 30,000	India-rubber 463,779 \$746,794
A. T. Morse & Co	Heabler & Co 15,000 Malaysian Rubber Co 15,000 123,000	Balata 3,959 4,100
JUNE 17.—By the Graf Waldersee=Hamburg:	JUNE 18.—By the Karema=Colombo:	Gutta-percha
		Rubber scrap, imported 2,167,434 \$174,745
A. T. Morse & Co	New York Commercial Co *45,000 A. T. Morse & Co *22,500 *67,500	Rubber scrap, exported 374,600 31,421
Town on Dr. sh. Cafair Timesant.	JUNE 20By the St. Paul=London:	BOSTON ARRIVALS.
JUNE 20.—By the Cedric=Liverpool:		
	Poel & Arnold	

307	EW YOR	K.		*				EUROPE	Z,		
EXPORTERS.	Fine.	Medium.	Coarse.	Caucho.	TOTAL	Fine.	Medium.	Coarse.	Caucho.	TOTAL.	TOTAL.
Gruner & Co	65,101	11,400	1,609		78,110	212,129	34,231	175,955	152,776	575,091	653,201
E. Pinto Alves & Co The Alves Braga Rubber Estate			9,570		9,570	129,284	10,281	112,412	54,918	306,895	310,465
and Trading Co						228,947	26,672	36,107	12,253	303,979	303,979
Adelbert H. Alden, Ltd	69,897	9,748	6,464		86,109	19,026	2,031	27,474	20,790	69,341	155,450
Gordon & Co	*****			*****		65,831	10,894	16,879	47,092	140,696	140,696
J. Marques & Co					*****	41,777	11,605	28,427	5,384	87,193	87,193
R. Suarez & Co					*****	55,400	602	13,894	12,445	82,341	82,341
R. O. Ahlers & Co	*****		3,411	30,822	34,233	18,063	*****	3,280		21,343	55,576
Scholz, Hartje & Co	1,020	170	8,580	990	10,760	15,552	1,463	2,277	5,660	24,952	35,712
Pires, Teixeira & Co		*****	*****	*****		12,580	*****	21,780	*****	34,360	34,360
Braga, Sobrinho & Co	* *** * *	*****		*****	*****	15,563	2,663	7,250	2,980	28,456	28,456
De Lagotellerie & Co	*****	*****			*****	*****			10,560	10,560	10,560
Sundry small shippers	1,700	170	4,290	*****	6,160	2,250	875	725	*****	3,850	10,010
Itacoatiara direct						5,340		3,218	487	9,045	9,045
Manãos direct	67,006	21,224	38,272	33,362	159,864	567,563	89,294	221,736	747,521	1,626,114	1,785,978
Iquitos direct	*****	306	*****	913	1,219	19,043	2,240	12,741	147,458	181,482	182,701
Total April	204,724	43,018	72,196	66,087	386,025	1,408,348	192,871	684,155	1,220,324	3,505,698	3,891,723
Total, March	616,977	117,403	328,517	210,772	1,273,669	1,636,222	238,439	538,807	922,083	3,335,551	4,609,220
Total, February	,249,571	259,296	762,781	318,830	2,590,478	1,274,751	155,070	470,983	975,370	2,876,174	5,466,652
Total, January	,540,151	325,343	831,917	400,144	3,097,555	1,119,634	91,349	340,073	565,228	2,116,284	5,213,839



Vol. 42. JULY 1, 1910. No. 4.

TABLE OF CONTENTS.	
Editorial:	PAGE.
As to Rubber Over Production	337 338 339
Rubber and Speculation	339
The Editor's Book Table	340
PARA, MANAOS AND THE AMAZON	
The Editor The Editor The Editor The Life of the Rubber Collector and His Relation to the Seringal Owner. A Visit to Oncas Island. Dr. Huber and the Musee Goeldi. Alleged Perils of the Amazon which Do Not Always Materialize on a Trip Upriver. The Approach to Manãos.] [With 23 Illustrations.]	341
The India-Rubber Trade in Great Britain	
Our Regular Correspondent	353
[State of Trade. United Malaysian Rubber Co., Limited. Card Clothing Combination. Rubler and the Chemists.]	
Some Rubber Interests in Europe	355
[With Portrait of Heinrich Brück.]	
Liverpool Rubber Co. Changes	357
Gare's Waste Rubber Process	358
Vulcanized Carriage Cloth	
[With a Illustrations.]	359
Another American Balata Factory	360
Rubber Extracting Machines	361
The Coming London Rubber Exhibition	362
The Guayule Price Convention	362
The British Rubber Craze	363
Miscellaneous:	
A German View of Japan	354
Good Times on the Amazon	354
German Rubber Goods Prices Higher	357
Gutta-Jelutong in Borneo	358 360
Mr. Ryan's Interest in the Congo	364
News of the American Rubber Trade	365
[With 3 Illustrations.]	
Review of the Crude Rubber Market	370

Antwerp.

MAY 26.—As was to be expected, after the auctions in London and Liverpool, to-day's rubber sale yielded negative results. The struggle between buyers and sellers goes on unceasingly, the former being practically unanimous in declining to make bids, while the latter persist in refusing the concessions demanded by the buyers.

Notwithstanding the fact that the buyers, and more especially the American interests, have been holding back for some time past, stocks everywhere are smaller than they were last year. The figures reached in the decline in the prices of rubber seem reasonable to us, and there is a possibility of the market's picking up in the near future, although the season may not be propitious for this. The prices paid to-day were so fantastic and irregular that it would be unwise to draw any conclusion from them as a basis for the average decline, but on the whole, the decline amounted to about 15 per cent. (or about 3 francs per kilogram), as compared with the prices of the sale a month ago.

As regards plantation rubber, only a few small, medium grade lots were sold at a decline of 5.80 francs—i. e., 22.56 per cent. The "crêpe" I and II were withdrawn for lack of sufficiently high bids.—Zeller, Villinger & Co.

RUBBER STATISTICS FOR MAY.

DETAILS Stocks, April 30kilos Arrivals in May Congo sorts Other sorts	190,058	\$15,061 442,098	415,404		656,759 536,564
Aggregating		1,122,848	1,133,317 361,740	1,105,897	1,537,217
Stocks, May 31	543,863	689,238	771,577	752,914	725,251
Arrivals since Jan. 1	,209,338	1,443,130	1,859,791	1,938,228	2,110,079
Sales since Jan. 1	,657,256	1,879,927	2,380,079	2,187,225	2,738,384

RUBBER ARRIVALS FROM THE CONGO.

June 9 By the steamer Leopoldville:		
Bunge & Co. (Société Générale Africaine) kilos Do (Comptoir Commercial Congolais) Do (Comité Special Katanga) Do (Société Abir) Do (Société Anversoise) Do (Chemins de fer Grands Lacs)	64,400 14,000 3,800 300 225 3,100	
Société Coloniale Anversoise (Cie, du Kasai) Do (Sud Cameroon) Société Equatorial Congolaise	58,000 9,800 300 400 1,450	
L. & W. Van de Velde	4,000	159,775

Plantation Rubber from the Far East.

EXPORTS OF CEYLON GROWN RUBBER.

From January 1 to May 2, 1909 and 1910. Compiled by the Ceylon Chamber of Commerce.

To	Great	Britain		1909. 1910. 216,589 383,285
				86,871 352,122
To	Belgiu	m	 	6,629 14,547
To	Italy .	ny	 ************	7,387 6,932 608 452
To	Austra	lia	 	6,491
10				1,639
			-219,025 pounds; sam	1 201-00

TOTAL EXPORTS FROM MALAYA.

[January 1 to March 31, 1910.] [Reported by Barlow & Co., Singapore.]

To Great Britain2 To other Europe To United States	332,114	To Australia To Ceylon	
To Japan		Total	3,181,762

Three Months' Exports for Three Years.

From Singaporepounds From Penang From Port Swettenham	1908. 483,334 297,892	1909. 574,490 786,903	1910. 780,912 494,122 1,906,728
Total	781,226	1,361,393	3,181,762

EXPORTS FROM THE FEDERATED MALAY STATES.

[During the first three months of 1909 and 1910.]

[Supplied by the Commissioner of Trade	and Commer	ce. J
States. Perak pounds Selangor Negri Sembilan Pahang	1909. 185,961 700,822 261,486 Nil.	1910. 460,254 1,375,758 560,509 65
Total	1,148,269	2,396,586

sis ed

tly

151

75

35

WILLIAM T. BAIRD, President

ROBERT B. BAIRD, Vice-President

RUBBER TRADING COMPANY

38 MURRAY STREET, NEW YORK,

TELEPHONE: 118 CORTLANDT

BOSTON OFFICE: 161 SUMMER STREET
TELEPHONE: 1983-2 OXFORD

TRENTON, N. J., OFFICE; 103 EAST STATE ST.
F. F. FOX, Representative. TELEPHONE: 3592-D, TRENTON.

CABLE ADDRESS CHAUNBAIR, NEW YORK and BOSTON

CRUDE RUBBER

CRUDE RUBBER CONSIGNMENTS SOLICITED

Washed and Broken Down (or Refined) Rubber a Specialty.

RUBBER MAKERS' BRAND

Sublimed White Lead

PRODUCED ONLY BY THE

PICHER LEAD COMPANY

has been the standard for twenty-five years. It is the pigment that gives results, and is guaranteed as to uniformity.

For prices address sales office nearest your plant.

PICHER LEAD COMPANY

SALES OFFICES

CHICAGO, ILL., Tacoma Building

NEW YORK, N. Y., 100 William Street

PITTSBURG, PA., Keenan Building

WAREHOUSES

ST. LOUIS

NEW YORK

SAN FRANCISCO BALTIMORE PHI

CO CHICAGO PHILADELPHIA

BOSTON

PORTLAND, OREGON KANSAS CITY CINCINNATI

WORKS: JOPLIN, MISSOURI

9

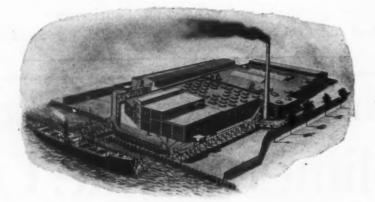
THE H. F. TAINTOR MANFG. CO.

Office: No. 2 RECTOR STREET
NEW YORK

REPRESENTATION OF THE PROPERTY OF THE PROPERTY

Makers of fine

Whiting and Paris White



WORKS, BAYONNE, N. J.

All our whiting is made from selected English and French Chalk, and during the process of manufacture is all WATER-FLOATED, thus insuring its freedom from particles of FLINT, so prevalent in dry ground whiting. We guarantee the uniformity of our product in quality and condition.

Standard for rubber manufacturers for over thirty years. Write for samples and prices.

AND PEERLESS RUBBER COVERED WIRES AND CABLES



Carriage Tires
SOFT RUBBER SPECIALTIES

AND

Indiana and Wabash Single Tube Bicycle Tires

MANUFACTURED BY

The Indiana Rubber and Insulated Wire Co.





MASON Reducing Valves

ARE THE WORLD'S STANDARD VALVES
For automatically reducing and absolutely maintaining an even steam or air pressure.

They are adapted for every need and guaranteed to work perfectly in every instance.

Write for full information and splendid references.

The Mason Regulator Co.

PURE SOFT SULPHUE

PREPARED ESPECIALLY FOR

Rubber Manufacturers

Bergenport Sulphur Works

stablished 1841 Incorporated 16

Original Hanufacturers

T. & S. C. WHITE CO.

100 William Street, NEW YORK

J. SPENCER TURNER CO.

86 WORTH STREET, NEW YORK

Hose and Belting Duck

YARNS, ENAMEL DUCK, OSNABURGS SHEETING AND DRILLS



Stauford



The United Rubber C.

RECLAIMED

AKRON



RUBBER

OHIO

ESTABLISHED 1836

Cable address: "BIFOUNDRY"

INCORPORATED 1850

BIRMINGHAM IRON FOUNDRY

DERBY, CONN., U. S. A.

H. F. WANNING, President
F. D. WANNING, Secretary and Treasurer

Oldest and Largest Makers of
RUBBER MILL MACHINERY
In the United States

SOLE BUILDERS OF THE

SCHOFIELD BIAS SHEAR

(Patented Feb. 19th, 1907)

For Cutting Coated Fabrics, Heavy or Light, Sticky or Otherwise. Used by Makers of Automobile and Bicycle Tires, Hose, Etc.

Machines Built in Two Sizes---for 48-inch and 60-inch Wide Goods. Cuts at Angle of 45° in Strips from \$\frac{1}{2}\$-inch to 35 inches wide.

SAVES LABOR, SPACE AND WASTE

Already Adopted by all the Leading Rubber Goods Manufacturers

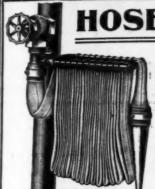
SEND FOR CIRCULARS AND PRICES

MAKERS OF -

"Birmingham" Rubber Mill Machinery

Complete line Washers, Grinders, Mixers, Calenders, Hydraulic Presses, Accumulators, Pumps, Bias Shears, Hose Machinery, Shafting, Gearing, Etc., Etc.

910.



HOSE RACKS and REELS

The Most Complete Line of Hose
Devices for Interior Fire Protection

Send for Catalog No. 26 if you have it not

W. D. ALLEN MANUFACTURING CO. 151 LAKE STREET, CHICAGO 69 Warren Street NEW YORK

Mining Exchange Bldg. DENVER, COL.

Scott Building SALT LAKE CITY, UTAH

Audubon Bldg. NEW ORLEANS, LA.

7 Market Street PITTSBURGH, PA.

The S. & L. Rubber Company

Manufacturers of

RECLAIMED RUBBER
"Trade Mark
Registered"

The highest grade made from Old Rubber Boots and Shoes.
No Foreign Stock Used.

CHESTER.

PA.

The Atlas Chemical Co.

NEWTONVILLE, MASS.

MANUFACTURERS OF

SULPHURET OF ANTIMONY

FOR THE RUBBER TRADE.

Journal d'Agriculture Tropicale,

AGRICULTURAL, SCIENTIFIC, COMMERCIAL.

FOUNDED BY

J. VILBOUCHEVITCH.

164 Rue Jeanne-D'Arc-Prolongée, Paris, (France.)

Subscription: One Year, - 20 Francs.

THE JOURNAL OF TROPICAL AGRICULTURE deals with all branches of tropical cultivation, giving prominence to the planting of Caoutchouc and the scientitic study of Caoutchouc species. The JOURNAL is international in character, and is planned especially to interest readers in all lands where the French language is spoken or read.

SULPHUR

SROCKLYN SULPHUR WORKS,
Manufacturers of
Double Refined and Sublimed
FIGUR SULPHUR
Expecially adapted to the use of

Especially adapted to the use of RUBBER MANUPACTURERS

BATTELLE & RENWICK

GRINDING MILLS

FOR-

RUBBER RECLAIMING



GRINDING MILLS FOR GUAYULE

E. H. STROUD & CO.

Engineers and Manufacturers

30-36 La Salle St.,

CHICAGO, ILL.

Bound Yearly Volumes of

The India Rubber World

For Sale at This Office PRICE \$5 EACH, PREPAID.

THE ALUMINUM FLAKE COMPANY

Physical condition remarkable. MINERS AND REFINERS OF Base, Metallic Aluminum Gravity 2.58 An ORIGINAL PIGMENT, Suited to All Lines of Rubber Work

ALUMINUM FLAKE

Absolutely Inert It toughens Rubber, gives it life and lightens gravity

THE ALUMINUM FLAKE COMPANY, Akron. O.

The Carter Bell Mfg. Co.

150 Nassau Street, New York Rubber

WHITE



RUBBER PROOFERS

OF CLOTH FOR THE-CUTTING-UP-TRADE

RUBBER SHEETING AND SPECIAL COATED FABRICS ATLANTIC RUBBER COMPANY

Trade Mark Hyde Park, Mass.

The only perfect rubber solvent; non-poisonous; free from disagreeable odor. Used largely in making rubber cements and acid solutions for cold vulcanisation. More powerful and effective than petroleum benzies.

Barrett Manufacturing Co. Frankford, Philadelphia

REFINED

FOSSIL FLOUR — TRIPOLI — SILICA

Leaders in Quality

OXFORD TRIPOLI CO., Ltd., 11 Broadway, NEW YORK





Syringes of all kinds, Irrigator Sets, Stop Cocks, Spray Mounts. All Kinds of Surgical Hard Rubber Goods.

AUGUST KIBELE & CO., Weissenfels, Germany

CHEMICAL COMPANDED BY AND STATE OF THE INDICATE HILL BY AND STATE OF THE INDICATE HILL BY AND STATE OF THE INDICATE HILL BY AND STATE OF THE INDICATE OF THE I

SUBSTITUTES, free from Acid (Seringa Brand), WHITE, DARK AND RED.

SULPHUR SPECIALLY PREPARED FOR THE RUBBER TRADE.

One of our largest customers report that it gives on analysis, Mineral
Matter .036%, reaction neutral; Arsenic absent, and in our opinion is an
exceptionally good sulphur and free from acid.

CORRESPONDENCE INVITED.

RECLAIMING COMPOUNDS

Farrington Company

MFG. CHEMISTS

Metropolitan Tower, N. Y.

15 State St., Boston

F. R. Howell Brass Works 122 and 124 No. Franklin St., PHILADELPHIA

BRASS HOSE FITTINGS

COUPLINGS Water, Steam, Expansion, Underwriter, Jo. es', Rock Drill, Suction, Etc. Special Couplings to order.

PIPES, NOZZLE TRIMMINGS, REDUCERS, ETC. NIPPLES,

FIRE DEPARTMENT SUPPLIES

We Make Anything that Goes on Hose ALL WORK GUARANTEED. WRITE FOR PRICES.

RUSSIAN-AMERICAN INDIA RUBBER COMPANY

"TREUGOLNIK"

ST. PETERSBURG, RUSSIA.

Rubber shoes. Mechanical rubber goods of all kinds. Makers of the "Kleanwell." stee, rubber sponges. In rubber sponges represented in the United States by

Messrs. Alfred H. Smith & Co., New York, 84-86 Chambers St.

RELIABLE RUBBER CO., Inc.

Rubber Clothing, Sundries and Specialties

Factory: BRONXVILLE, N. Y. Telephone: 110 Brouxvi

Main Office: TUCKAHOE, N. Y.

Correspondence Solicited

I, 1910.

n, O.

ring Co.

elphia

AIH

fer.

ES,

e

3.

C-

CATS PAW
CUSHION RUBBER HEELS
TREAD SOFTLY
STEP SAFELY

THAT PLUG
PREVENTS
SLIPPING
CUSHION RELE
PROSTER RUBBER CO., SHOE DEALER
BOSTON, MASS.

"WHAT I SAW IN THE TROPICS"

By

HENRY C. PEARSON

A BOOK FOR RUBBER PLANTERS
Price, Three Dollars

THE INDIA RUBBER PUBLISHING CO.

395 BROADWAY, NEW YORK



Look for the "STAR" on

SEAMLESS RUBBER GOODS

It Stands for QUALITY and DURABILITY

The Star Rubber Co. Office and Works, OHIO,

A Rubber Filler of Quality PURE TRIPOLI FLOUR

98.1 per cent. Silica (Si 02)

Specific Gravity, 2.31

Water Absorption, 56 to 60 per cent.

Made by American Tripoli Company,

Seneca, Missouri

Miners of Tripoli and Grinders of Pure Tripoli Flour

Lower in Specific Gravity than any Competing Product.

Send for Sample and Prices

Furnish Us Your Address

if you are interested in the EUROPEAN India-rubber, Gutta-percha, Asbestos, and Celluloid industry, so as to enable us to send you free of charge a sample copy of the "Gummi-Zeitung," the leading organ of the Continental manufacturing interest. Address:

GUMMI-ZEITUNG

Charlottenstrasse 6.

BERLIN S. W.,

Germany

Le Caoutchouc & La Gutta-Percha

49, Rue des Vinaigriers, PARIS (10e), FRANCE,

New York Office: No. 43 WEST 34th ST.

Representative---CH. DIEN

The only Journal in the French language dealing with India Rubber and Gutta-percha and the industries connected therewith, including Asbestos, Celluloid, and Insulating Materials. Published on the 15th of each month.

ANNUAL SUBSCRIPTION: 26 FRANCS.

An unexcelled advertising medium for firms wishing to intreduce their products into France and the French colonies.

Specimen copies free. Tariff of advertisements on

nand.

Small Advertisement Department.

SITUATIONS WANTED.

POSITION WANTED as manager or superintendent of a progressive rubber manufacturing firm, by man who has practical experience from the washer up. Am A-1 chemist and have up-to-date compounds and modern methods of manufacture. Experience covers full line of meuchanicals, packings, tires, etc. Am thoroughly posted on Guayule and similar gums, 'reclaim own waste. Am at present employed as manager, but wish to connect with larger firm Only high grade position where exceptional ability would be suitably rewarded will be considered. Address P. O. Box 555, care of The India Rubber World.

WANTED.—Responsible position by young man with 15 years' experience; having worked my way from common laborer to superintendent. I thoroughly understand construction of auto tires, tube, bicycle tires, solid tires, and all kinds of molded work. Designing molds, erecting and running of all rubber maciniery, good formulaes. Good reference. Address P. O. Box 556, care of THE INDIA RUBBER WORLD.

POSITION WANTED.—A fully experienced man, with a complete practical knowledge of the rubber textile business, is now open for a change. Will take charge as superintendent or general foreman. Understands compounding, spreading and kindred processes, and making up all kinds of rubberized textile goods. Have own formulaes and cures. Energetic, and a hustler. Address P. O. Box 557, care of The India Rubber World.

SUPERINTENDENT.—Position as superintendent wanted by a thoroughly practical rubber man, a hustler, sober and industrious. Can give excellent results in manufacture of tires and mechanical goods. Now employed. Excellent references. If you want a worker, answer. Address Box No. 568, care of The India Rubber World.

SUPERINTENDENT.—Position wanted as superintendent of a mechanical rubber goods factory by a thoroughly competent man. Can handle help and know all the up-to-date methods of manufacture. Good compounder and organizer. Address Box No. 569, care of The India Rubber World.

RUBBER PLANTER.—Englishman, 12 years' experience in rubber, cocoa and other tropical produce, now in charge of extensive plantations in Republic of Panama, desires change. The planting out and organizing of new estates preferred. Highest references, including Agricultural Department, British Colonial Civil Service. Address Box No. 521, care of THE INDIA RUBBER WORLD.

SITUATIONS OPEN.

WANTED.—By leading German rubber mills practical experienced man to organize and manage a recovering plant. Preferred skillful foreman knowing the manufacturing of technical and molded rubber goods. State salary and references. Address Box No. 563, care of The India Rubber World.

WANTED.—Designer and cutter by large rubber manufacturer. State experience, salary desired. Address Box No. 564, care of THE INDIA RUBBER WORLD.

WANTED.—An experienced cotton-hose man; one familiar with Delaski Loom; must thoroughly understand the manufacture of cotton hose for all-purposes. Address QUAKER CITY RUBBER COMPANY, Wissinoming, Philadel-purpose. (559)

WANTED.—In a factory making mackintoshed goods a man thoroughly experienced in rubber compounding for doubling work. State experience, references and wages asked. Address Box No. 561, care of THE INDIA RUBBER WORLD.

WANTED.—Young man, as assistant to the manager of rubber factory manufacturing full line mechanical goods, including automobile and bicycle tires; must be experienced; one able to assist in sales and publicty preferred. Apply stating age, experience and salary expected. Address Box No. 562, care of The India Rubber World.

FOREMAN SPREADER WANTED.—Good opportunity for the right man. Apply fully in confidence to Box No. 565, care of THE INDIA RUBBER WORLD.

WANTED.—Able office young man to assist in sales manager's office. Must be a good correspondent and well posted in mechanical rubber goods, packings, etc. State age, experience, salary desired to start, also the names of the firms you have been connected with. Address Box No. 567, care of THE INDIA RUBBER WORLD.

WANTED.—A man to take entire charge of automobile tire department. Must understand construction and production thoroughly. Present capacity small, growing rapidly, thereby giving good opportunity for advancement. State experience and where employed. Also salary expected. Address Box No. 558, care of The India Rubber World.

CHEMIST WANTED. -- For experimental and research work in oils and rubber substitutes. Application should contain a record of your past. Address "Research," care of The India Rubber World. (575)

RUBBER SUBSTITUTES.—Important European factory wants agents for the United States and Canada. Address P. F., care of THE INDIA RUSSEZ WORLD. (353)

BUSINESS OPPORTUNITY.

WANTED.—To get in communication with person desiring to invest in rubber reclaiming plant, advantageously located, with profitable capacity, up-to-date process, established reputation and assured market. Plant now closed. Address Box No. 372, care of The INDIA RUBBER WORLD.

NEW COMMERCIAL STAPLE ARTICLE.—Druggists' sundries; want purchaser for patent right, United States and foreign countries. No expensionanufacturing plant necessary. Reasonable proposition for cash. Correspondence with foreign manufacturers solicited. Address, Drawer Four, St. Louis, Mo.

BALATA BELTING.—Foreigner, a professional, with many years' experience in the manufacture, wishes to come in connection with a party interested in the building of balata belting factories in the United States and Canada. Address Box No. 493, care of The India Rubber World.

PARTNER wanted to develop rubber plantation, owned by experienced planter. \$10,000 buys half share in property, which is partly planted. Will plant 600,000 trees. First class references. No agent need apply. Under rare chance. Address Box No. 546, care of "The India Rubber World."

FOR SALE.

FOR SALE.—Two (2) gutta percha washers (Binningham make), 34" x 23" new, never run. Address Box No. 526, care of The India Rubber World,

FOR SALE.—Or License on Royalty, a lot of patents on rubber working machines, also the patents, on a universal necessity for all, a Bonanza in Rubber. Address P. O. Box No. 2927, Boston, Mass.

FOR SALE.—725 hectares of best rubber land on navigable river with 12,000 castilloa trees 2 to 7 years old. 100,000 more will be planted this season. Price \$15,000 gold. Addres "STANDS INVESTIGATION," care of "The India Rubber World." (551)

RUBBER LANDS.

The Orizaba Rubber Plantation Co., operating in the state of Chiapas, Mexico, own and offer for sale selected rubber lands adjoining their own producing plantation, in tracts of 1,000 to 10,000 acres. Contracts will be made if desired to improve the same or furnish selected seed in large quantities from their own trees. The cultivation of Castilloa rubber in this particular district is an unquestioned financial success. Address J. B. SANBORN, president, No. 324 Dearborn street, Chicago, Ill, U. S. A. (449)

RUBBER MILL MACHINERY WANTED.

WANTED.—Vulcanizer that will pass Philadelphia inspection for 125 lb. pressure; about 5 ft. diameter, 18 ft. long. Address QUAKER CITY RUBBER COMPANY, Wissinoming, Philadelphia. (560)

SPREADING MACHINES.—Wanted several 36 ins. and 63 ins.; must be in good condition. Address Box No. 566, care of The India Rubber World.

FOR SALE.—We have for sale, 2-96 Spool Hose Braiders which have been used very slightly and the machines are as good as new. Will make interesting price. Address Box No. 570, care of THE INDIA RUBBER WORLD.

RUBBER MILL MACHINERY FOR SALE,

FOR SALE.—One combination up-to-date calender, size of rolls, 16x44-One new 20x60 up-to-date combination calender. Twenty (20) mills, grinders, crackers and washers of different sizes. Two (2) 24x24 Hydraulic 2-opening presses. One 40x42 4-opening Boomer & Boschert Press. One large heave use Wright Corliss Engine, good for 400 h. p. Several smaller engines. All kinds of pumps, churns, molds, bicycle molds, buffing machines, boilers, tanks. Other rubber mill machinerv all in the best of condition and practically as good as new for sale, cheap, for cash. Address Philip McGrory, Trenton, N. J.

RUBBER MACHINERY We carry a large stock and it will pay you to write us if you want to buy or sell. Factories dismantled.

W. C. COLEMAN CO., 161 Summer Street, Boston, Mass.

AGENCIES WANTED.

We want agencies for the latest specialties in the Supply Line for Electric and Steam Power Plants. Up to date mechanical devices for saving time and labor. New things of merit for engineers and other buyers at factories, breweries, tanneries, laundries, mills, etc. Active representation by personal canvass. Good references. Address W. A. CARROLL Co., INC., 26 Steuart St., San Francisco, Cal. (574)

IQIO.

rest in

closed.

nt pur-pensive spond-R, St. (573)

s' ex-inter-s and

expeh is . No re of

X 23" ORLD.

rking (549)

iver be

ES-551)

lb sea so)

be LD.

.

ors, ng ll s, e-c-

d

TYPKE&KING, Ltd., 18, MINCING LANE, LONDON, E. C., ENGLAND.

JOSEPH CANTOR, AGENT IN U. S., 21-24 STATE STREET, NEW YORK

RUBBER SUBSTITUTES

FREE FROM ACID. MADE FROM REFINED RAPE SEED OIL.

SULPHURETS OF ANTIMONY CRIMSON & GOLDEN

GUARANTEED RELIABLE, AND NOT TO VARY.

First Qualities. ' (ES)



Brand.

GRIMSON and GOLDEN SULPHURETS OF ANTIMONY

Always contains same constant percentage of Free Sulphur. Actien Ges. Georg Egestorff's Salzwerke und Chemische Fabriken

HANOVER, GERMANY

A MAGAZINE OF TROPICAL PLANTING.

L'Agriculture des Pays Chauds

Monthly Bulletin of JARDIN COLONIAL of France and of the Experimental Stations in the Colonies. Organ of the Ministry of the Colonies—Inspection general of Colonial Agriculture. Record of Official Regulations, Decrees, etc. Special and Authentic Articles on Various Tropical Cultures. Prominent Attention to Indta-Russes.

Annual Subscription: so france (\$4).

AUGUSTIN CHALLAMEL

17, Rue Jacob, PARIS, FRANCE

RELIABLE, EFFECTIVE, AND OF HIGHEST GRADES LITHOPONE

Sulphate and Carbonate of Barytes, Sulphate of Lime, Etc. GABRIEL & SCHALL, Importers

205 Pearl Street

GRASSELLI'S RUBBER MAKERS' WHITE

A Zinc Product More Effective than Zinc Oxlde

COLOR, STRENGTH, LIFE, UNIFORMITY

Highly Specialized for the Rubber Trade

THE GRASSELLI CHEMICAL COMPANY

60 Wall Street, New York

Cleveland, Ohio

THE TROPICAL AGRICULTURIST

and Magazine of the Ceylon Agricultural Society.

THE TROPICAL AGRICULTURIST (fully illustrated) is now an official publication with special scientific papers in addition to many of its old features.

Edited by DR. J. C. WILLIS, Director of the Royal Botanic Gardens, Ceylon.

RUBBER CULTIVATION AND THE CHEMISTRY OF RUBBER. form one of the features of the journal; full information on Ceylon and Malay Penissula methods and progress. All about Tea, Coffee, Cacao, Tobacco, Cinchosa Cinnamon, Fibre Plants, Cocoanuts and other Palms, Citronella, Lemon Grass and Earential Oil grasses, and all tropical products.

Rates of Subscription for America, including Postage. YEARLY, \$5.50. | ARVANCE, \$5.00.

THE TROPICAL AGRICULTURIST circulates throughout the world, especially in the Tropics, and is a first-class advertising medium. The rates being very moderate Special advantageous terms to American advertisers.

A. M. and J. FERGUSON, "Ceylon Observer" offices, Colombo, Ceylon Manuals and Publications on all Tropical Planting Subjects.

Directory of the Rubber Trade of the United States and Canada (1908). Price \$1.50.

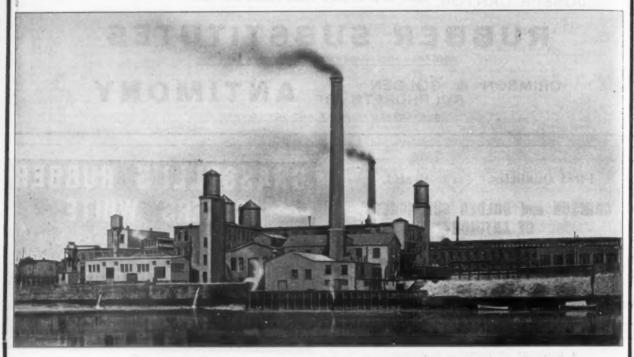
THE INDIA BUBBER PUBLISHING CO., 305 Broadway, New York.

ALUMINITE The New Filler for Your Compounds The Supt. of one of the most prominent rubber factories easys: "Aluminite is far superior to Flake, Baryles, Paris White, Whit

TEST SAMPLES SENT ON REQUEST

THE CAWN MINING & MANUFACTURING CO., Canton, Ohio, U. S. A.

ESTABLISHED 1880



FACTORIES AND WAREHOUSE, PHILADELPHIA, PA.

Philadelphia Rubber Works

All Grades of

RECLAIMED RUBBER

OFFICES=

Land Title Building
PHILADELPHIA, PENNSYLVANIA, U. S. A.

OIOL

Double Single End Spreaders, Doubling Machines, Churns etc.

Write for Catalogue and Prices

AMERICAN TOOL MACHINE CO

Pirelli @ Co.

MIT.AN. (Italy)

AMERICAN BRANCH TIRE DEPARTMENT, NO. 206 BROADWAY, NEW YORK.

General India Rubber, Guttapercha and Asbestos Manufacturers

ELECTRIC WIRES AND CABLES

Works in Milan-Spezia & Villanueva y Gelfru, (Spain)

Export: Agencies in all leading Countries Grand Prize and 2 Gold Medals, St. Louis, 1904

GRAND PRIZE FOR TIRES

Milan, 10



HYDRAULIC

STEAM PLATE

PRESS

FOR

Mechanical Goods

Notice new features SEND FOR CATALOGUE

Boomer & Boschert Press Co.

336 West Water Street

SYRACUSE, N. Y.

THE

NORTH BRITISH

RUBBER CO., Ltd.



Manufacturers of

INDIA RUBBER BELTING

OVERSHOES AND CANVAS SHOES HOSE OF EVERY DESCRIPTION

PACKING AND VALVES

BICYCLE AND MOTOR BICYCLE TIRES
AUTOMOBILE TIRES

CARRIAGE TIRES

MATS, MATTING AND RUBBER TILING PRINTERS' BLANKETS

HOT WATER BOTTLES, &c., &c., &c

¶ If you are looking for the best obtainable in India Rubber Goods for Mechanical, Engineering or Scientific Purposes, you should write us for terms.

THE NORTH BRITISH RUBBER CO., Ltd. CASTLE Edinburgh, Scotland

43 COLBORNE STREET, ONT. CANADA

(301

FEDERAL RUBBER COMPANY

High Class Moulded and Mechanical Rubber Goods

AUTOMOBILE CASINGS AND INNER TUBES

New England Agents:

NEW YORK OFFICE:

STANDARD TIRE AND RUBBER CO. 102 Portland Street Boston, Mass.

211 WEST 58th STREET

MILWAUKEE, WIS.

Factory: CUDAHY, WISCONSIN

CONTINENTAL RUBBER

........

Hose All Kinds Packing All Kinds Tubing All Kinds Molded Goods Tires All Kinds Diaphragms All Kinds Gaskets All Kinds Washers All Kinds Sash & Channel Rubbers Reclaimed Rubber



Band Saw Bands Channel Rubbers Dredging Sleeves Horse Shoe Pads Packer Rubbers Plumber Rubbers Truck Wheel Covers Typewriter Platens Valves

HIGH CLASS

HAVE YOU TRIED SPEAIGHT'S CHLORIDE OF SULPHUR?

Geo. W. Speaight Chemical Co. 248-56 North 10th Street, Brooklyn, N. Y.

Also Dealers in

Carbon Bisulphide and other supplies for Rubber Manufacturing

CAGO RUBBER CLOTHING CO. Rubber Clothing, Mackintoshes

Factory and Main Office, RACINE, WIS.

CHICAGO OFFICE, 22 FIFTH AVENUE

MANUFACTURERS OF

Auto Apparel, Rubberized Fabrics and Specialties



The New Crane Buckle

when used on Women's Arctics, absolutely cannot tear their skirts.

Will not cut the fabric on Men's Arctics.

Simple, neat, easily tightens the

Readily fastened and unfastened.

CRANE BUCKLE CO.

9 Pearl Street

Boston, Mass.



Rubber Trade Directory (1908).

A FEW COPIES REMAIN WHICH ARE OFFERED AT THE REDUCED PRICE OF \$1.50

The first American Directory of Rubber Factories and Distributing Houses. Every State Covered. It contains nearly 300 large pages (9x6 inches), is conveniently arranged and neatly got up.

at "The India Rubber World" Office

ESTABLISHED 1855.

Geo. A. Alden & Co.,

IMPORTERS OF

India Rubber and
Gutta Percha,
77-79 SUMMER STREET,
BOSTON

WALLACE L. GOUGH CO.

IMPORTERS O

Crude India Rubber Gutta Percha and Balata

108 Water Street, New York

Telephone 2563 BROAD, N. Y. Cable Address "FICUS"

THE ALKALI RUBBER Co.

AKRON, OHIO

MANUFACTURERS OF



HIGH GRADE RECLAIMED RUBBER

Containing No Oils or Other Added Adulterants

A Live, Permanent Stock

DOES NOT HARDEN OR DRY OUT AFTER COMPOUNDING

Use Less Crude Rubber

PEQUANOC RUBBER COMPANY

MANUFACTURERS OF

Pure Reclaimed Rubber

BY AN IMPROVED PROCESS.

A strictly high-grade, superior product. Absolutely bone dry, clean and reliable at all times. Specially adapted for the insulated wire trade.

Factory and Office:

BUTLER, NEW JERSEY.

SAMPLES AND PRICES ON APPLICATION.

Telephone: 16 Butler.

SUBSTITUTES OF GUARANTEED QUALITY RUBBER

WHITE AND BROWN RAPE AND ALL GRADES OF BLACK Absolutely free of acid and alkali

Samples and quotations cheerfully furnished upon request

TYSON BROTHERS & RICHARDSON, Incorporated

Factory and Office : STAMFORD, CONN.



YERDON'S IMPROVI HOSE BANDS

Lead all others. Most durable and efficient for all kinds of Water, Steam and Air hose. Their "Grip" is sure and effective. They are non-corrosive, will not rust, and can be used repeatedly.

EVERYBODY SHOULD USE THEM

for samples, prices and discounts, address

WILLIAM YERDON

Dept. C

FORT PLAIN, N. Y.

THE ORNAMENTAL IRON WORK CO. RUBBER WORKERS REQUIREMENTS

All kinds of Dipping Machines, Dipping Racks, Form Holders, Curing Racks, Shoe Cars, Shoe Sticks, Stock Bins, Lockers, Mill Room Cooling Tables, Etc.

AKRON.

OHIO

EMBOSSING CALENDERS

For Artificial Leather, Oil Cloth, Carriage and Automobile Covers

DRYING MACHINES

with Copper or tinned iron, Cylinders for Cotton Duck, Drills and Sheetings

The Textile-Finishing Machinery Co.

Office, No. 83 Exchange Place PROVIDENCE, R. I.

Vacuum Drying Apparatus

SHEET and RECLAIMED RUBBER **EMIL PASSBURG SYSTEM**

Over 2,000 Apparatus in Successful Operation on Various Materials.

The Passburg (Patent) "VACUUM DRYING APPARATUS" is no

They are installed in all of the principal rubber manufactories in this 300 chambers in daily operation drying rubber and rubber compounds.

Particulars upon application.

J. P. DEVINE CO.,

428 Brisbane Bldg.,

BUFFALO, N. Y.

BEFORE YOU BUILD A RUBBER MILL

Or add to its construction communicate with us

We Are Practical Rubber Mill Engineers, Architects and Construction Specialists Save money by availing yourself of methods based on many years of "knowing how"

AKRON RUBBER ENGINEERING CO.

Everett Bldg., Akron, O.

McGRAW TIRE AND RUBBER COMPANY

to the street of the street of

MANUFACTURERS

Imperial Brand High Grade Auto Tires

General Office and Factory: EAST PALESTINE, OHIO

d



TUB WASHERS



THE SURE WAY TO REMOVE SAND AND BARK
THE TURNER, VAUGHN & TAYLOR CO.

CUYAHOGA FALLS, OHIO, U. S. A.

RUBBER STOPPLES, HEELS, HORSE SHOE PADS, TUBING

AND GENERAL LINE MOLDED AND MECHANICAL GOODS

WRITE FOR PRICES

KEYSTONE RUBBER MFG. CO., 135-141 East 11th St.

The Eastern Reclaimed Rubber Co.

Our Brand "VIKING" will of itself meet the M. C. B. Spec. for 2-8 stretch

McTernen Rubber Company Manufacturers of DRUGGISTS' RUBBER SUNDRIES and MOULD WORK

READING, MASSACHUSETTS, U.S.A.

SOME FIGURES



From the Royle Perfected Tubing Machine you ought to get about five thousand feet more hose a day of the smaller sizes, than from less speedy machines.

That means an increase per year of approximately a million and a half feet of hose.

Multiply this increase by your profit per foot, and you will have some idea of the profit you are losing without the Royle Machine.

Write for Catalog and Prices

JOHN ROYLE & SONS, PATERSON, N. J., U. S. A.

Rapid-Producing Tubing Machines, Insulating Machines, Circular Looms

ESTABLISHED 1889

HAGEMEYER & BRUNN

COMMISSION MERCHANTS

AGENTS LINHA DE VAPORES PORTUGUEZES

PARA, MANAOS AND BENGUELLA

No. 9 STONE STREET.

NEW YORK

TRENTON
SCRAPRUBBER SUPPLYCO.
PUT RUBBER SCRAP

TRENTON, NEW JERSEY

H. A. ROSENTHAL

Formerly of Gordon & Rosenthal Buy and Sell at Wholesale

SCRAP RUBBER

TRENTON, N. J.

M. KAUFMAN

ALL & RUBBER

Ship Us "We Treat You Right"
113-119 NO. SHELDON ST., CHICAGO

E. F. NORTON & CO. 718-20 South CHICAGO, ILL

Sellers of SCRAP RUBBER

ESTABLISHED 1852

GEORGE P. MILLARD

Honest Weights
Square Deal

Wholesale Dealer in OLD RUBBER

Weekly Quotations Sent on Request

Office and Warehouse, CLYDE, N. Y.

Scrap Rubber MEYER COHN

Hannover, Germany

United States Offices:

117 Chambers St., New York

WHITE RUBBER SUBSTITUTE

Solid and Powdered

T. C. ASHLEY & CO.

683 Atlantic Ave., Boston

Phone 308 Charlestown.

CABLE ADDRESS. "NORTONCO-BOSTON." Codes A. B. C., 4th and 5th Edition.

'Phone 196-5 Medford.

M. NORTON 8

RUBBER SCRAP.

RUBBER MACHINERY
BOUGHT AND SOLD.

217 Rutherford Avenue CHARLESTOWN, Mass. Storehouse: Medford.

JOSEPH GORDON

Successor to GORDON & ROSENTHAL.

Buy-Sell

SCRAP RUBBER

TRENTON, N. J.

PHILIP McGRORY,

TRENTON, N. J.

Wholesale Dealer In SCRAP RUBBER
THE NIGHEST CASH PRICE PAID FOR NEW AND OLD, CURED AND UNCURED
SCRAP RUBBER OF ALL KINDS.

Second-Hand Rubber Mill Machinery Bought and Bele

TALC LIME WHITING

W. H. Whittaker 245 Front Street N. Y. City

ALSO SPECIAL

RUBBER REDS

1, 1910.

CO.

SELL

AGO

aker eet Established 1873.

Cable Address, UNITMOSQUE.

P. O. Box 732.

WM. H. CUMMINGS & SONS
BUY AND SELL RUBBER SCRAP.

54-56 Harrison Street, New York, U. S. A.

E. BERS & CO.,

ESTABLISHED 1890

CABLE ADDRESS: BERSANDO, PHILA,
CODES LIEBERS
PRIVATE

ALWAYS OPEN FOR ORDERS NO MATTER HOW LARGE OR SMALL.

PHILADELPHIA AND NEW YORK.

FOREIGN AND DOMESTIC CORRESPONDENCE SOLICITED.

SCRAP RUBBER.



MAIN OFFICES AND WORKS: Downham Mills, Tottenham, London.

J. SCHNURMANN

London, N., ENGLAND

United States Offices: Manager, HERMANN WEBER

150 Nassau Street

NEW YORK

Large Quantities of

Old Russian Rubber Boots and Shoes

well sorted according to the American standard packing circular No. 3, always to be had at

M. J. WOLPERT, Odessa, Russia

the street energical to the street energing at the street energing of the street energing o

Codes: A, B, C, 4th and 5th Editions

Cable Address: "WOLPERT, ODESSA"

TELEPHONE CONNECTION: 3522 BROAD

WM. EISERMANN

RUSSIAN and SCANDINAVIAN OLD RUBBER SHOES, also FOREIGN SCRAP RUBBER
15-25 WHITEHALL ST.

NEW YORK CIT

CABLES: MASSAI, NEW YORK. LIEBER'S & A. B. C. 5th Ed.

TELEPHONE 2435 BROAD

ROBERT BADENHOP

Crude Rubber, Balata, Gutta Percha 82 BEAVER STREET, NEW YORK

PURE OXIDE OF ZINC

Specially Prepared for Rubber Manufacturers' Use

"SPECIAL" BRAND ALSO FRENCH PROCESS

FLORENCE BRAND

Test your purchases: Pure Oxide of Zinc is completely soluble, without odor and without effervescence, in dilute hydrochloric acid.

THE NEW JERSEY ZINC COMPANY

National City Bank Building, 55 Wall St., New York City ALSO MAKE GOOD LITHOPONE

SUBLIMED LEAD

St. Francois White St. Louis Blue Superior Products

Specially Adapted for Rubber Manufacturers

UNIFORMITY

STRENGTH

FINENESS

St. Louis Smelting & Refining Co.

Factory: Collinsville, Ill.

Sales Office: 613-614 Frisco Bldg., St. Louis, Mo.

WAREHOUSES:

New York Philadelphia

Pittsburg

Cincinnati

Cleveland

Chicago

St. Louis

Kansas City

Y I, 1910.

THE STOCKTON RUBBER COMPANY,

BELL TELEPHONE.

STOCKTON, NEW JERSEY, U. S. A.

Manufacturers of all kinds of RECLAIMED RUBBER

D. J. PRICE, Superintendent and General Manager

J. J. COLLINS, President

J. C. WALTON, Sec. & Treas.

J. W. KUMPH, MIII Supt.

DANVERSPORT RUBBER CO. RECLAIMED RUBBER

WASHING, GRINDING AND RECLAIMING SOLICITED

241 A ST., BOSTON Telephone Main 241

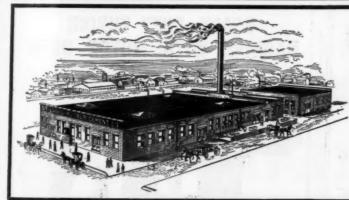
DANVERSPORT, MASS.
Telephone Danvers 38-2

NEW JERSEY RUBBER COMPANY

MANUFACTURERS OF ALL KINDS OF

RECLAIMED * RUBBER

Office and Factories, LAMBERTVILLE, NEW JERSEY



CEMENT SPECIALISTS

Our large factory is equipped with new, especially designed machines for manufacturing and putting up cements. By reducing our labor cost, we have greatly added to quality.

Our packages are the most attractive in the world. Goods put up under customer's name and brand.

We manufacture Cement for every trade.

St. Louis Rubber Cement Co.

3044-50 Lambdin Avenue, St. Louis, Mo.

WESTMORELAND RUBBER MFG. CO. G R A P E V I L L E , P A .



MANUFACTURERS OF

HIGH GRADE REGLAIMED RUBBER

CLARK'S Reliable Tubing Machine

FOR THE MANUFACTURE OF RUBBER TUBING AND CORD, (And also the Covering of Electrical and Telephone Cables.



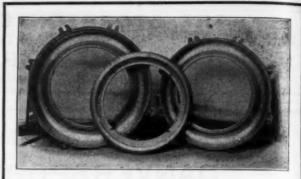
MANUFACTURED IN 4 SIZES BY

EDRED W. CLARK, MACHINIST,

Rubber Moulds and Rubber Machinery,

Screw and Hydraulic Presses a Specialty

Nos. 12-14 WELLS STREET, HARTFORD, CONN



Manufacturers of -

WASHERS, CRACKERS, GRINDERS, VUL-CANIZERS, HYDRAULIC PRESSES AND KNOCK SCREW PRESSES, JAR RING LATHES, AUTOMOBILE AND VEHICLE TIRE MOULDS AND SPECIAL MOULDS OF ALL KINDS.

Write for Photos and Prices of Machines

John E. Thropp's Sons Co. TRENTON, N. J., U. S. A.

Wm. R. THROPP & SONS' CO.

MANUFACTURERS OF

RUBBER WASHERS, GRINDERS, WARMERS, SHEETERS, REFINERS AND CALENDERS

AUTOMATIC JAR RING CUTTING LATHES

HYDRAULIC STEAM and KNOCK SCREW PRESSES

IMPROVED DUCK SLITTERS

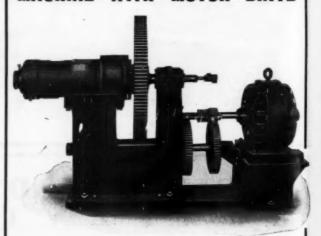
VULCANIZERS of all DIAMETERS and LENGTHS

AUTOMOBILE and VEHICLE MOULDS A SPECIALTY

MOULDS and SPECIAL MACHINERY

TRENTON, N. J., U. S. A.

HEAVY DUTY TUBING MACHINE WITH MOTOR DRIVE



THE ADAMSON MACHINE CO., Akron, O.

Manufacturers of

Rubber Working Machinery of Standard and Special Designs, Automobile, Bicycle and Carriage Tire Molds IOIO

C

G

E

S

Ed. F. Haley, President Moberly, Mo. Andrew Mackenzie, Vice-Prest. Apartado No. 1393, Mexico, D. F. Jas. V. O'Leary, Sec'y-Treasurer Moberly, Mo. E. F. Gutekunst, Chief Counsel Moberly, Mo.

THE TABASCO-CAMPECHE TIMBER and FRUIT COMPANY

(Incorporated

For the purpose of taking over additional properties, which include an enormous amount of Mahogany Timber, and approximately

60,000 cultivated, producing 9 year old Rubber trees

and to enable us to plant several thousand acres of Rubber trees, we offer, for prompt acceptance, at par value of \$1,000 per share, a limited number of shares of our preferred stock, which bears a 10% cumulative annual dividend.

Application for this stock should be accompanied by draft or certified check for amount desired, payable to THE TABASCO-CAMPECHE TIMBER AND FRUIT COM-PANY, and forwarded to

L. B. ADAMS.

Suite No. 109, No. 1 Broadway, New York, N. Y.

The Tabasco-Campeche Timber and Fruit Company
JEFFERSON BUILDING
MOBERLY, MISSOURI

"FUNTUMIA ELASTICA" RUBBER
PRODUCED FROM OLD FOREST TREES
Mabira Forest (Uganda) Rubber Co., Ltd.

on Office: 46 LEADENHALL ST., E.

This rubber has sold up to \$2.30 or 92. 41/4. (fine hard Para same day 82. 101/4.) per lb.) in the London market, and has been pronounced by leading experts and manufacturers to be unsurpassed for strength and general utility. Stronger than "fine hard," clean, pure and dry. It combines with the superiority of gums derived from old forest trees the advantages of the plantation system of preparation. The company has sold on a single contract 36 tons of this rubber at \$2\$ per pound.

LET See The India Rubber World, March 1, 1910—page 202.

"RUBBER TIRES AND ABOUT THEM"

By HENRY C. PEARSON

A BOOK FOR EVERYBODY WHO HAS TO DO with RUBBER TIRES

Price, Three Dollars per Copy

THE INDIA RUBBER PUBLISHING CO.

INTERNATIONAL RUBBER AND ALLIED TRADES

EXHIBITION

ROYAL AGRICULTURAL HALL, LONDON JUNE 12-28, 1911 (15 Days)

Prospectus, Plan and Rates for Space on Application

D. FULTON, Secretary

A. STAINES MANDERS, Organizing Manager

75, CHANCERY LANE (HOLBORN), LONDON, W. C.

Reference (by permission)-Henry C. Pearson, Esq., Editor "The India Rubber World"

BOSTON

CHICAGO

PHILADELPHIA

J. H. LANE & CO.

110 WORTH ST., NEW YORK

Automobile and Bicycle Tire Fabrics

FABRICS in REGULAR and SPECIAL CONSTRUCTIONS

Ducks, Sheetings, Drills and Osnaburgs

Yarns of all kinds

PARKER, STEARNS & COMPANY

Makers of

Fine Rubber Goods

286-300 Sheffield Avenue

BROOKLYN, N. Y.

ACID PROOF ALKALINE PROOF ELECTROLYSIS PROOF

Pure Natural Hydrocarbon, Elastic Resilient, used extensively in Mechanical Rubber Goeds, Insulation, and Hard Rubber.

KAPAK

NO PITCH NO TAR NO ASPHALTUM

Raven Mining Co., of Utah,
Marquette Bullding
OHIOAGO

Drills

"Made for the Rubber Trade"

Sheeting

Hose and Belting Duck

Wellington, Sears & Company

Boston New York Philadelphia Chicago St. Louis San Francisco

Osnaburgs

Enamelling Duck

Metal Type and Type Holders



STEEL STAMPS, STEEL LETTERS AND FIGURES.

THE HOGGSON & PETTIS MFG. CO., New Haven, Conn.

ADOPT

Universal Steel Calender Stock Shells

For Rapid Cooling, Eliminating Static Electricity and Sulphur Bloom.

Increase your output and profit on your sheet stock

In use by leading manufacturers all over the country

W. F. CAMMETER, Cadiz, Ohio

1910.

HIA

ds

The Publishers' Page

Our Correspondence from Manaos.

THE article which follows is found in a leading position in the Revista (official review) of the Commercial Association of Manaos, the president of which body was president also of the Rubber Congress held lately on the Amazon. The article is reproduced with a view to indicating the favor which has been shown to the letters from the great rubber country by the editor, now running serially in THE INDIA RUBBER WORLD:

CONGRESS OF 1910.

THE INDIA RUBBER YORLD, of New York, began the publication, in its issue of last April of comprehensive reports on the Rubber Congress of 1910, which was attended by Mr. H. C. Pearson, its editor-in-chief. This gentleman announces in a footnote that in due course he will publish an exhaustive study of what he saw and observed during his stay in Manaos. We are accordingly awaiting the appearance of this work with anxiety easily imaginable, as it will beyond all question be of invaluable service in promoting the interests of our state abroad

The correspondence alluded to above was published under the heading of "Rubber Congress at Manáos." Following the cuts of the Amazonas Theater were two panoramic views, one showing the "General Osorio Plaza" and the other view showing one of the "Matriz Gardens," with the observation that a planting of several specimens of Hevea was made here in commemoration of the Congress. The cut of the theater contains a note explanatory of its construction and ornamentation, and stating that the sessions of the Congress and the two lectures of Mr. Pearson, with an illustrated exposition of the planting of the Heves in Ceylon and its process of manufacture in the North American factories, were held in its hall of honor and auditorium.

It also prints four views of the Rubber Exposition in one of the halls of the Public Library, and the portraits of his Excellency, the Governor of the State, and Mr. Scholz, president of our Commercial Association, in addition to which there is a view of one of the business streets of Bélem [Pará].

It will be seen that the correspondent had in view the preparation of an exhaustive series of reports, and his comments, both as regards the Congress and the Exposition, are quite to the point and very interesting. They disclose their author's acute sense of perception and impartial point of view. He gives a flattering description of the city, saying its streets are intersected with electric tramways; he speaks of its excellent system of illumination; he mentions the wharves of the port, and refers to the extraordinary movement of steamers entering and leaving the bay. He adds that the members of the Congress, and even persons not invested with this dignity, received splendid hospitality from the officials and were accorded the finest kind of a reception in business circles. From the people in general they were also greeted with an enthusiastic reception.

Among the matters discussed in the Congress the ones most favorably received were that of Dr. Carlos Rey de Castro on co-operative companies in Amazonas and of Dr. J. A. Magalhães on hygiene and medical treatment on the rubber plantations. As regards this latter subject, the minister of agriculture telegraphed the Governor of the State that the President of the Republic would in due course submit a bill to this end for the consideration of the Federal Congress

He also alludes to the means of transportation, etc., to the theses that received an award, to the recommendations for the planting of the Heven that received the stamp of approval, and concludes by saving the second congress will meet in Manaos in 1912.

THE management of an important rubber planting company, with estates in Mexico, write as follows:

"Several of our larger shareholders are subscribers to THE INDIA RUB-BER WORLD, and we always recommend our friends who are interested in rubber culture to subscribe to your valuable journal, which, we note, is now deservedly recognized as 'the official organ of the trade.' We have read with the greatest interest the series of articles recently published by you We have read on 'Castilloa Rubher in Chiapas (Mexico)', by Mr. J. L. Hermessen."



Underwood Standard **Typewriters**

The Standard of typewriter manufacture, typewriter selling and typewriter work has been elevated by the advent and development of the UNDERWOOD

"The Machine You Will Eventually Buy"

UNDERWOOD TYPEWRITER COMPANY

241 BROADWAY, NEW YORK,

180836

CRUDE RUBBER AND COMPOUNDING INGREDIENTS

A TEXT BOOK OF RUBBER MANUFACTURE

By HENRY C. PEARSON Editor of The India Rubber World

TABLE OF CONTENTS

[With Condensed Titles of Chapters.]

- I.—Grades of Crude Rubber; Physical Characteristics. II.—Some Little Known Rubbers and Pseudo Gums. III.—Primary Processes—Washing, Mixing and Calendering.
- IV.—Vulcanizing Ingredients and Processes.
 V.—Ingredients used in Dry Mixing in Rubber Compounds.
- VI.—Substitutes for India-rubber and Gutta-percha.
 VII.—Reclaimed Rubber and its Uses.
 VIII.—Resins, Balsams, and Waxes used in Compound-
- ing.
- IX.—Coloring Matter.

 X.—Acids, Alkalies, and Their Derivatives.

 XI.—Vegetable, Mineral, and Animal Oils.

 XII.—Solvents used in India-rubber Proofing and XII.—Solvents

- XIII.—Miscellaneous Processes and Compounds, including Waterproofing Compounds.

 XIV.—Physical Tests and Methods of Analysis of Crude Rubber and Vulcanized Rubber.
- XV.-Gutta-percha.

[A Pamphlet centaining the Comprehensive Index to this Volume will be Sent Free on Application.]

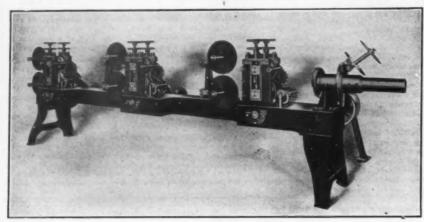
THE INDIA RUBBER PUBLISHING CO.

No. 395 BROADWAY, NEW YORK

New England Butt Company

Providence, Rhode Island

MANUFACTURERS OF MACHINERY



RUBBER STRIP COVERING MACHINE.

Rubber Strip Covering Machines

For Covering Electrical Wires

Strip Cutters and Rubber Spreading Machines

Braiders for Covering Rubber Hose

Complete Line of Machinery for Insulating Electrical Wires and Cables

CASTINGS A SPECIALTY FINE



"HOUSATONIC"

RUBBER TUBING MACHINE

All gears, cut and housed, friction reduced Long service and absolutely n

Spur Gears, self lubricating from the con-nuction of the Wheel Cover. Cast Steel Worm and Thrust Bearings. Cylinder Sizes, 1 3-4" to 6". Special Heads, made to specificati

The Hausatonic Machine & Tool Co.

Expert Manufacurers of Steel, st-iron and Soft Metal Rubber Moulds, Dies, Wrapping Machines, Etc.

Bridgeport, Ct.

MACHINERY

FACTORY and

Also Gutta and Bolata Machinery

PATENT EQUAL-PRES-SURE HIGH-SPEED HOSE MAKING MACHINE. Adjustable throughout. Made in various lengths for making hose and inner tubes for motor tyres.

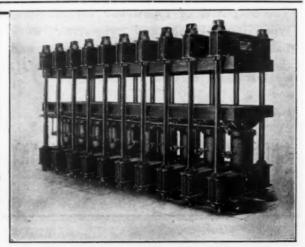
DAVID BRIDGE & CO. PEAR WORKS
Castleton, Manchester, England
Canadian Rep., Mr. JOSEPH HOLLINS, 190 Bay Street, Toronto, Ont.

HYDRAULIC **VULCANIZING PRESSES**

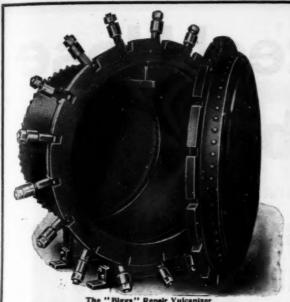
MONARCH MACHINERY CO.

627 Cortlandt Building

NEW YORK



1.000 TON VULCANIZING PRESS



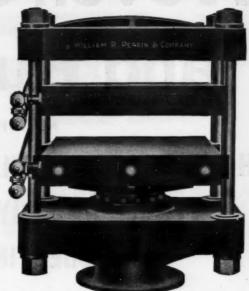
VULCANIZERS AND DEVULCANIZERS

Saturating Pots, Mixers, Light and Heavy Plate Work of Every Description. Repair Outfits. Let us figure on your requirements.

BIGGS BOILER WORKS CO.

Akron, Ohio, U. S. A.

HYDRAULIC VULCANIZING PRESSES



WILLIAM R. PERRIN & COMPANY

Chicago, U. S. A.

Toronto, Ont.

Send for details of our Bench Miller.

You need it in your Machine Shop.

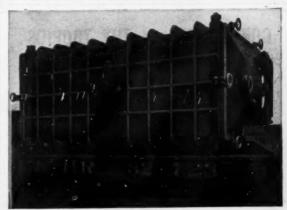
WELLMAN COMPANY

MEDFORD.

MASS

VACUUM DRYERS FOR RUBBER

Most Rapid System. Absolutely Dries All Kinds Rubber and Compounds



Cut shows chamber of one of our large dryers on car ready for shipment. Note that chamber is rectangular in form, cast in one piece, and made of air furnace iron. MAINTAINS HIGHER VACUUM, THEREFORE MORE EFFICIENT.

Improves Quality of Rubber. Rubber Washed, Dried and Worked Within a Few Hours

BUFFALO FOUNDRY & MACHINE CO. 57 WINCHESTER AVE. BUFFALO, N. Y.

Woven Steel Hose and Rubber Co.

MANUFACTURERS OF

GRADE MECHANICAL RUBBER GOODS STEAM AND HYDRAULIC PACKINGS "AUTOBESTINE" BRAKE LINING

J. R. KELSO,

TRENTON, N. J.

MORGAN & WRIGHT, DETROIT MANUFACTURERS OF GOOD RUBBER GOODS

AUTOMOBILE TIRES, VEHICLE TIRES, BICYCLE TIRES, HORSESHOE PADS, RUBBER HEELS, TAPE, HOSE, BELTING, PACKING, MECHANICAL RUBBER GOODS.

CONTRACTING IN THE TROPICS

Plantations of RUBBER, COCOA, Bananas and other Tropical Products Developed.

All work and administration attended to.

> ARTHUR J. GLOVER Jaltipan, Vera Cruz, Mexico.

S. BIRKENSTEIN & SONS

All kinds of RUBBER SCRAP

377-409 West Ontario Street, CHICAGO

Special Notice THE Rubber Planting World

PARA, CASTILLOA, CEARA.

Manicoba New Varieties,

SEEDS AND STUMPS FORWARDED TO ALL PARTS OF THE WORLD

"The planters of Bahla have awakened to the fact that in the cultivation of Jiquie Manicoba, they possess a source of much potential wealth."—Dr. Ule.

Manihot Dichotoma (Jiquie Manicoba).

"Heptaphylla (Rio Sao Francisco Manicoba).

"Piauhyensis (Plauhy Manicoba).

"That wherever conditions are suitable for the cultivation of M. Glasievis will have to be replaced by that of the Manicoba from Bahia."—Dr. Ule.

FROM BROOKLYN, M. Y.

A Process Rubber Co. writes, dating 26th August, 1909:
"According to your advertisement in the India Rubber World we would like you to send us the price of 100,000 Hevea seeds and fur 10,000 Manicoba seeds (Bahia), what is the best time to order and how long will the shipment take to Mexico when ordered by cable?"

FROM OAKLAND, CALIFORNIA.

A Planting Company, asking samples of Castilloa Elastica and Hevea stumps, writes under date 7th Sept., 1900: "We may be pleased to entertain several thousand trees next season. These we are ordering. We would like to have to represent a fair average of what you would ship in filling a large order."

SECRETARY OF AN AGRICULTURAL DEPARTMENT, MAURITUS. In ordering a sample supply of Manthot Dictions, Planhyensis and Hept phylia, writes, dating 30th August, 1906: "A serious order may follow."

Telegraphic Address:

J. P. WILLIAM & BROS.,
William, Henaratgoda, Ceylon,
Liber's, A.1, and A.B.C. Codes used.

Henaratgoda, Ceylon.

Also private codes.

"FARREL" RUBBER MACHINERY

WE REFER YOU TO THE LEAD-ING USERS OF RUBBER MACHIN-ERY IN THIS COUNTRY AND SOLICIT YOUR ENQUIRIES

ENGINEERS AND BUILDERS

FARREL FOUNDRY & MACHINE CO.

ANSONIA, CONN., U. S. A.

Branch Office: 1011 Williamson Building, CLEVELAND, OHIO

Established 1848

Cable Address: "Farrel"

CUTTING DIES OF EVERY DESCRIPTION



OUR SPECIALTY

Dies For Rubber Work

Gaskets with Bolt Holes
Cut in One Operation
with Our Dies.

PHILADELPHIA CONS. DIE CO., 329 RACE STREET, PAL



This cut, made from a photograph, taken in one of the largest Rubber Works in America, shows the Alderfer Motor Tire Crate packed ready for nailing in the head.

Manufactured Exclusively by

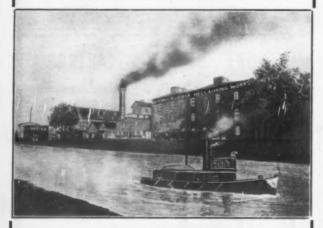
ALDERFER CRATE CO.

SHARON CENTER, O.

Watch Our Ad.

HARMER RUBBER RECLAIMING WORKS

EAST MILLSTONE, N. J.



MANUFACTURERS OF

RECLAIMED RUBBER

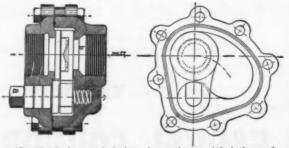
OUR STOCK IS GUARANTEED TO RUN UNIFORM

EVERLASTING BLOW-OFF VALVES

FOR

BOILERS AND VULCANIZERS IN RUBBER MILLS

In use by some of the leading mills in the United States, also by the largest Coal Mines, Steel Mills and Railroads.



Standard sizes and designs in stock; special designs of any kind made to order.

The only perfect quick-operating valve on the market. No parts to wear out, therefore, well named the "Everlasting" Valve.

Hundreds in use in the United States, and repeat orders coming in regularly.

OSGOOD SAYEN

Manufacturer of Rubber Packings and Specialties

Office: 421 Arcade Building, Philadelphia, Pa.

Warerooms: 122 Church Street, Philadelphia, Pa.
Write for full information, prices and catalog.

BUFFALO, NEW YORK PRESTON FABRIC TIRE CO.,

SOLID AND PNEUMATIC TIRES AND MECHANICAL RUBBER GOODS

Including Fibre Back Horse Shoe Pads.-Valves.-Packings.-Pum Tubing and a Special Line of Moulded Work for

Artificial Limb and Rubber Stamp Trade In Addition to INNER TUBES and all RUBBER ACCESSORIES connected with the AUTOMOBILE PRICES

AUTO TIRE HYDRAULIC PRESS

E. D. HEWINS 72 LINCOLNSTREET BOSTON, MASS. Cotton Fabrics FOR THE RUBBER TRADE



HIS Heater Press is built entirely of steel except the chilled iron ram.

The design does away with the use of chain blocks, and of bolts for the molds and press lid.

There are no corner rods, which makes the opening more accessi-

A time and money saver. Write for Bulletin 18, which tells all about it.

Other Bulletins covering Tire repair Equipment, Hydraulic Presses, Solid and Pneumatic Tire molds, Friction Clutches, etc., will be sent for the asking.

THE WILLIAMS FOUNDRY & MACHINE CO.

AKRON, OHIO, U.S.A.

DERMATINE-

Registered U. S. A. Patent Office No. 50018.



In the form of Belting, Hose Valves, Steam Joints and Hydraulic Rings is specially stipulated for by the British and Continental Governments: Chief Corporations and Munici-palities throughout Europe; also the Chief Engineers and Chemical Manufacturers

throughout the world. Stands rough wear and usage, heat, cold, damp, oils and acids, better than leather, rubber or gutta-percha.

THE DERMATINE COMPANY, Ltd. 95 Neate Street, LONDON, S. E.

SPECIALISTS

IN MOLDS for MECHAN-ICAL RUBBER GOODS

PATTERN MAKERS

FOUNDERS OF FINE GREY IRON AND BRONZE CASTINGS

McFarland Foundry and Machine Company

TRENTON, N. J.

THE RUBBER PRODUCTS CO.

BARBERTON, OHIO

Manufacturers of

Mechanical Goods, Druggist Sundries, Fruit Jar Rings

M. P. FILLINGHAM

Mem. Am. Soc. M. E.

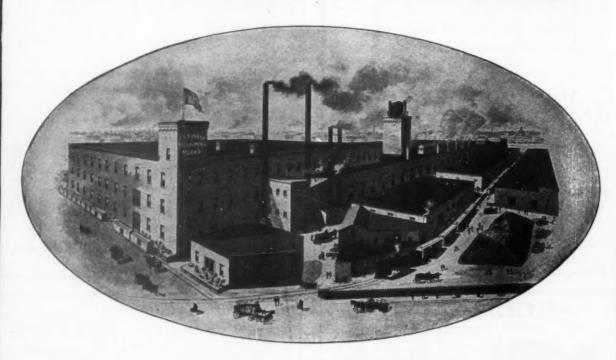
Consulting and Contracting Engineer

Specialist in Rubber Factory and Power Equipment HUDSON TERMINAL BUILDING, 50 Church St., New York

U. S. Rubber Reclaiming Works

Manufacturers of

RECLAIMED RUBBER



FACTORY AT BUFFALO, NEW YORK

Offices: No. 277 BROADWAY, NEW YORK, U.S. A.

EUROPEAN REPRESENTATIVES

ARTHUR MEYER & COMPANY, Ltd.

LONDON.

LIVERPOOL

Boston Office: No. 79 Milk Street, ERNEST JACOBY, Representative.

NIR RED SHEET PACKING Mechanical Rubber Goods MOLD WORK

National India Rubber Co.

MANUFACTURERS OF

TENNIS SHOES CARRIAGE CLOTH

INSULATED WIRE NURSERY SHEETING

DRUGGISTS' SUNDRIES

BOSTON: 140 Essex St. NEW YORK: 42 Broadway BUFFALO: 379 Washington St. PITTSBURG: 913 Liberty Ave. BRISTOL, R. I. CHICAGO: 84 Lake St.

BALTIMORE: 37 Hopkins Place

FACTORY at

FOR QUOTATIONS ON EVERY TYPE OF

PRESS

FOR USE IN

Rubber Mills

ADDRESS

R. D. WOOD & CO.

400 Chestnut Street

Philadelphia, Pa.

GET OUR PRICES BEFORE ORDERING HORACE E.FINE CO., **GENERAL ENGRAVERS** TRENTON, N.J.

The Son, The Father, The Grandfather



The Son

Uses PIONEER Cores, Molds, Treads and other Machinery, because his "Father" used it before

The Father

started in using PIONEER Cores, Molds, Treads and other Machinery, because his "grand-daddy" used it before him, and found everything so satisfactory that he did not care to make any changes, and

The Grandfather

Begun buying PIONEER Machinery of the various kinds and knowing that everything was so nicely made, so satisfactorily finished and fitted, made of such excellent material, that "The Son," the "Grandson" got the habit.

THE TAPLIN, RICE-CLERKIN

THE RUBBER MACHINERY FOLKS
LET US TELL YOU ALL ABOUT IT
U. S. A.

BUYERS' DIRECTORY OF THE RUBBER

Classified List of Manufacturers and Dealers in India-Rubber Goods and Rubber Manufacturers' Supplies.

INDEX TO ADVERTISERS						
A Pag		Page.	S Page			
	Dove Machine Co	Luzerne Rubber Co., The 15				
Alder & Co., George A	88 Eastern Reclaimed Rubber Co., 3	micranand ruly. & mach. Co To	S. & L. Rubber Co			
Allen Mfg. Co., W. D	Egestorff's (Georg) Salzwerke. 20 Empire Rubber Mfg. Co		Schrader's Sons, Inc., A 59 Seamless Rubber Co 16			
American Hard Rubber Co American Tool & Machine Co	Essex Rubber Co	Co., Ltd	Sharpless, Stephen P			
American Tripoli Co	Farrell Foundry & Machine Co. 47	Manhattan Rubber Mfg. Co 12 Manufactured Rubber Co 2	Sheip Mfg. Co., Henry H			
American Wax Co. 20 Appleton & Son. F. II Ashley & Co., T. C. Atlantic Rubber Co.	Farrington & Co	Mason Regulator Co	Stockton Rubber Co 99			
Atlas Chemical Co	Federal Rubber Co	Maurer, Ed	St. Louis Rubber Cement Co 39			
Badenhop, Robert	Foster Rubber Co	Mechanical Fabric Co	St. Louis Smelting & Refining			
Bailey & Co., C. J	Gabriel & Schall 29	Miller Rubber Co 56 Monarch Machinery Co 44	Tabasco Campeche Timber &			
Battelle & Renwick	Gammeter, W. F	Morgan & Wright	Fruit Co			
Birmingham Iron Foundry	Gordon, Joseph	2.7	Taplin, Rice-Clerkin Co. 51 Texas Rubber Co. 20B Textile-Finishing Machinery Co. 84 Textile Machine Works. 8			
	Gutta Percha & Rubber Mfg. Co 60	N. Tire Rubber Sponge Co 15	Thermoid Rubber Co 11			
Boston Belting Co	Gutta Percha & Rubber Mfg. Co., Toronto	National Co	Thropp's Sons Co., John E 40 Thropp, William R., & Sons Co. 40 Trenton Scrap Rubber Supply			
Bowers Rubber Works	Hagemeyer & Brunn 36	New Jersey Car Spring & Rubber Co	Co			
Bridge, David & Co	i darmer Rubber Reclaiming Wks. 48	New York Belting & Packing Co. 20	J. Spencer Turner Co 23 Turner, Vaughn & Taylor Co 35			
С	Hewins, E. D	North British Rubber Co., Ltd. 31 Norton, E. F. & Co	Tyson Bros. & Richardson, Inc. 34			
Cabot, Samuel, Inc	1 Hofeller & Co., Theodore 20A 2 Hoggson & Pettis Mfg. Co 42	Norton & Co., M 36	Typke & King			
	4 Home Rubber Co	Ornamental Iron Works 34	United Rubber Co 23 United States Rubber Co 17			
Carter Bell Mfg. Co	9 Hulslander, H. A 48		U. S. Rubber Reclaiming Works 50			
Chicago Rubber Clothing Co	1 32 20 India Rubber Pub. Co 27	Parker, Stearns & Co 42 Peerless Rubber Mfg. Co 18	Van der Kerckhove			
Cincinnati Rubber Mfg. Co	7 Indiana Rubber & Ins. Wire Co., 9 The	Pequanoc Rubber Co 33	Voorhees Rubber Mfg. Co 5			
Clark, Eldred W	7 Jenkins Bros	Philadelphia Cons. Die Co 48 Philadelphia Rubber Works 30	Wanted and For Sale 28 Wellman Co 45			
Coleman Co., W. C	"Journal d'Agriculture Tropi- cale"	Picher Lead Co	Wellington Sears & Co			
Continental Rubber Co. of N. Y. Continental Rubber Works 8 Converse Rubber Shoe Co	Katzenbach & Bullock Co 7	Preston Fabric Tire Co 49	Wetherill Co., S. P			
Corn Products Refining Co 8	Kaufman, M	Raven Mining Co. of Utah 42	Whitehead Bros. Rubber Co 2 Whittaker, W. H			
Cravenette Co., Ltd	Co	Raw Products Co	Whittaker, W. H			
D	Kokomo Rubber Co		Wirt & Knox Mfg. Co			
	D L	Rosenthal, H. A	Wood & Co., R. D			
Dermatine Co., Ltd	Lane & Co., J. H	Rubber Chemical Co	Y Yerdon, William 34			
MECHANICAL RUBBET	Mechanical Goods—General.—Con- tinued.	Air Brake Hose—Continued. The Gutta Percha & Rubber Mrg. Co.,	Blankets—Printers'.—Continued. Gustave Kush, New York.			

GOODS.

Belting. Diaphragms. Gaskets.

Hose (Fire, Garden, Steam). Mats and Matting.

Mould Work. Packing.

Tubing. Valves.

Washers. Mechanical Goods Generally.

Mechanical Goods Generally.

Ajax-Grieb Rubber Co., Trenton, N. J.

Atlantic Rubber Co., Hyde Park, Mass.
Beston Beiting Co., Boston-New York.

Hoston Woven Hose & Eubber Co.

Canadian Rubber Co. of Montreal.

H. O. Canfield Co., Bridgeport, Conn.

Chicago Rubber Works, Chicago.

Cincinnati Rubber Mfg. Co., Cincinnati.

Cleveland Rubber Co., Cleveland, O.,

Continental Rubber Works, Erle, Pa.

The Dermatise Co., London.

Dunlop Tire & Eubber Goods Co., To
ronto.

B. F. Goodrich Co., Akron, O. Gutta Percha & Rubber Mfg. Co., N. Y. Gutta Percha & Rubber Mfg. Co., To-Gutta Percas & Rubber Mrg. Ob., Terutos.

Home Rubber Co., Trenton, N. J.

The Indians Rubber and Insulated Wire Co., Jonesboro, Ind.

Keystone B. M. Co., Erle, Pn.

Manhattan Rubber Mrg. Co., New York.

Massachusetts Chemical Co., Walpole,

Massachusetts Chemical Co., Walpose, Massa.
Mattaon Rubber Co., Lodi, N. J.
Mechanical Rubber Co., New York.
Morgan & Wright, Detroti, Mich.
National India-Rubber Co., Bristol, R. I.
N. J. Car Spring & Rubber Co., Jersey
City, N. J.
New York Beiting & Packing Co., N. X.
New York Beiting & Packing Co., New York.
Peerless Rubber Mg. Co., New York.
Pirelli & Co., Milan, Italy.
Republic Rubber Co., Boston-New York.
Schacht Rubber Mfg. Co., Huntington,
Ind.

Ind.
Jos. Stokes Rubber Co., Trenton, N. J.
Thermoid Rubber Co., Trenton, N. J.
Voorbees Rubber Mfg. Co., Jersey City.
Western Rubber Co., Gosben, Ind.
Woven Stuel Home & Rubber Co., Trenton, N. J.
Als. To-2. W.

The Gutta Percha & Rubber Mfg. Co., of Toronto, Ltd.

Home Rubber Co., Trenton, N. J.

N. J. Car Spring & Rubber Co., Jersey City.

New York Belting & Packing Co., N. X.

Feerless Rubber Mfg. Co., New York.

Republic Rubber Co., Youngstown, O.

Revere Rubber Co., Boston-New York.

Voorhees Rubber Mfg. Co., Jersey City.

Voorhees Hubber Mfg. Co., Jersey City.

Belting (Canvas).

Boston Woven Hose & Bubber Co.
Canadian Rubber Co. of Montreal.

Eureka Fire Hose Mfg. Co., New York.
The Gutta Percha & Rubber Mfg. Co.
of Toronto, Ltd.
Peerless Rubber Mfg. Co., New York.

Bavere Rubber Co., Boston-New York.

Billiard Cushions. Billiard Cushions.
Boston Belting Co., Boston.
Canadian Rubber Co., of Montreal.
Cincinnati E. M. Co., Cincinnati, O.
Continental. Rubber Works, Brie, Pa.
B. F. Goodrich Co., Akron, O.
Gutta Percha & Bubber Mfg. Co., N. Y.
Manbattan Rubber Mfg. Co., New York.
Mattson Rubber Co., Lodi, N. J.
New York Belting & Packing Co., Ltd.
New York Rubber Co., New York.
Rever Rubber Co., Boston-New York.
Rever Rubber Co., Boston-New York.

Revere Rubber Co., Boston-New York. Voorhees Mfg. Co., Jersey City.

Brass Stair Nosing.
F. R. Howell Brass Works, Phila., Pa. Brushes.

Boston Woven Hose & Rubber Co. C. J. Balley & Co., Boston.

Buffers. Boston Belting Co., Boston-New York.
Canadian Rubber Co. of Montreal.
Cincinnati R. M. Co., Cincinnati, O.
Continental Rubber Works, Eris, Pa.
B. F. Goodrich Co., Akron, O.
Gutta Percha & Rubber Mfg. Co., N. X.
The Gutta Percha & Rubber Mfg. Co.
of Toronto, Ltd.
Massachusetts Chemical Co., Walpols,
Mass

Mass.
Mattson Rubber Co., Lodi, N. J.
National India Rubber Co., Bristol, B. I.
Revere Rubber Co., Boston-New York.
Voorhees Rub. Mfg. Co., Jersey City.

Card Cloths. Canadian Rubber Co. of Montreal. Mechanical Pabric Co., Providence, B. L.

Carriage Mats. Continental Rubber Works, Erie, Pa.
The Dermatine Co., London.
Dunlop Tire & Rubber Go., Tenton, N. J.
Bureks Fire Hose Mfg. Co., Trenton, N. J.
Bureks Fire Hose Mfg. Co., New York.

Burks Fire Hose Mfg. Co., New York.

Burks Fire Hose Mfg. Co., New York.

Gutta Percha & Rubber Mfg. Co., N. Y.

Hodgman Rubber Co., New York.

Gutta Percha & Rubber Mfg. Co., N. Y.

Gutta Percha & Rubber Mfg. Co., N. Y.

The Gutta Percha & Rubber Mfg. Co.

of Toronto, Ltd. 010

Page.

.. 48 .. 7 .. 25 .. 16 .. 37 .. 50

ng 38

220B 511...20B 60. 34 ... 8 ... 11 ... 40 0. 40

.. 43 .. 23 .. 17 ks 50

.. 34 nued. Tork.

L. Pa

fg. Ca

Valpois,

i, B. I. York. y City.

, B. L. Tork. Pa. M. T.

RUBBER BUYERS' DIRECTORY-Continued.

Carriage Mats.—Continued,

Bome Rubber Co., Trenton, N. J.

Massachusetts Chemical Co., Walpole,
Massa.

Mattonal India Rubber Co., Bristol, R. I.

M. J. Car Spring & Rubber Co., New York.

Revere Rubber Co., Boston, Mass.

Revere Rubber Co., Trenton, N. J.

Yoorhees Rubber Co., Trenton, N. J.

Yoorhees Rubber Co., Jersey

N. J.

Car Spring & Rubber Co., N. Y.

New York Rubber Co., New York.

Revere Rubber Co., Boston, Mass.

Joseph Co., Jersey City.

N. J.

Car Revere Rubber Co., Jersey City.

N. J.

Car Revere Rubber Co., Jersey City.

N. J.

Car Revere Rubber Mig. Co., Jersey City.

N. J.

Car Revere Rubber Mig. Co., Jersey City.

N. J.

Car Revere Rubber Mig. Co., Jersey City.

Door Springs.

Hedgman Rubber Co., New York.
Dredging Sleeves.
Beston Retting Co., Boston—New York.
Boston Woven Hose & Rubber Co.
Canadian Rubber Co. of Montreal.
Cincinnat R. M. Co., Cincinnati, O.
Continental Rubber Works, Erie, Ps.
E. F. Hondrich Co., Akron, O.
E. F. Hondrich Co., Akron, O.
The Gutta Fercha & Rubber Mfg. Co., N. Y.
The Gutta Fercha & Rubber Mfg. Co., Now York.
N. J. Car Spring & Rubber Co., Jersey
City.

Manacan Manacan Manacan Manacan Manacan Manacan Manacan Manacan Market May York Belting & Packing Co., N. Y. Republic Rubber Co., Youngstown, O. Bavers Rubber Co., Boston-New York. Yoorhees Rub. Mfg. Co., Jersey City. Force Cups.
Continental R. Works, Erie, Pa. The Gutta Percha & Rubber Mfg. Co., ef Toronto, Ltd.
Hodgman Rubber Co., New York.
Mattoon Rubber Co., Lidd, N. J. Morgan & Wright, Detroft, Mich.
National India Rubber Co., Bristol, R. I. Schacht Rubber Co., Huntington, Ind.
Fruit Jar Rings.
Boston Woven Hose & Rubber Co.
Canadian Rubber Co. of Montreal.
(Ohio.

Cincinnati Rubber Mfg. Co., Clarcinnati, Ohlo.
Cleveland Rubber Co., Cleveland, O.
Coutinental Rubber Works, Rrie, Pa.
B. F. Goodrich Co., Akron, O.
Bupher Rubber Mfg. Co., Trenton, N. J.
The Gutts Percha & Rubber Mfg. Co.,
of Torouto, Ltd.
Manhattan Rubber Mfg. Co., New York
Republic Rubber Co., Youngstown, O.
Rubber Products Co., Barberton, O.
New York Belting & Packing Co., N. Y.
Fuller Balls.
Continental Rubber Works, Erie, Pa.
B. F. Goodrich Co., Akron, O.
Jenkins Bros., New York.
Manhattan Rubber Mfg. Co., New York.
Mattson Rubber Co., Lodi, N. J.
Morgan & Wright, Detroit, Mich.
National India Rubber Co., Bristol, R. I.
N. J. Car Spring & Rubber Co., Jersey
City.
New York Belting & Packing Co., N. Y.
New York Belting & Packing Co., N. Y.
New York Belting & Packing Co., N. J.

N. J. Car spring City.
City.
New York Belting & Packing Co., N. Y.
Peerless Rubber Mfg. Co., New York.
Republic Rubber Co., Youngstown, O.
Rubber Products Co., Rarberton, O.
Gage Glass Washers.
Restan Bulting Co., Boston, Mass.

Gage Glass Washers.

Boston Belting Co., Boston, Mass.
Canadian Rubber Co. of Montreal.
Cincinnati R. M. Co., Cincinnati, O.
Circinnati Rubber Works, Eris, Pa.
Continental Rubber Works, Eris, Pa.
Empire Rubber Mfg. Co., Trenton, N. J.
R. F. Goodrich Co., Akron, O.
The Gutta Percha & Rubber Mfg. Co., of Turonto, Ltd.
Home Rubber Co., Trenton, N. J.
Jenkins Bros., New York.
Mattson Rubber Co., Lodi. N. J.
Mechanical Rubber Co., Lodi. N. J.
Mechanical Rubber Co., Chicago.
III.
Morgan & Wright, Detroit, Mich.
National India Rubber Co., Bristol, R. I.

Fittings.

W. D. Allen Mfg. Co., Chicago.
Boston Woven Hose & Rubber Co.
Canadian Rubber Co. of Montreal.
Canadian Rubber Co. of Montreal.
Canadian Rubber Co., Cleveland, O.
Canadian Rubber Co. of Montreal.
Canadian Rubber Co., Chevalon, O.
Canadian Rubber Co. of Montreal.
Canadian Rubber Co., Chevalon, O.
Canadian Rubber Co. of Montreal.
Canadian Rubber Co., Chevalon, O.
The Gutta Percha & Rubber Mfg. Co., New York.
Mattson Rubber Mfg. Co., New York.
Mattson Rubber Co., Lodi. N. J.
Mechanical Rubber Co., Chicago.
III.
Morgan & Wright, Detroit, Mich.
National India Rubber Co., Bristol, R. I.

Home Rubber Co., Trenton, N. J.

Hassechusetta Chemical Co., Walpole,
Mass.

National India Rubber Co., Bristol, R. L.

N. J. Car Spring & Rubber Co., Bristol, R. L.

N. J. Car Spring & Rubber Co., Jersey
City, N. J.

Peerless Rubber Mfg. Co., New York.

Revere Rubber Co., Boston—New York.

Revere Rubber Co., Boston—New York.

Boston Hose & Rubber Co.

Cleveland, O.

Cleveland,

Cincinnati Rubber Mfg. Co., Cincinnati, Ohio.

The Gutta Percha & Rubber Mfg. Co., of Toronto, Ltd.

Manhattan Rubber Mfg. Co., New York.

Hat Bags.

Boston Belting Co., Boston.

Canadian Rubber Works, Erle, Ps.

B. F. Goodrich Co., Akron, O.,

Home Rubber Co., Akron, O.,

Home Rubber Co., Trenton, N. J.

Manhattan Rubber Mfg. Co., New York.

Matison Rubber Co., Lodi, N. J.

Mechanical Rubber Mfg. Co., New York.

Olity, N. J.

New York Belting & Packing Co., N. Y.

New York Rubber Co., Sew York.

Peerless Rubber Mfg. Co., New York.

Republic Rubber Co., Soungstown, O.

Reverer Rubber Co., Boston—New York.

Republic Rubber Co., Boston—New York.

Horse Shoe Pads.

Canadian Rubber Co. of Montreal.

Horse Shoe Pads.

Cauadian Rubber Co. of Montreal.
Cincinnati R. M. Co., Cincinnati, O.
Continental Rubber Works, Erle. Pa.
Home Rubber Co., Trenton, N. J.
Keystone R. M. Co., Erle. Pa.
Manhattan Rubber Mg. Co., New York,
Morgan & Wright, Detroit, Micb.
Peerless Rubber Mg. Co., New York.
Plymouth Rubber Co., Stoughton, Mass.
Revere Rubber Mg. Co., Jersey City.

Hose—Wire Wound.
Boston Belting Co., Boston—New York.

Voorhees Rubber Mfg. Co., Jersey City.

Hose—Wire Wound.

Boston Belting Co., Boston—New York.

Boston Woven Hose & Rubber Co.

Canadian Rubber Co. of Montreal.

Continental Rubber Works, Erie, Pa.

B. F. Goodrich Co., Akron, O.

Gutta Percha & Rubber Mfg. Co., N. Y.

The Gutta Percha & Rubber Mfg. Co., of Toronto, Ltd.

Manhattan Rubber Mfg. Co., New York.

National India Rubber Co., Bristol, R. I.

N. J. Car Spring & Rubber Co., Jersey

City, Co., New York Belting & Packing Co., N. Y.

Peerless Rubber Mfg. Co., New York.

Republic Rubber Co., Youngstown, O.

Revere Rubber O., Soston—New York.

Voorhees Rubber Mfg. Co., Jersey City.

Hose Core.

Alderfer Crate Co., Sharon Center, O.

Alderfer Crate Co., Sharon Center, O. Hose Pipes, Nozzles, Couplings and

Fittings. Fittings.

W. D. Allen Mfg. Co., Chicago.
Boston Woven Hose & Rubber Co.
Canadian Rubber Co. of Montreal.
Eureka Fire Hose Mfg. Co., New York.
F. R. Howell Brass Works, Philia., Pa.
Revere Rubber Co., Boston.
A. Schrader's Son, Inc., New York.
The Gutta Percha & Rubber Mfg. Co.,
of Torouto. Ltd.

Hose Linings.
Boston Belting Co., Boston—New York.

Manhattan Rubber Mfg. Co., New York.
N. J. Car Spring & Hubber Co., Jersey
City, N. J.
Peerless Rubber Mfg. Co., New York.
Revere Rubber Co., Boston—New York.
Voorhees Rub. Mfg. Co., Jersey City.

(See Mechanical Rubber Goods.)
Jenkins Bros., New York.
Mattson Rubber Co., Lodi, N. J.

Mattson Rubber Co., Lodi, N. J.

Hose Racks and Reels. W. D. Allen Mfg. Co., Chicago, N. Y. The Gutta Percha & Rubber Mfg. Co., N. Y. The Gutta Percha & Rubber Mfg. Co., of Toronto, Ltd. New York Belting & Packing Co., N. Y. Wirt & Knox Mfg. Co., Philadelphia.

Wirt & Knor Mfg. Co., Philadelphia.

Hose—Rubber Lined.

Cotten and Linen.

Boston Belting Co., Boston—New York.

Boston Woven Hose & Rubber Co.

Gutta Percha & Rubber Mfg. Co., N. Y.

Canadian Rubber Co. of Montreal.

Cleveland Hubber Co., Cleveland, O.,

Empire Rubber Mfg. Co., Trenton, N. J.

Eureka Fire Hose Mfg. Co., New York.

B. F. Godorich Co., Akron, O.

Gutta Percha & Bubber Mfg. Co., N. Y.

Gutta Percha & Bubber Mfg. Co., of

Toronto.

Gutta Fercha & Hudder Alls. Co. Toronto.
Home Rubber Co., Trenton, N. J.
Hanhattan Rubber Mfg. Co., New York.
N. J. Car Spring & Rubber Co., Jersey
City, N. J.
New York Belting & Packing Co., N. Y.
Peetless Rubber Mfg. Co., New York.
Republic Rubber Co., Youngstown, O.
Revere Rubber Co., Boatoc-New York.
Jos. Stokes Rubber Mfg. Co., Jersey City.
Home—Submarine.

Hose-Submarine. Hose—Submarine.

Boston Belting Co., Boston—New York.

Continental Rubber Works. Eris. Pa.

B. F. Goodrich Co., Akron, O.

Gutta Percha & Rubber Mfg. Co., N. Y.

The Gutta Percha & Rubber Mfg. Co.,

of Toronto, Ltd.

Manbattan Rubber Mfg. Co., New York.

Republic Rubber Co., Boston—New York.

A. Schrader's Son. Inc., New York.

Yoorhees Rub. Mfg. Co., Jersey City.

Hose Rands. Strang & Menders.

Hose Bands, Straps & Menders. Hose Bands, Straps & Menders,
W. D. Allen Mig. Co., Chicago.
Boston Woven Hove & Rubber Co.
F. R. Howell Brass Works, Phila., Pa.
A. Schrader's Sou. Inc., N. Y.
William Yerdon, Fort Plain, N. Y.
Lawn-Hose Supporters.
W. D. Allen Mig. Co., Chicago.
C. J. Balley & Co., Boston.
Lawn Sprinklers.

W. D. Allen Mfg. Co., Chicago, Boston Woven Hose & Rubber Co. Canadian Rubber Co., of Montreal. Mallets (Rubber).

Canadian Rubber Co., of Montreal.

Mallets (Rubber).

Boston Beiting Co., Boston—New York.
Continental Rubber Works, Eris, Pa.
B. F. Goodrich Co., Akron, O.
The Gutts Percha & Rubber Mfg. Co.,
of Toronto, Ltd.
Keystone R. M. Co., Brie, Pa.
Manbattan Rubber Mfg. Co., New York.
Morgan & Wright, Detroit, Mich.
National Indis Rubber Co., Eristol, R. I.
New York Beiting & Packing Co., N. Y.
Peerless Rubber Mfg. Co., New York.
Revere Rubber Co., Boston—New York.
Mould Work.

(See Mechanical Rubber Goods.)
Ajan-Grieb Rubber Co., Trenton, N. J.
Atlantie R. Co., Hyde Park. Mass.
H. O. Candeld Co., Bridgeport, Ct.
Canton Rubber Co., Canton, O.
Cincinnati R. M. Co., Cincinnati, O.
Davidson Rubber Co., Trenton, N. J.
Faultless Rubber Co., Trenton, N. J.
Faultless Rubber Co., Trenton, N. J.
Faultless Rubber Co., Trenton, N. J.
Massachusetts Chemical Co., Walpole,
Massachusetts Chemical Co., Walpole,
Massachusetts Chemical Co., Walpole,
Massachusetts Chemical Co., Walpole,
Massachusetts Chemical Co., Stoughton, Mass.
The Seamless Rub. Co., New Haven, Conn.
Tyer Rubber Co., Stoughton, Mass.
The Seamless Rub. Co., New Haven, Conn.
Tyer Rubber Co., Boston—New York.
Boston Belting Co., Boston—New York.
Boston Belting Co., Boston—New York.
Boston Belting Co., Boston—New York.

Packing.
(See Mechanical Rubber Goods.)
Jenkins Bros., New York.
Mattson Rubber Co., Ledi, N. J.
The Seamless Rub. Co., New Haven, Conn.

Paper Machine Rollers.

Boston Belting Co., Boston—New York.
B. F. Goodrich Co., Akron. O.
Gutta Fercha & Rubber Mfg. Co., N. Y.
Manhattan Rubber Mfg. Co., New York.
New York Belting & Packing Co., N. Y.
Peerless Rubber Mfg. Co., New York.
Republic Rubber Co., Joungstown. O.
Revere Rubber Mfg. Co., Sersey City.
Plumbers' Supplies.
Canadian Rubber Co. of Montreal.
H. O. Canfield Co., Bridgeport, Ct.
Continental Rubber Works. Bris. Pa.
B. F. Goodrich Co., Akron. O.
Toronto, Ltd.
Manhattan Rubber Mfg. Co., Sersey City.
Morgan & Wright, Detroit, Mich.
Republic Rubber Co., Lodi, N. J.
Morgan & Wright, Detroit, Mich.
Republic Rubber Co., Youngstown. O.
Yoorhees Bub. Mfg. Co., Jersey City.
Western Rubber Works. Gosben, Ind.
Pump Valves.
(See Mechanical Rubber Goods.)
Jenkins Bros., New York.
Mattson Rubber Co., Lodi, N. J.
Massachusetts Chemical Co., Walpols.
Mattson Rubber Co., Lodi, N. J.
Massachusetts Chemical Co., Walpols.
Mattson Rubber Co., Lodi, N. J.
Massachusetts Chemical Co., Walpols.
Mass.
Schacht Rubber Mg. Co., Huntington, Ind.
Rock Drill Couplings.
F. R. Howell Brass Works, Phila., Pa.
Rolls—Rubber Co., Huntington, Ind.
Rock Drill Couplings.
F. R. Howell Brass Works, Phila., Pa.
Rolls—Rubber Co., Clacinnati, O.
Chreeland Rubber Co., Clereland, O.
Continental Rubber Works. Erie, Pa.
Empire Rubber Mfg. Co., Trenton, N. J.
B. F. Goodrich Co., Akron. O.
Gutta Percha & Rubber Mfg. Co., N. Y.
The Gutta Percha & Rubber Mfg. Co., N. Y.
The Gutta Percha & Rubber Mfg. Co., N. Y.
The Gutta Percha & Rubber Mfg. Co., New York.
Mattson Rubber Co., Chelago.
Morgan & Wright, Detroit, Mich.
N. J. Car Spring & Racking Co., N. Y.
Peerless Rubber Mfg. Co., New York.
Republic Rubber Co., Chleago.
Morgan & Wright, Detroit, Mich.
N. J. Car Springs—Rubber.
Continental Rubber Co., Ghontreal.
Continental Rubber Works, Erie, Pa.
B. F. Goodrich Co., Akron

Mass.
Mattson Rubber Co., Lodi, N. J.
Morgan & Wright, Detroit, Mich.
National India Rubber Co., Bristol, R. I.
N. J. Car Spring & Rubber Co., Jersey

National India Rubber Co., Bristol, R. I.
N. J. Car Spring & Rubber Co., Jersey
City.
New York Belting & Packing Ob., N. I.
Feerless Rubber Mfg. Co., New York.
Plymouth Rubber Co., Stoughton, Mass.
Republic Rubber Co., Stoughton, Mass.
Republic Rubber Co., Stoughton, Mass.
Republic Rubber Co., Jersey City.
Stair Treads.
Boston Belting Co., Boston—New York.
Voorbess Rubber Mfg. Co., Jersey City.
Stair Treads.
Boston Woven Hose & Rubber Co.
Canadian Rubber Co., City Continent, O.
Cleveland Rubber Co., City Continent, O.
Cleveland Rubber Co., City Erle, Pa.
Empire Rubber Mfg. Co., Treaton, N. J.
B. F. Goodrich Co., Akron, O.
Gutta Percha & Rubber Mfg. Co., N. T.
The Gutta Percha & Rubber Mfg. Co., New York.
Massachusetts Chemical Co., Walpois.
Massa.
Massa.
Massa.
India Rubber Co., Bristel, R. I.
N. J. Car Spring & Rubber Co., Jersey
City. N. J.
New York Belting & Packing Co., N. Y.

RUBBER BUYERS' DIRECTORY-Continued.

Stair Treads—Continued.

Hew York Rubber Co., New York.
Peerless Rubber Mg. Co., New York.
Republic Rubber Co., Youngstown. C.
Revere Rubber Co., Boston-New York
Voorbees Rubber Mfg. Co., Jersey C.

Thread. B. F. Goodrich Co., Akron, O. Mechanical Fabric Co., Providence, R. Berere Rubber Co., Boston-New York. Tiling.

Tiling.

American Hard Rubber Co., N. Y.
Canadian Rubber Co. of Montreal, Ltd.
Continental Rubber Works, Erle, Pa.
B. F. Goodrich Co., Akron, O.
Gutta Percha & Rubber Mfg. Co., N. Y.
The Gutta Percha & Rubber Mfg. Co., of Toronto, Ltd.
Manhattan Rubber Mfg. Co., New York.
N. J. Car Spring & Rubber Co., Jersey City.
New York Belting & Packing Co., N. Y.
Peerless Rubber Mfg. Co., New York.
Republic Rubber Co., Youngatown, O.
Voorbees Rubber Mfg. Co., Jersey City.
Tubing.

Veerhees Rubber Mfg. Co., Jersey City.

Tubing.

(See Mechanical Rubber Goods.)

American Hard Rubber Co., New York.

Boaton W. H. & R. Co., Boaton.

Cincinnati R. M. Co., Cincinnati, O.

Davidson Rubber Co., Boaton.

Davol Rubber Co., Frovidence, R. I.

Mattson Rubber Co., Ledi, N. J.

Morgan & Wright, Detroit, Mich.

Plymouth Rubber Co., 6, Boatons, Co.,

Rubber Products Co., Barberton, O.

Star Rubber Co., Akron. O.

The Seamless Rub. Co., New Haven, Coun.

Tyer Rubber Co., Andover, Mass.

Voorbess Rub. Mfg. Co., Jersey City.

Everlasting Blow-Off Valves.

Osgood Sayern. Philadelphia, Pa.

Osgood Sayern, Philaderpas-Valve Balls. Philadelphia, Pa.

Boston Beiting Co., Boston.
Cleveland Rubber Co., Cleveland, O.
Continental Rubber Works, Erie, Ps.
B. F. Goodrich Ch., Akron, O.
Jenkins Bros., New York.
Manhattan Rubber Mig. Co., New York.
Mattaon Rubber Co., Ledi, N. J.

B. F. Goodrich Co., New York.
Manhattan Rubber Mfg. Co., New York.
Mathan Rubber Co., Ledi, N. J.
Mechanical Rubber Co., Ledi, N. J.
Mechanical Rubber Co., Chicago.
National India Rubber Co., Chicago.
National India Rubber Co., Rev York.
Rever Rubber Co., New York.
Peerleas Rubber Mfg. Co., New York.
Chiclinnati R. M. Co., Chiclinnati, O.
Coatinettal Rubber Works, Erie, Pa.
B. F. Goodrich Co., Akron, O.
Jenkins Bros., N. Y.
Manhattan Rubber Mfg. Co., New York.
Mattson Rubber Co., Ledi, N. J.
Morgan & Wright, Detroit, Mich.
New York Belting & Packing Co., N. Y.
Peerless Rubber Mfg. Co., New York.
Republic Rubber Co., Youngstown, O.
Western Rubber Mfg. Co., New York.
Republic Rubber Co., Youngstown, O.
Western Rubber Co., Tenton, N. J.
Joskins Bros. New York-Chicago.
Mattson Rubber Co., Ledi, N. J.
Schacht Rubber Co., Huntington, Ind.
Vulcanite Emery Wheels.
Manhattan Rubber Mfg. Co., Passale,
N. J.
New York Belting & Packing Co., Ltd.,
N. J.
Rew York Belting & Packing Co., Ltd.,
N. J.
Rew York Belting & Packing Co., Ltd.,
N. J.
Rew York Belting & Packing Co., Ltd.,
N. J.
Rew York Belting & Packing Co., Ltd.,
N. J.
Rew York Belting & Packing Co., Ltd.,
New York Connadian Rubber Co., of Montreal.
Cincinnati R. M. Co., Cincinnati, O.

Wringer Rolls.

Canadian Rubber Co., of Montreal.
Cincinnati R. M. Co., Clacinnati, O.
Cieveland Rubber Co., Cleveland, O.
Continental Rubber Works, Erie, Pa.
B. F. Goodrich Co., Akron, O.
The Gutta Percha & Rubber Mfg. Co.,
of Toronto, Ltd.
Home Rubber Co., Trenton, N. J.
Manhattan Rubber Mfg. Co., New York.
Mattaon Rubber Co., Lodi, N. J.
New York Belting & Packing Co., N. X.
Rapphile Rubber Co., Youngstown, O.

DRUGGISTS' AND STA-TIONERS' SUNDRIES.

Atomizera. Nipples. Bandages. Shower Bath Springlers.
Bulbs. Water Bottles.
ggists' Sundries, Generally.
Sprieb Bubber Co., Teroton, N. J.
can Hard Rubber Co., New York.

Sponges (Rubber).
Faultiess Rubber Co., Ashland, O.
N. Tire Rubber Sponge Co., Chleag Syringes. Water Bottles. Bulbs. Druggists' Sundries, Generally.

Atlantic R. Co., Hyde Park, Mass.
C. J. Ballay & Co., Boston.
Boston Woven Hess & Rubber Co.
Canadian Rubber Co., of Montreal.
Canton Rubber Co., Canton, Q.
Cleveland Rubber Co., Canton, Q.
Cleveland Rubber Co., Boston.
Davol Rubber Co., Frovidence, R. I.
Faultiess Rubber Co., Akron, O.
B. F. Geodrich Co., Akron, G.
B. F. Geodrich Co., Akron, G.
Hodgman Rubber Co., Previdence, R. I.
Kibele & Co., August, Weissenfeln, Ger.
Luserne Rubber Co., Trenton, N. J.
Mass. Chemical Co., Walpole, Mass.
National India Rubber Co., Bistol, B. I.
Parker, Stearns & Co., N. Y.
Pirelli & Co., Min, Italy,
Rubber Products Co., Barberton, G.
Seamless Rubber Co., New Haven, Ct.
Star Rubber Co., Akron, O.
Tyer Rubber Co., Akron, O.
Tyer Rubber Co., Andover, Mass.
Walpole Rubber Co., Granby, P. Q.
Walpole Rubber Co., Granby, P. Q.
Walpole Rubber Covits, Walpole, Mass. Air Goods.

The Seamless Rub. Co., New Haven, Conn.
Balls, Dolls and Toys.
New York Rubber Co., New York.
Combination Fountain Syringe
and Hot Water Bottle Fixtures.

A. Schrader's Son, Inc., N. Y. Combs. American Hard Rubber Co., New York. Elastic Bands, Elastic Bands,
Canadian Rubber Co., Cleveland, O.
Davol Rubber Co., Cleveland, O.
Davol Rubber Co., Frovidence, R. I.
B. F. Goodrich Co., Akron, O.
Hodgman Rubber Co., New York-Boston.
Tyer Rubber Co., Andover, Mass.
Electrician Gloves.

Star Rubber Co., Akron. O. Erasive Rubbers. B. F. Goodrich Co., Akron, O. Finger Cots.

Finger Cots.
Canton Rubber Co. Canton, O.
Cleveland Rubber Co., Cleveland, O.
Davidson Rubber Co., Boston.
Davol Rubber Co., Providence.
Faultless Rubber Mfg. Co., Akron. O.
B. F. Goodrich Co., Akron. O.
The Rubber Products Co.. Barberton, O.
The Seamless Rub. Co., New Haven, Conn.
Star Rubber Co.. Akron, O.
Gloves.
Canadian Rubber Co. of Montreal.

Gloves.

Canadian Rubber Co. of Montreal.
Canton Rubber Co., Canton, O.
Davol Rubber Co., Frovidence, R. I.
Faultiess Rubber Co., Akron, O.
B. F. Goodrich Co., Akron, O.
National India Rubber Co., Bristol, R. I.
Rubber Products Co., Barberton, O.
The Seamless Rub. Co., New Haven, Conn.
Star Rubber Co., Akron, O.
Star Rubber Co., Akron, O. ubber Co., Akron, O. Hard Rubber Goods.

Hard Rubber Goods.

American Hard Rubber Co., New York.
Canadian Rubber Co., of Montreal.
Davidson Rubber Co., Boston.
H. O. Canfield Co., Bridgeport, Ct.
Davol Rubber Co., Bridgeport, Ct.
Luserne Rubber Co., Treaton, N. J.
Stokes Bibber Co., Joseph, Treaton, N. J.
Tyer Rubber Co., Andover, Mass.

Hospital Sheetings.

Atlantic R. Co., Hyde Park, Mass.

Hospital Sheetings.
Atlantic R. Co., Hyde Park, Mass.
Cleveland Rubber Co., Cleveland, O.
Davol Rubber Co., Providence, B. I.
B. F. Goodrich Co., Akron, O.
Hodgman Rubber Co., New York,
National India Rubber Co., Bristol, B
Plymouth Rubber Co., Stoughton, Ma
Tyer Rubber Co., Andover, Mass.
Hot Water Bottle Stopples.

A. Schrade Ice Bags and Ice Caps. Canton Rubber Co., Canton, O. Cleveland Rubber Co., Cleveland, O. Davidson Rubber Co., Boston, Davidson Rubber Co., Boston,
Davol Rubber Co., Providence,
Faultiess Rubber Co., Akron, O.
B. F. Goodrich Co., Akron, O.
National India Rubber Co., Bristol, R. I.
The Rubber Products Co., Barberton, O.
The Seamless Rub. Co., New Haven, Conn.
Star Rubber Co., Akron, O.
Tyer Rubber Co., Andover, Mass.
Life Preservers.

Davol Rubber Co., Providence.
Hodgman Rubber Co., New York.
National India Rubber Co., Bristol, R. I.
Shower Bath Sprinklers.

Stationers' Sundries.
American Hard Rubber Co., New York.
Boston Woven Hose & Eubber Co.
Canadian Rubber Co. of Montreal.
Cincinnati Rubber Mfg. Co., Cincinnati Ohio.

Ohio.

Cleveland Rubber Co., Cleveland, C.
Davidson Rubber Co., Boston.
Davol Rubber Co., Providence, B. I.
B. F. Goodrich Co., Akron, C.
Hodgman Rubber Co., New York-Bostos
Seamless Rubber Co., New Haven, Ct.
Tyer Rubber Co., Andover, Mass.

Stopples (Metal).

A Schrader's Son. Inc. N. Y.

A. Schrader's Son, Inc., N. Y. Stopples (Rubber). Stopples (Rubber).
Continental R. Works, Erie, Pa.
Claveland Rubber Co., Claveland, O.
Davol Rubber Co., Providence, R. I.
Hodgman Rubber Co., New York.
Manbattan Rubber Mfg. Co., New York.
Manbattan Rubber Mfg. Co., New York.
National India Rubber Co., Britel, B. I.
New York Belting & Packing Co., N. X.
The Scanless Rub. Co., New Haven, Conn.
Tyer Rubber Co., Andover, Mass.
Throat Bags,
Claveland Rubber Co., Cleveland, O.

Throat Bags,
Cleveland Rubber Co., Cleveland, O.
Davidson Rubber Co., Boston.
Davol Rubber Co., Providence, R. I.
B. F. Goodrich Co., Akron, O.
National India Rubber Co., Bristol, R. I.
The Seamless Rub. Co., New Haven, Conn.
Tyer Rubber Co., Andover. Mass.
Tobacco Pouches.

Canadian Rubber Co. of Montreal.
Davidson Rubber Co., Boston.
Davol Rubber Co., Boston.
Davol Rubber Co., Providence.
Faultiess Rubber Co., Akron. O.
B. F. Goodrich Co., Akron. O.
The Rubber Products Co., Barberton. O.
The Subber Products Co., Sur Haran Con. The Seamless Rub. Co., New Haven, Conn. Tyer Bubber Co., Andover, Mass.

MACKINTOSHED AND SURFACE GOODS.

Air Goods (Rubber).
Canadian Rubber Co., of Montreal.
Cleveland Rubber Co., Cleveland, O.
Davidson Rubber Co., Boston.
David Rubber Co., Providence, R. I.
B. F. Goodrich Co., Akron, O.
Hodgman Rubber Co., New York.
New York Rubber Co., New York.
National India Rubber Co., Provider
Rubber Products Co., Barberton, O.
Tyee Rubber Co., Andover Mass.

Air Mattresses.
Canadian Rubber Co. of Montreal.

Canadian Rubber Co. of Montreal.
Mechanical Fabric Co., Providence, R. I.
National India Rubber Co., Bristol, R. I.
Barbers' Bibs.

Cleveland Bubber Co., Cleveland, O. Davol Rubber Co., Providence, B. I. Tyer Rubber Co., Andover, Mass. Tyer Rubber Co., Andover, Bathing Caps. Bathing Capps.

Atlantic B. Co., Hyde Park, Mass.
Davol Rubber Co., Providence, R. I.
B. F. Goodrich Co., Akron, O.
Rubber Producta Co., Earberton, O.
Bellows Cloths.

Bellows Ciolina.
Atlantic R. Co.. Hyde Park, Mass.
Boston Rubber Co., Boston.
Cleveland Rubber Co., Cleveland, O.
Hodgman Rubber Co., New York.
Calendering.

Plymouth Rubber Co., Stoughton, M. Carriage Ducks and Drills. Cleveland Rubber Co., Cleveland, O. Empire Rubber Mfg. Co., Trenton, N. Gutta Percha & Rubber Mfg. Co., 7

ronto.
National India Rubber Co., Bristol, R. I.
Clothing.
Canadian Rubber Co. of Montreal.
Chicago Rubber Clothing Co., Racine, Cleveland Rubber Co., Cleveland, O. Gutta Percha & Rubber Mfg. Co. of To

ronto.

Hodgman Rubber Co., New York,
National India Rubber Co., Bristel, R. I.
Pirelli & Co., Milan, Italy.

Cravenette.

Cravenette. Cravenette.
Cravenette Co., Ltd.
Diving Apparatus.
A. Schrader's Son, Inc., New York.
Hodgman Rubber Co., New York.
Horse Covers.

Hodgman Rubber Co., New York.
National India Rubber Co., Bristol, B.I.
Leggings.
Cleveland Rubber Co., Cleveland, O.
Hodgman Rubber Co., Cleveland, B.I.
Antional India Rubber Co., Bristol, B. I.
The

Mackintoshes. (See Clothing.) Proofing.

Canadian Bubber Co. of Montreal.
Plymouth Rubber Co., Stoughton, Mann.
Schwarzwaelder Co., Philadelphia, Pa.
Rain Coats.

Cravenette Co., Ltd.
Rubber Coated Cloths. Mechanical Fabric Co., Providence, B. 1

RUBBER FOOTWEAR

Boots and Shoes. BOOTS and Shoes.
American Rubber Co., Roston.
Boston Rubber Shoe Co., Boston.
Canadian Rubber Co. of Montreal.
L. Candee & Co., New Haven. Com.
Converse Rubber Shoe Co., Malden, Mass.
B. F. Goodrieb Co., Akron. O.
Gitts Percha & Rubber Mfg. Co. of Thronto.

Gatta Percha & Rubber Mig. Co. of Thronto.
Hood Rubber Co., Boston.
Lycoming Rubber Co., Williamsport, Fa.
Meyer Rubber Co., New York.
National India Rubber Co., Boston.
United States Rubber Co., Row York.
Wales-Goodyear Rubber Co., Boston.
Woonsocket Rubber Co., Providence.
Ruckles. Buckles

Cran: Buckle Co., Boston, Heels and Soles, Heels and Soles.
Atlantic R. Co., Hyde Park, Mass.
C. J. Bailey & Co., Boston.
Boston Woven Hose & Rabber Co.
Canadian Rubber Co. of Montreal.
Essex Rubber Co., Trenton, N. J.
Foster Rubber Co., Boston.
The Guits Percha & Rubber Mfg. Co.,
of Toronto, Ltd.
Massachusetts Chemical Co., Walpels,
Mass.

Mans Mass.
Morgan & Wright, Detroit, Mich.
Plymouth Rubber Co., Stoughton, Mass.
Western Rubber Works. Goahen, Ind.
Tennis Shoes.

Tennis Shoes.

American Rubber Co., Boston.

Boston Rubber Shoe Co., Boston.

The Gutta Percha & Rubber Mfg. Os. of Toronto, Ltd.

National India Rubber Co., Providencs.

United States Rubber Co., New York.

Wading Pants.

Canadian Rubber Co. of Montreal Hodgman Rubber Co., New York.

DENTAL AND STAMP RUBBER.

Dental Gum. American Hard Rubber Co., New York. Cleveland Rubber Co., Cleveland, O. Tyer Rubber Co., Andover, Mass. Rubber Dam.

Rubber Dam,
Cleveland Rubber Co., Cleveland, O.
Davidson Rubber Co., Boston.
Davol Rubber Co., Frovidence, R. I.
B. F. Goodrieh Co., Akron, O.
Hodgman Rubber Co., New York.
The Seamless Rub. Co., New Haven, C.
Tyer Rubber Co., Andover, Mass.
Stamp Gum.
B. F. Goodrich Co., Akron, O. n. Conn.

Stamp Gum.

B. F. Goodrich Co., Akron. O.
Mattson Rubber Co., Lodi, N. J.
Mechanical Rubber Co., Chicago, Ill.
N. J. Car Spring & Rubber Co., Jersey
City, N. J.
New York Belting & Packing Co., N. L.

ELECTRICAL.

Electrical Supplies. American Hard Rubber Co., New York, Joseph Stokes Rubber Co., Trenton, N. J. Massachusetts Chemical Co., Boston. Matteon Rubber Co., Lodi, N. J. Tyer Rubber Co., Andorer, Mass. Friction Tape.

Friction Tape.
Boston Belting Co., Boston.
Bos'on Woven Hose & Rubber Co.
Canadian Rubber Co. of Montreal.
Cleveland Rubber Co., Cleveland, (
B. F. Goodrich Co., Akron, G.
Home Rubber Co., Trenton, N. J.
Massachusetts Chemical Co., Boston.
Mechanical Rubber Co., Chicago.
National India Rubber Co., Bristol, E. L.
Revere Rubber Co., Boston-New York.
St. Louis R. Cement Co., St. Louis, Mo.
Hard Rubber Goods.
American Hard Rubber Co., New York.

Hard Rubber Go., New York. Canadian Rubber Co., of Montreal. Luseroe Rubber Co., Trenton, N. J. Joseph Stokes Erubber Co., Treaton, M. J. The Seamless Rub. Co., New Haven, Cond.

IQIO.

a, Mass

S. Co, R. L

EAR

l. loun. m, Mass.

of To

ort, Pa

ork.

fr. Co.

Valuela.

Ind

E. OL

AMP

fork.

i.

n

N. T.

Pork.

eek.

W. 3.

Conn.

RUBBER BUYERS' DIRECTORY-Continued.

Insulating Compounds. Canadian Rubber Co. of Montreal. yeato. Massachusetts Chemical Co., Boston

Insulated Wire and Cables.
The Indiana Rubber and Insulated W.
Co., Jonesboro, Ind.
Egrite Ins. Wire & Cable Co., N. Y.
National India Rubber Co., Provides

Insulated Wire Waxes. wicen Wax Co., Bost

Splicing Compounds.
Baston W. H. & R. Co., Boston.
Home Rubber Co., Trenton, N. J.
Massachusetts Chemical Co., Walpole

SPORTING GOODS.

Foot Balls. Canadian Rubber Co. of Montreal. Cleveland Bubber Co., Cleveland, O. Faultless Rubber Co., Akron, O. B. F. Goodrich Co., Akron, O. Hodgman Rubber Co., New York.
National India Eubber Co., Bristol, R Golf Balls.

Boston Belting Co., Boston.
Canadian Rubber Co. of Montreal.
Davidson Rubber Co., Boston.
Essex Rubber Co., Trenton, N. J.
B. F. Goodrich Co., Akron, O.
The Gutta Percha & Rubber Mfg. Co.
of Toronto, Ltd.

of Toronto, Ltd.

Sporting Goods.

Canadian Rubber Co. of Montreal.
Faultless Rubber Co., Akron, O.
B. F. Goodrich Co., Akron, O.
Hodgman Rubber Co., New York.
Tyer Rubber Co., Andover, Mass.

Striking Bags.

Canadian Rubber Co. of Montreal.
Cleveland Rubber Co., Cleveland, O.
Faultless Rubber Co., Akron, O.
B. F. Goodrich Co., Akron, O.
Rubber Products Co., Barberton, O.

Submarine Outfits. Hodgman Rubber Co., New York. A. Schrader's Sons, Inc., New York.

MISCELLANEOUS.

Armor for Hose. Woven Steel Hose & Rubber Co., Treston, N. J.

Boxes (Wood). Heury H. Sheip & Co., Philadelphia.

Brass Fittings.
A. Schrader's Son, New York.

Cement (Rubber). Boston Belting Co., Boston.
Canadian Rubber Co. of Montreal.
B. F. Goodrich Co., Akron, O.
Manbattan Rubber Mfg. Co., New York.
Massachusetts Chemical Co., Walpols, Mass.
Morgan & Wright, Detroit, Mich.

N. J. Car Spring & Rubber Co., Jersey City, N. J. New York Belting & Packing Co., N. T. St. Louis Rubber Cement Co., St. Louis, Mo.

Chemists. Maywald, F. J., New York. Stephen P. Sharples, Boston, Mass.

Consulting Engineers.

Akron Rubber Engineering Co., Akron, C. Manufacturing Chemists. Farrington & Co., B

Rubber Journals.

Rubber Journals.
Gummi-Zeitung, Dresden, Germany.
L'Agriculture des Pays Chands, France.
Rubber Tree Sceda.
J. P. William & Bros., Heneratgeda,
Caylon.
Tapping Tools.
G. Van den Kerckhove, Brussels, Beigtum.
Valves for Air Goods.
A. Schräder's Son. Inc., New York.

MACHINERY AND SUPPLIES FOR RUBBER MILLS.

RUBBER MACHINERY.

Acid Tanks.

Birmingham Iron Foundry, Derby, Conn.
Parrel F. & M. Co., Ansonia, Conn. Air Compressors.

Band Cutting Machines. A. Adamson, Akron, O. Birmingham Iron Foundry, Derby, Conn.

Belt Folding Machines.

Birmingham Iron Foundry, Derby, Co.
Farrel F. & M. Co., Ausonia, Conn. Branding Dies.

Horace E. Fine, Trenton, N. J. H. A. Hulslander, Treuton.

Belt Slitters. Farrel F. & M. Co., Ansonia, Conn.

Belt Stretchers. Birmingham Iron Foundry, Derby, Conn. Farrel F. & M. Co., Ansonia, Conn. Heggson & Pettis Mfg. Co., New Haven.

Boilers.
William B. Taropp, Trenton, N. J.
John E. Thropp & Sons Co., Trenton, N. J.

Braiders. New England Butt Co., Providence, R. I.

Calenders. Birmingham Iron Foundry, Derby, Conn.
David Bridge & Co., Castleton, Manchester, Eng.
Farrel F. & M. Co., Ansonia, Conn.
Textile-Finishing Machinery Co., Providence, R. I.
Castings.

A. Adamson, Akron, O.
Birmingham Iron Foundry, Derby, Cons.
Farrel F. & M. Co., Ansonia, Conn.
McFarland Fdry. & Mach. Co., Trenton,
N. J.
Williams F. & M. Co., Akron.

Chucks (Lathe).

Hoggson & Pettis Mfg. Co., New Haven Churns.
American Tool & Machine Co., Boston.

Cloth Dryers. Farrel F. & M. Co., Ansonia, Conn.

Clutches. Farrel F. & M. Co., Ansonia, Conn. Williams F. & M. Co., Akrou.

Cotton Goods.
Sheetings. Drills, Yarns, Fabrics.
Beston Yarn Co., New York.
J. H. Lane & Co., N. Y.
J. Spencer Turner Co., New York,
Wellington Sears & Co., Boston, Mass.

Crackers. irmingham Iron Foundry, Derby, Cos arrel F. & M. Co., Ansonia, Conn.

Devulcanizers. Dévuicanizers,
Biggs Boiler Works Co., Akroa, C.
Birmingham Iron Fountry, Derby, Conn.
Bdred W. Clark, Hartford, Conn.
Farred F. & M. Co., Ansonia, Conn.
John E. Thropp & Sons Co., Trenton, N. J.
Willism R. Thropp, Trenton, N. J.

Dies

Horace E. Fine Co., Trenton, N. J. Hoggson & Pettis Mfg. Co., New Haven. Housatonic Mach. & Tool Co., Bridge-

port, Conn.
Phila. Cons. Die Co., Phila., Pa.
Taplin, Rice-Clerkin Co., Akron, O.
Williams F. & M. Co., Akron, O.

Doubling Machines,

American Tool & Machine Co., Bosto Farrel F. & M. Co., Ansonia, Conn. Drying Machines.

Buffalo Foundry & Machine Co., Buffalo, Buffalo Foundry on manuary on N. Y.
David Bridge & Co., Castleton, Manchester, Eng.
Birmingham Iron Foundry, Derby, Coun.
Joseph P. Devine, Buffalo, N. Y.
Farrel F. & M. Co., Ansonia, Conn.
Textile-Finishing Machinery Co., Providence R. I. dence, R. I.

Embossing Calenders. Farrel F. & M. Co., Ansonia, Conn. Textile-Finishing Machinery Co., Providence, R. I.

Engine Steam.

William R. Thropp, Trenton, N. J. John E. Thropp & Sons Co., Trenton, N. J. Engraving Rolls.

Farrel F. & M. Co., Ansonia, Conn. Hoggson & Pettis Mfg. Co., New Haven. Grinders and Mixers.

Birmingham Iron Foundry, Derby, Conn. Farrel F. & M. Co., Ansonia, Conn. John E. Thropp & Sons Co., Trenton, N. J. William B. Thropp, Trenton, N. J. Hangers.

Farrel F. & M. Co., Ansonia, Conn. Hose Machines.

A. Adamson, Akron, O. Birmingham Iron Foundry. Derby, Conn. Farrel F. & M. Co., Ansonia, Conn. New England Butt Co., Providence, E. I.

Hydraulic Accumulators. Birmingham Iron Foundry, Derby, Conn.
Farrel F. & M. Co., Ansonia, Conn.
John E. Thropp & Sons Co., Trenton, N. J.
Williams F. & M. Co., Akron.
R. D. Wood & Co., Phila, Pa.

Insulating Machinery.

New England But Co., Providence R. I.

New England Butt Co., Providence, R. I. John Royle & Sons, Paterson, N. J.

Lathes-Hard Rubber. A. Adamson, Akron, O.

Lathes—Jar Ring.
A. Adamson, Akron, O.
Birmingham Iron Foundry, Derby, Conn.
John E. Thropp & Sons Co., Trenton, N. J.
William R. Thropp, Trenton, N. J.

Machinists' Tools. Hoggson & Pettis Mfg. Co., New Haven. Moulds,

Continental Rubber Works, Erie, Ps. Hoggson & Pettis Mfg. Co., New Haven. Housatonic Mach. & Tool Co., Bridge-

Housatonic Mach. & Tool Co., Bridge-port, Conn.

McFarland Fdry. & Mach. Co., Trenton,
N. J.

Taplin, Rice-Clerkin Co., Akron, O.

John E. Thropp & Sons Co., Trenton, N. J.

Williams Foundry & Machine Co.,

Akron, O.

Mold Engraving Co. H. A. Hulslander, Treuton, N. J.

Pattern Makers, McFarland Fdry. & Mach. Co., Trenton,

Pillow Blocks. Farrel F. & M. Co., Ansonia, Conn. McFarland Fdry. & Mach. Co., Trenton, N. J. Presses (for Rubber Work).

Aren, O.

Alamson, Akron, O.

Birmingham Iron Foundry, Derby, Conn.
Boomer & Boschert Press Co., Syracuse,
N. Y.

Edred W. Clark, Hartford, Conn.
Monarch Machinery Co., New York.
Perrin & Co., Wm. R., Chicago.
John E. Thropp & Sons Co., Trenton, N. J.
William R. Thropp, Trenton, N. J.

Akron, O. R. D. Wood & Co., Phila. Pumps.
Birmingham Iron Foundry, Derby, Conn.
Boomer & Boschert Press Co., Syracuse.
Farrel F. & M. Co., Ansonia, Conn.

Racks for Boot and Shoe Cars. Hoggson & Pettis Mfg. Co., New Haven.
Reducing Valves.
Mason Regulator Co., Boston.

Rollers (Hand). Hoggson & Pettis Mfg. Co., New Haven. Rubber Covering Machines. New Magland Butt Co., Providence, E. L. Separators.

Turner, Vaughn & Taylor Co., Cuyahoga Falls, O.

Shafting.

Farrel F. & M. Co., Ansonia, Conn. Spreaders.

American Tool & Machine Co., Boston. Birmingham Iron Foundry, Derby, Conn. New England Butt Co., Providence, E. I.

Steam Traps and Specialties. Jenkins Bros., New York. Mason Regulator Co., Boston.

Steel Stamps.

Horace E. Fine Co., Trenton, N. J.

Hoggson & Pettis Mfg. Co., New Haven. Stichers (Hands). Hoggson & Pettis Mfg. Co., New Haven.

Stock Shells. W. F. Gammeter, Cadiz, O.

Strip Covering Machines. Adamson, Akron, O.
Strip Cutters.
rmingham Iron Poundry, Derby, Conn. New England Butt Co., Provide

Tire Molds,

John E. Thropp & Sons Co., Trenton, N. J.
Williams Foundry & Machine Co.,
Akron, O.

Tire Repair Equipment. Williams P. & M. Co., Akron.

Tire Vulcanizing Presses.

Williams F. & M. Co., Akron.

Tubing Machines.

A. Adamson, Akron, O.
Edred W. Clark, Hartford, Conn.
Honsatonic Mach. & Tool Co., Bridgeport, Conn.
John Royle & Sons, Paterson, N. J.
Williams Foundry & Machine Co.,
Akron, O.

Vacuum Drying Chambers.

Birmingham Iron Foundry, Derby, Conn.
Vulcanizers.
Biggs Boiler Works Co., Akron, O.
Birmingham Iron Foundry, Derby, Conn.
Farrel F. & M. Co., Ansonia, Conn.
John E. Thropp & Sons Co., Trenton, N. J.
William R. Thropp, Trenton, N. J.
William F. & M. Co., Akron.
R. H. Wood & Co., Phila.

Washers. Washers.

Birmingham Iron Foundry, Derby, Casa.
David Bridge & Co., Castleton, Maschester, Rog.
Farrel F. & M. Co., Ansonia, Conn.
John E. Thropp & Sons Co., Trenton, N. J.
William R. Thropp, Trenton, N. J.
Turner, Vaughn & Taylor Co., Cuyahoga
Falls, G.

Wrapping Machines.

Strmingham Iron Foundry, Derby, Conn.
Farrel F. & M. Co., Ansonia. Conn.

SECOND-HAND MA-CHINERY.

W. C. Coleman Co., Boston. Philip McGrory, Trenton, N. J. M. Norton & Co., Charlestown, Mass.

FACTORY SUPPLIES.

Aluminum Flake.
Aluminum Flake Co., Akron, O. Antimony, Sulphurets of. Golden.

Actien-Ges. Georg Egestorff's Salswerks Linden, Germany. Atlas Chemical Co., Newtonville, Mass.

Golden and Crimana.
Joseph Cantor, New York.
Katzenbach & Bullock Co., Trenton, N. J.
Wm. H. Scheel, New York.

MACHINERY AND SUPPLIES FOR RUBBER MILLS-Continued.

Antimony, Sulphurets ef .-- Continued.

Artificial Rubber, National Co., Chicago.
Stamford (Coun.) Rubber Supply Co.
Typke & King, London, England. Balata,

George A. Alden & Co., Boston. Robt. Badenhop, N. Y. Raw Products Co., N. Y.

Barytes. Gabriel & Schall, New York. Benzol.

Barrett Mfg. Co., Philadelphia. Samuel Cabot, Boston. Black Hypo.

Joseph Cantor, New York.
William H. Scheel, New York.
Typke & King, London, Bugland.
Carbon Bisulphide. George W. Speaight, New Chemicals.

George W. Speaight, New York. S. P. Wetherill Co., Philadelphia, Pa. Colora.

Joseph Cantor, New York, Katzenbach & Bullock Co., Trenton, N. William H. Scheel, New York. Typke & King, London, England. S. P. Wetherill Co., Philadelphis, Pa. Crude Rubber. Trenton, N. J.

George A. Alden & O., Boston.
Badenhop, Robt., New York.
W. C. Coleman Co., Boston.
Wallace L. Gough Co., New York,
Hagermeryer & Brunn, New York.
Adolph Hirsch & Co., New York.
Baw Products Co., N. Y.
Bubber Trading Co., New York-Besten.

Dermatine.

Ducks and Drills (Cotton). J. H. Lane & Co., New York

Fossil Flour. American Tripoli Co., Seneca, Oxford-Tripoli Co., Ltd., N. Y. Gilsonite.

William H. Scheel, New York. Guayule Rubber. E. S. Churchill, N. Y. Continental Rubber Co. 34. Maurer, New York. Chas, T. Wilson, New

Gutta-Percha. George A. Alden & Co., Boston.
Robt. Badenhop, N. Y.
E. S. Churchill, N. Y.
W. O. Coleman Co., Boston.
Raw Products Co., N. Y.
Rubber Trading Co., New York-Bosto

Hydro-Carbon Products, Gee. A. Alden & Co., Boston.
American Wax Co., Boston.
William H. Scheel, New York.
Raven Mining Co. of Utab. Chicago.

Hypo, Black. h & Bullock Co., Tre Infusorial Earth. Katzenbach Oxford-Tripoli Co., Itd., N. Y. Stamford (Conn.) Rubber Supply Co.

Rayen Mining Co. of Utah, Chicago.

Lampblack. Samuel Cabot, Boston, Lead-Blue.

Lead—Sublimed White.

Katsenbach & Bullock Co., Trenton, N. J.

Picher Lead Co., Chicago, III.

St. Louis Smelting & Refining Co., St

Louis.

Lithopone. Gabriel & Schall, New York. Mineral Rubber. Geo. A. Alden & Co., Boston. American Wax Co., Boston.

Paris White and Whiting. H. F. Taintor Mfg. Co., New York Reclaiming Compounds.

n & Co., Boston. Reclaimed Rubber. Reclaimed Rubber.
Alkail Rubber Co., Akron, O.
F. H. Appleton & Son, Boston.
Bleomingdale (N. J.) Soft Rubber Co.
E. H. Clapp Rubber Co., Boaton, Mass.
W. C. Coleman Co., Boston.
Continenta Rubber Works. Erls, Pa.
Danversport Rubber Co. Roston.
Eastern Rubber Co., New York.
Harmer R. Rec. Wks., E. Milistone, N. J.
Manufactured Rub. Co., Phila., Pa.
New Jersey Bubber Co., Lambertville,
N. J.
Peunance Rubber Co., Butler, N. J.

N. J.
Pequanoc Rubber Co., Butler, N. J.
Pequanoc Rubber Works, Philadelphia.
Stockton Rubber Co., Stockton, N. J.
Jos. Stokes Rubber Co., Tenton, N. J.
S. & L. Rubber Co., Chester, Ps.
United Rubber Co., Akron, O.
U. S. Rubber Reciaiming Works, N. J.
Westmoreland Rubber Mfg. Co., Grapeville. Ps.
Agents and Dealers.
Philip McGrory, Trenton, N. J.
H. P. Moorhouse, Paris, France.
Rubber Trading Co., New York-Boston.
Rubber Flux.
Massachusetts Chemical Co., Walpole,

chusetta Chemical Co., Walpol

Massachusetts Chemical Co., Wally Mass.

Rubber Makers, White.

Grasselli Chemical Co., N. Y.

Scrap Rubber,

Bers & Co., Philadelphia.

S. Rirkenstein & Sons, Chicago.
W. C. Coleman Co., Boston.
Wm. H. Cummings & Bons. New York.

Elisermann, Wm., New York.

Gordon, Jas., Trenton. N. J.

Theodore Hofeller & Co., Buffale, N. Y.

M. Kaufman, Chicago.
B. Loewenthal & Co., New York and Chicago.

Chicago.

Philip McGrery, Trenton, N. J.
Millard, Geo. P., Clyde, N. Y.
E. F. Norton & Co., Chicago.
M. Norton & Co., Chicago.
M. Norton & Co., Charlestown, Mass.
Rosenthul, H. A., Trenton, N. J.
J. Schnurmann, London.
Trenton Scrap Rubber Supply Ca.,
Trenton, N. J.
M. J. Wolpert, Odessa, Russia.
Substitute.
T. C. Ashley & Co., Boston.

T. C. Ashley & Co., Boatom,
Joseph Cantor, New York.
Carter, Bell Mfg. Co., New York.
Corn Freducts Refining Co., New York.
Katsenbach & Bullock Co., Trenton, N. J.
Massachusetts Chemical Co., Boaton,
The Please Co. E. Rochester. The Pierce Co., E., Rochester, N. T. The Rubber Chemical Co., Birmingha

The Rubber Cuession.

England.

Wm. H. Scheel, New York.

Stanford (Conn.) Rubber Supply Co.

Typke & King. London, England.

Wing & Co., C. S., Wollaston, Moss.

Sulphur.

Sulphur.

Battelle & Benwick, New York T. & S. C. White Co., New Yor Sulphur Chloride. Katsenbach & Bullock Co., Trenton, N., William H. Scheel, New York. George W. Spesight, New York. Stamford (Coan.) Rubber Supply Co. Tripoli. Trenton, N. J.

American Tripoli Co., Seneca, Oxford-Tripoli Co., Ltd., N. Y. Waxes.

FOR RUBBER TIRES BUYERS' DIRECTORY AND ACCESSORIES.

Auto Top Fabrica Hodgman Rubber Co., New York. National India Rubber Co., Bristol, R. I.

Fabrics. Hewins, E. D., Boston. Lane & Co., J. H., New York. National India Rubber Co., Bristel, R. I. J. Spencer Turner Co., New York.

Insulated Wires. The Indiana Rubber and Insulated Wire Co., Jonesboro, Indiana. National India Rubber Co., Bristol, R. I.

Mats, Automobile,

Boston Belting Co., Boston-New York. Boston Woven Hose & Rubber Co., Cam-

bridge, Mass.
The Gutta Percha & Kubber Mg. Co., of

Toronto, Ltd.
Manhattan Rubber Mfg. Co., New York.
Massachusetts Chemical Co., Walpole, Mass.
National India Rubber Co., Bristol, R. I.
N. J. Car Spring & Rubber Co., Jersey City, N. J.

Revere Rubber Co., Boston, Mass.

Repair Stock Continental Rubber Works, Erie, Pa. Manhattan Rubber Mfg. Co., Passaic, N. J. Mattson Rubber Co., Lodi, N. J. N. J. Car Spring & Rubber Co., Jersey City, N. J.

Thermoid Rubber Co., Trenton, N. J.
Rims, Wheel.
Goodrich Co., B. F., Akron, Ohio.
Tires.

Tires.

Bailey & Co., C. J., Boston, Mass.
Canadian Rubber Co., of Montreal, Ltd.
Continental Rubber Works, Erie, Pa.
Dunlop Tire & Rubber Goods Co., Toronto.
Empire Rubber Mfg. Co., Trenton, N. J.
Goodrich Co., B. F., Akron, Ohio.
Gutta Percha & Rubber Mfg. Co., Toronto.
The Indiana Rubber and Insulated Wire Co.,
Jonesboyo, Indiana. Jonesboro, Indiana.

Kokomo Kubber Co., Kokomo, Ind. Mattson Rubber Co., Lodi, N. J. Morgan & Wright, Detroit, Mich. N. J. Car Spring & Rubber Co., Jersey City,

N. J. Pirelli & Co., Milan, Italy. Springfield Tire & Rubber Co., Springfield, O. Plymouth Rubber Co., Stoughton, Mass. Republic Rubber Co., Youngstown, Ohio. Thermoid Rubber Co., Trenton, N. J.

Automobile and Carriage. Ajax-Grieb Pub. Co., Trenton, N. J. Boston Belting Co., Boston-New Yerk. McGraw Tire & R. Co., E. Palestine, O. Revere Rubber Co., Boston-New York.

Tire Fabrics.

Lane & Co., J. H., New York. J. Spencer Turner Co., New York. Tire Repairing.

Voorhees Rubber Mfg. Co., Jersey City, N. J. Treads. Boston Beiting Co., Boston-New York. Boston Woven Hose & Rubber Co., Cam-

bridge, Mass.
Manhattan Rubber Mfg. Co., New York.
Morgan & Wright, Detroit, Mich.
N. J. Car Spring & Rubber Co., New Jersey, N. J.

Revere Rubber Co., Boston, Mass. Valves, Tire. Schrader's Sons, Inc., A., New York.

MOULDED WORK OF ALL K

Prompt and special attention given to work of any description. Quality and workmanship guaranteed. We can save you money in designing moulds to the best advantage of manufacture. Estimates submitted promptly on application.

THE MILLER RUBBER CO. AKRON, OHIO, U. S. A. ed.

v York ou, N. J. ston. N. Y.

n, N. J.

N. J.

sey,

ESTABLISHED 1868

E. H. Clapp Rubber Co.

MANUFACTURERS

OF ALL KINDS OF

RECLAIMED RUBBER



OFFICES:

No. 49 FEDERAL STREET, BOSTON

FACTORIES: HANOVER, MASS.

Cable Address: "Clarub."

REVERE RUBBER COMPANY.

Manufacturers of a HIGH CLASS of @

MECHANICAL RUBBER GOODS.

77 Bedford Street,
BOSTON, MASSACHUSETTS.

BRANCHES:

NEW YORK, N. Y., 59 Reade Street.
PHILADELPHIA, PA., 645-847 Drexel Bldg.
PITTSBURGH, PA., Westinghouse Bldg.
CHICAGO, ILL., 168 Lake Street.
MINNEAPOLIS, MINN., 322 First Ave., North
NEW ORLEANS, LA., 700 Baronne Street.
SAN FRANCISCO, CAL, 541-543 Market Street.

FACTORIES: CHELSEA, MASSACHUSETTS.